

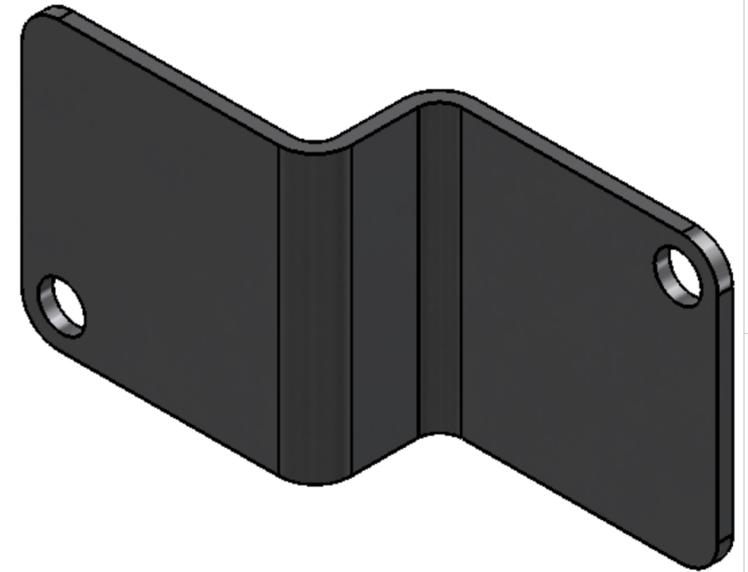
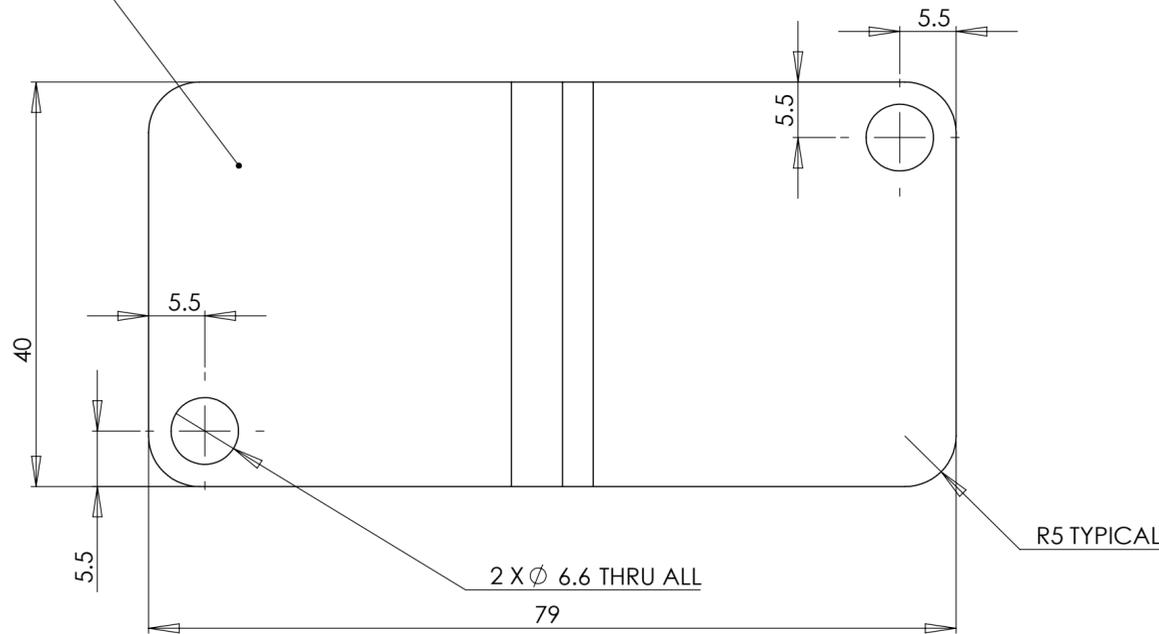
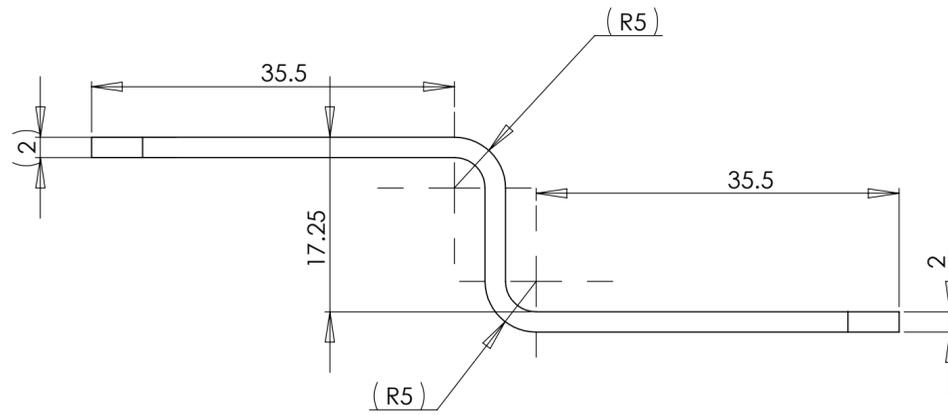
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

MAKE FROM 2MM SHEET BEND TO SHAPE

ENGRAVE PART NO SEE NOTES



REV.	DATE	DCN #	DRAWING TREE #

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL	6061-T6 Al	FINISH	1.6 μm
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LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM	ADVANCED LIGO	SUB-SYSTEM	SUS
NEXT ASSY			

PART NAME				Curved welding baffle				
DESIGNER	L.CUNNINGHAM	SIZE	c	DWG. NO.	D1001820		REV.	v1
DRAFTER	L.Cunningham	CHECKER		APPROVAL		SCALE: 2:1	PROJECTION:	
						SHEET 1 OF 1		