



NOTES: (UNLESS OTHERWISE SPECIFIED)
 △ x
 △ x

MAKE ONE PER ASSEMBLY

DWG. NO.		DESCRIPTION		MATERIAL		HEAT TREAT		FINISH	
XXX	XXX			Alum: 6061 T-6 1 X 2 X .125 WALL		TBD		None	
REFERENCE DRAWINGS		USED ON: XXX		NEXT ASS'Y: XXX					

REF	QTY	PART or DRWG No.	DESCRIPTION				MATERIAL
			PARTS and MATERIAL LIST				

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
A	RELEASE	E010214-00-D				
00	PRE-RELEASE	-				

TITLE		BRACE # 8	
CAD FILE	D010224-A	SIZE	D
DWG. NO.	D010224-A	SHEET	
SCALE	FULL		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
 FRACTIONAL ± 1/32
 TWO PLACE DECIMAL ± .01
 THREE PLACE DECIMAL ± .005
 ANGULAR ± 1 deg.

ANGULAR MACH ± BEND ±
 FINISHED SURFACE RMS 63
 BREAK CORNERS and EDGES
 REMOVE ALL BURRS

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY