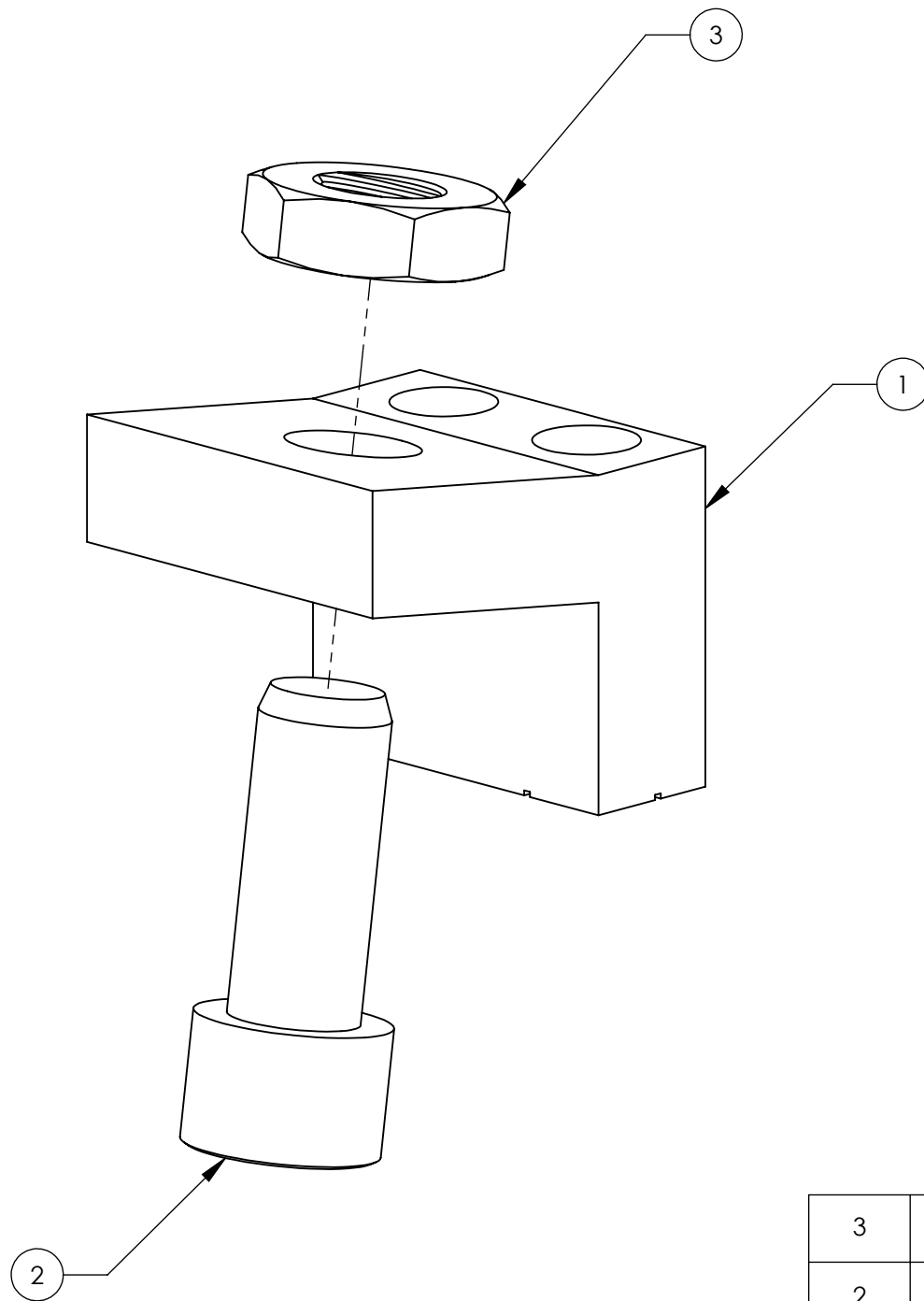


D1001958_d1lIGO_AOS_D0900623_Wire Support Block Assy, PART PDM REV: X-037, DRAWING PDM REV: X-011



REVISIONS			
REV.	DCN #	DATE	APPROVED
v1	E1000563	08 OCT 2010	
v2	E1000563	14 FEB 2011	
v3	E1000563	08 SEP 2011	
v4	E1000563	16 OCT 2012	
v5	E1000563	14 NOV 2012	

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	TOTAL
3	D1201445	OFI_LOCKED NUT, 1/2-20, MODIFIED	Ag-PLATED 18-8 SSSL	1	1
2	C-5020-N	SOCKET HEAD CAP SCREW, 1/2"-20 THRD, 1-1/4" L	300 SSSL	1	1
1	D1001960	WIRE SUPPORT BLOCK	6061-T6 Al	1	1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± .03
 .XXX ± .005
 ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A FINISH: N/A μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME		WIRE SUPPORT BLOCK ASSY	
SYSTEM	ADVANCED LIGO	SUB-SYSTEM	AOS	DESIGNER	MRUIZ 03 AUG 2010
NEXT ASSY	D0900623	CHECKER	L. AUSTIN	SIZE	DWG. NO. B D1001958
APPROVAL			M. SMITH	SCALE: 2:1	PROJECTION: SHEET 1 OF 1
				REV.	v5