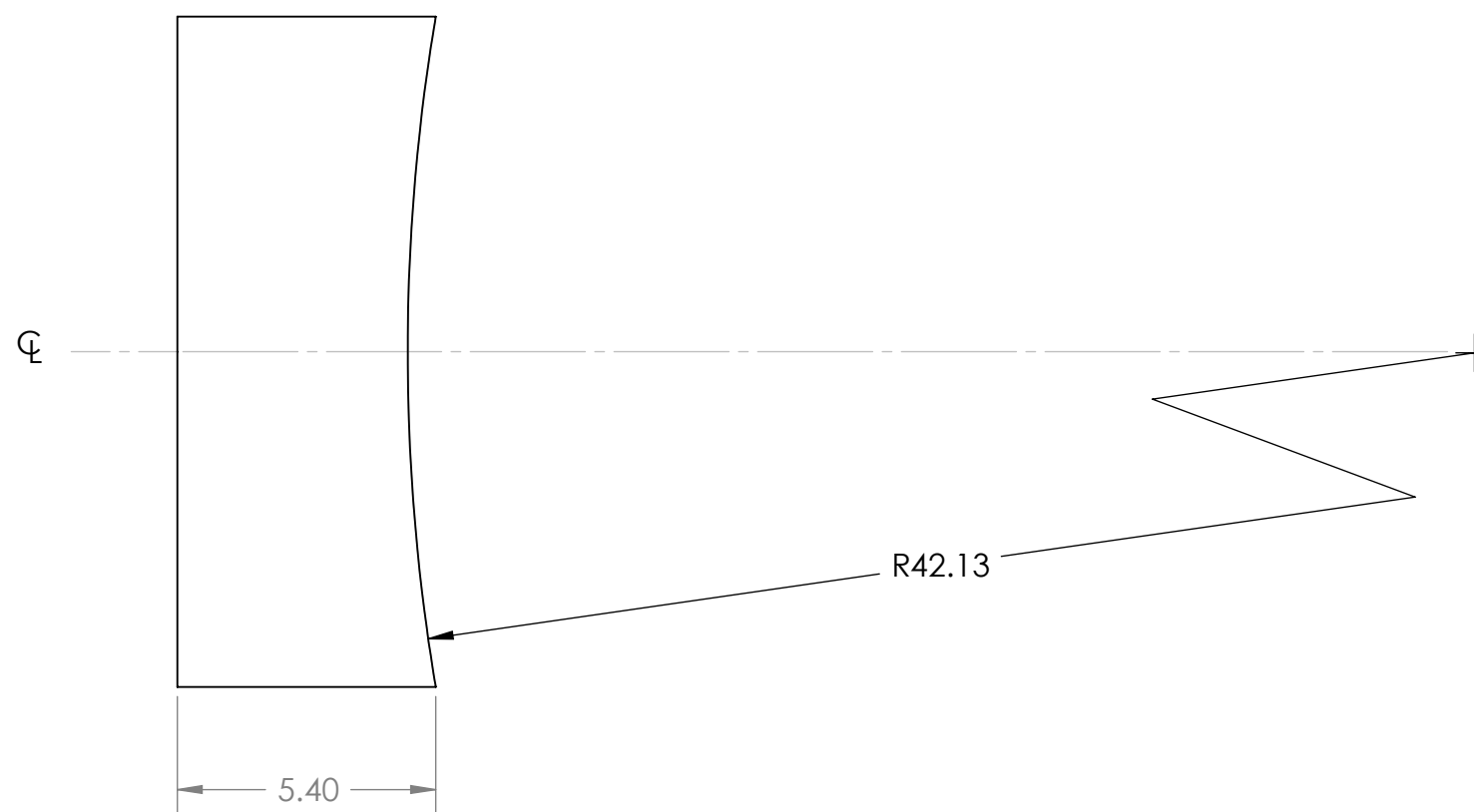
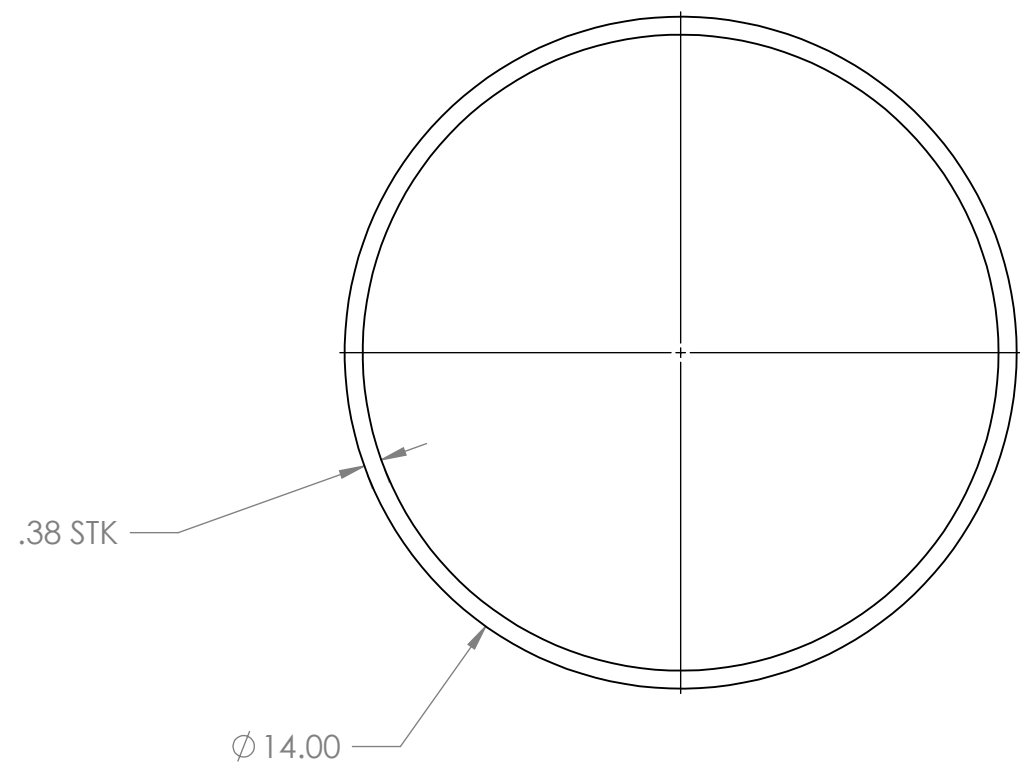


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED TO PRODUCTION	8/25/2010	MKM2



- NOTES:
1. THE FOLLOWING ARE NOT ALLOWED: GRINDING, HONING, LAPPING, POLISHING, BUFFING, SANDING, BLASTING.
 2. NO HYDROCARBONS ALLOWED IN THE COOLANT. COOLANT LIMITS AS FOLLOWS
 - a. WATER LEACHABLE CHLORIDES: 100PPM
 - b. TOTAL HALOGENS (INCLUDING CHLORIDES): 1000PPM
 - c. TOTAL SULFUR: 1000PPM
 3. DO NOT ALLOW PART TO BE CONTAMINATED BY CARBON STEEL OR IRON CONTACT.
 4. MACHINING TO BE IN LINE WITH LIGO SPECIFICATION E0900406, LATEST REVISION.

DESCRIPTION TUBE, 14.00 OD, .38 WALL, 5.40 LG		WEIGHT: 23.60#		<p>GNB CORPORATION SCIENTIFIC AND INDUSTRIAL EQUIPMENT 3200 DWIGHT RD. SUITE 100 ELK GROVE, CA, 95758 916-395-3003 FAX: 916-395-3363 www.gnbvalves.com</p>
MATERIAL: AISI 304/AISI 304L DUAL CERT PER SA240		APPROVALS	DATE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 0°30' .XX ± .01 .XXX ± .005 UNSPECIFIED FILLETS: R.015 BREAK EDGES .010x45° REMOVE ALL BURRS		DRAFTER MKM2	6/25/10	
FINISH 125		CHECKER RW	7/22/10	
//, □, ⊥ WITHIN .03		ENGINEER MKM2	6/25/10	TITLE: TUBE, PORT, 16.50" CF
THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING		
		DWG. NO. 114217-00S SCALE: 1:4 SHEET 1 OF 1		
			REV A	