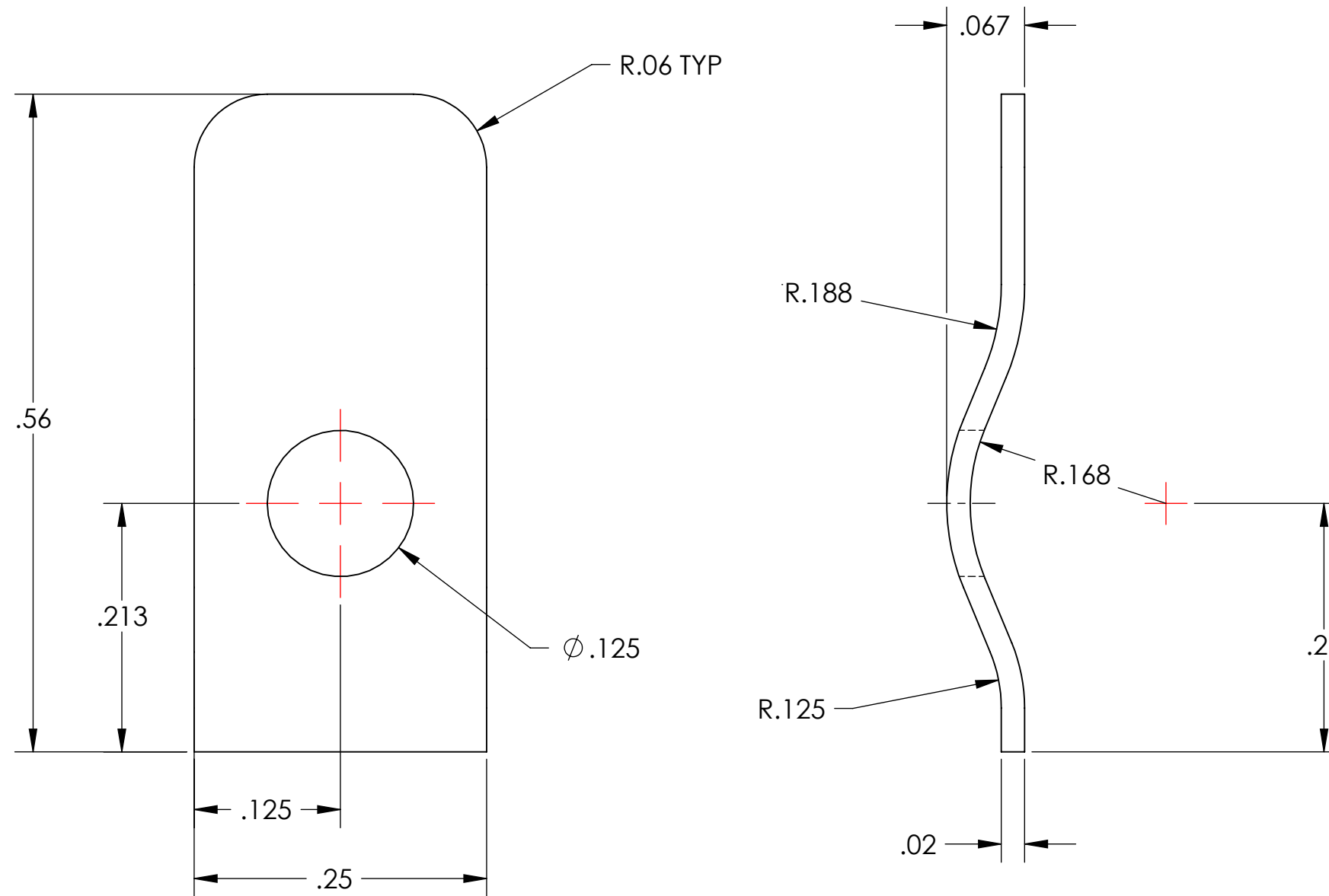


D1001919_d1lgo_aos_dog_clamp_wedge_window_input_baffle_part_pdm_rev: x-011, drawing_pdm_rev: x-010

NOTES CONTINUED:
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS. UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- 6. APPROXIMATE WEIGHT =0.001 LB.
- 7. SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER, FREE FROM SCRATCHES OR GOUGES.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	BOM #
v1	7 OCT 2010	-	E1000527
v2	14 DEC 2011	E1000563	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX $\pm .01$.XXX $\pm .005$ ANGULAR $\pm 0.5^\circ$	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	FINISH
304 SSSL	63 μ inch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME		BEAM DUMP MOUNTING CLAMP	
SYSTEM	SUB-SYSTEM	DESIGNER	DATE	SIZE	DWG. NO.
ADVANCED LIGO	AOS	TQ. NGUYEN	2 AUG 2010	B	D1001919
NEXT ASSY	D1001918/D1102016	DRAFTER	DATE	CHECKER	REV.
		TQ. NGUYEN	24 AUG 2010	M. SMITH	v2
		APPROVAL	D. COYNE	SCALE: 8:1	PROJECTION:
					SHEET 1 OF 1