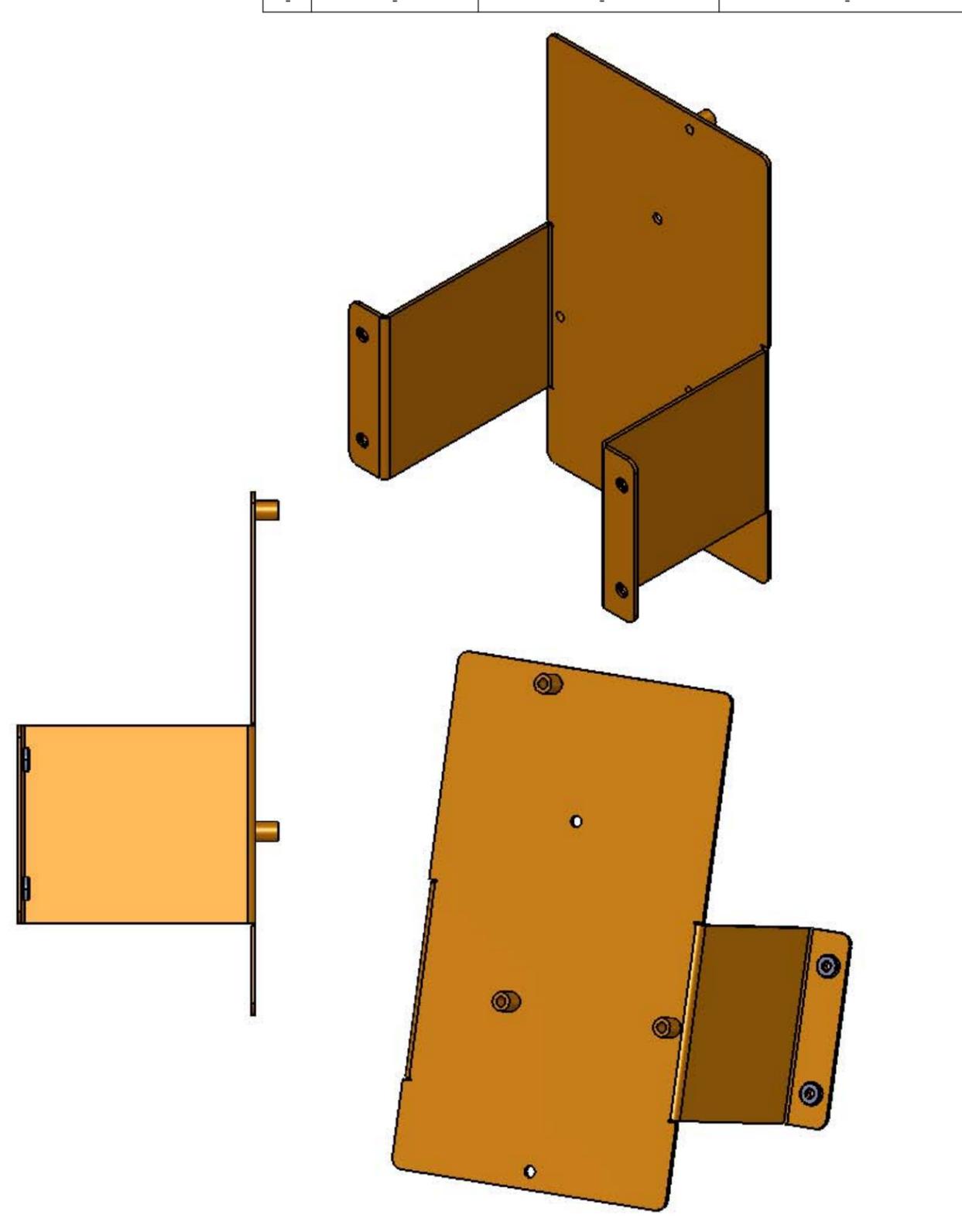
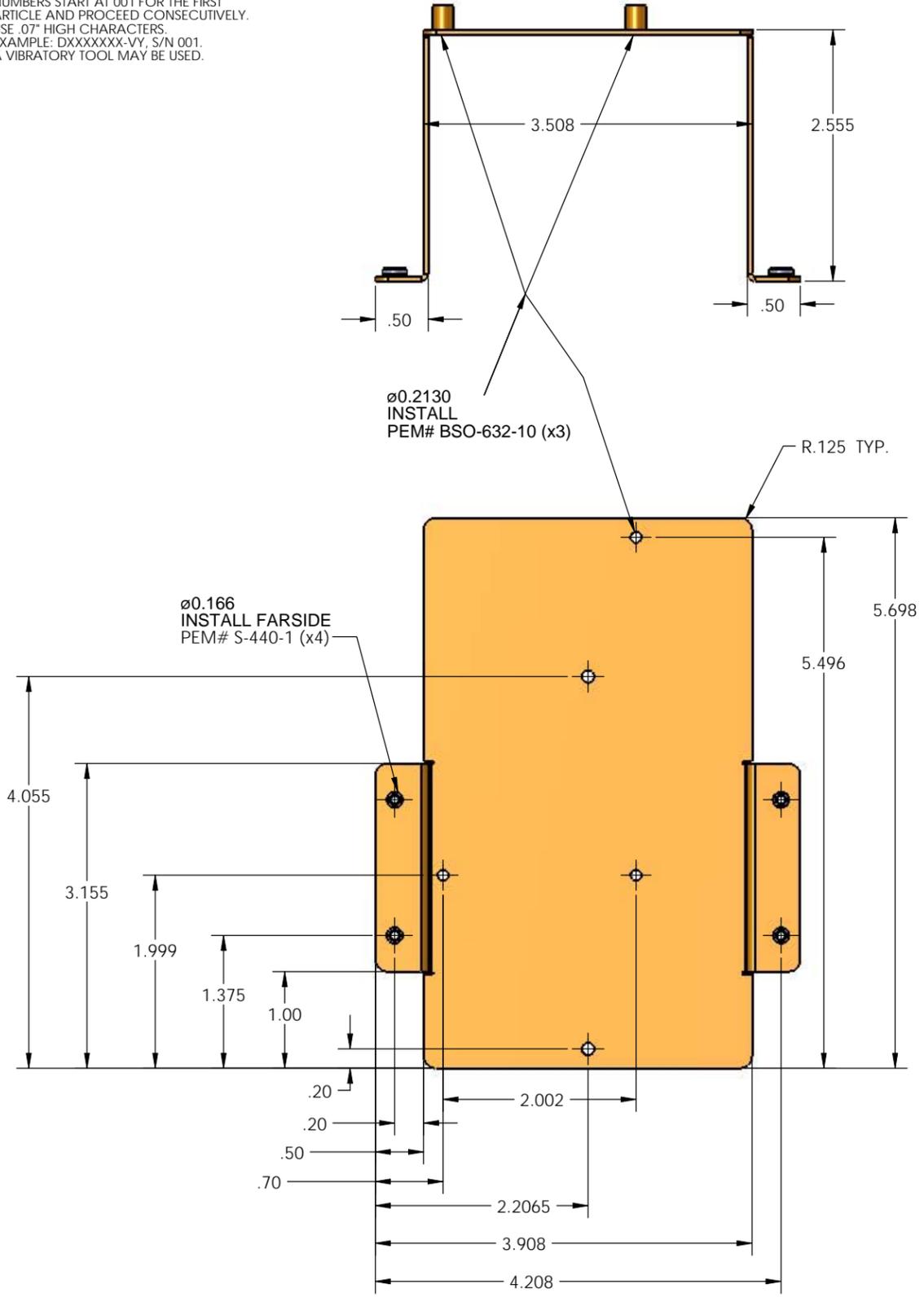


NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-

F  
E  
D  
C  
B  
A



F  
E  
D  
C  
B  
A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: Material: 18 GA C.R.S. (0.048) FINISH: μinch

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PART NAME: I/O EXPANSION CHASSIS - SPOTWELD PANEL B

SYSTEM	SUB-SYSTEM	DESIGNER	SIZE	DWG. NO.	REV.
	DAQ	E.BROWN	c	D1001709	v1
CHECKER	APPROVAL	JAN/18/2011	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

DIMENSIONS ARE IN TOLERANCES: .XX ± .XXX ± ANGULAR ± °