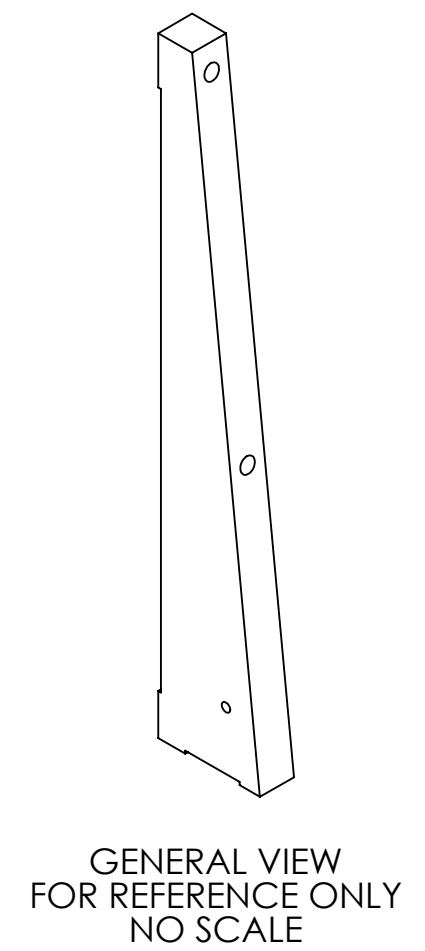
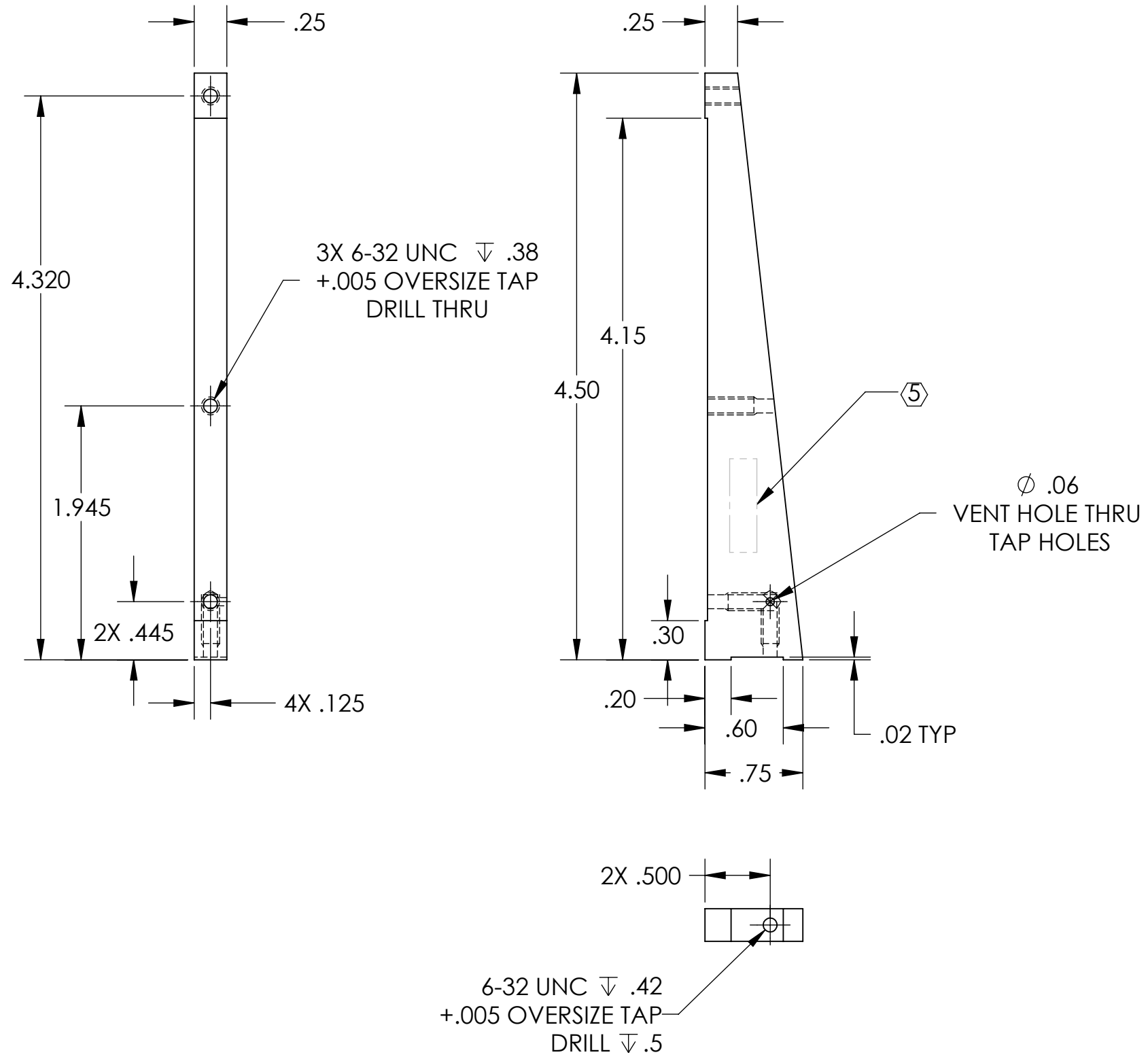


D1001916_d1lGO_AOs_Wedge Window Side Support, PART PDM REV: X-011, DRAWING PDM REV: X-012

NOTES CONTINUED:
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6. APPROXIMATE WEIGHT = 0.053 LB.
 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	7 OCT 2010	E1000563	E1000527
v2	28 FEB 2011	E1000563	E1000527
v3	22 MAR 2011	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		INPUT BAFFLE SIDE SUPPORT	
TOLERANCES: .XX $\pm .01$.XXX $\pm .005$				SUB-SYSTEM AOS		DESIGNER	TQ. NGUYEN 27 JUL 2010
ANGULAR $\pm 0.5^\circ$				NEXT ASSY D1001918		DRAFTER	TQ. NGUYEN 24 AUG 2010
MATERIAL 6061-T6 Al				FINISH 63 μ inch		CHECKER	M. SMITH
						APPROVAL	D. COYNE
						SCALE: 1:1	PROJECTION:
						SIZE DWG. NO.	D1001916
						REV.	v3
						SHEET 1 OF 1	