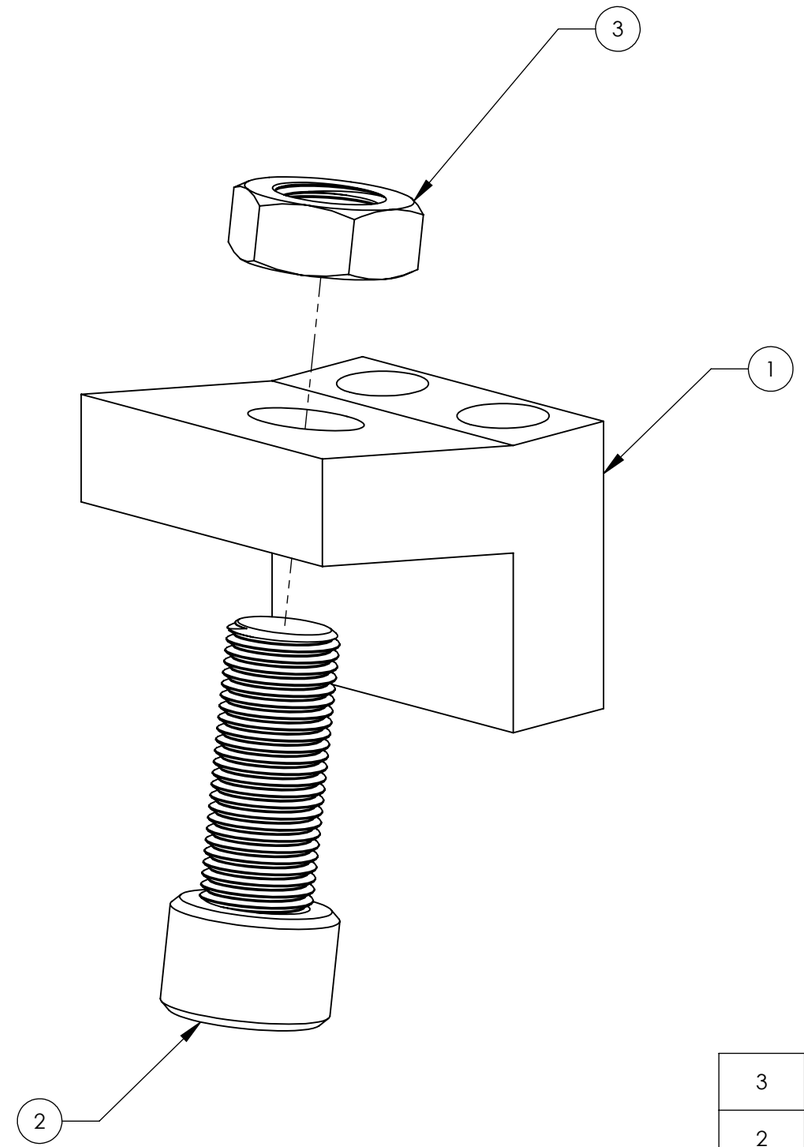
REV.	DATE	DCN #	DRAWING TREE #
v1	08 OCT 2010	E1000563	



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
3	92101A980	Nut, Jam .50-20 300 SST		1		1
2	92196A386	SCREW SOCKET HD #.50-20X1.25	304, 316 OR 302 SSTL	1		1
1	D1001960	WIRE SUPPORT BLOCK	6061-T6 Al	1		1

PARTS LIST

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN

TOLERANCES:
.XX ±
.XXX ±

ANGULAR ± °

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A

FINISH: N/A µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM | SUB-SYSTEM

NEXT ASSY: D0900623

PART NAME: WIRE SUPPORT BLOCK ASSY

DESIGNER			
DRAFTER	MRUIZ	03 AUG 2010	
CHECKER			
APPROVAL			

SIZE: B | DWG. NO.: D1001958 | REV.: v1

SCALE: 2:1 | PROJECTION: | SHEET 1 OF 1

D1001958_aLIGO_AOS_D0900623_Wire Support Block Assy, PART PDM REV: X-029, DRAWING PDM REV: X-005