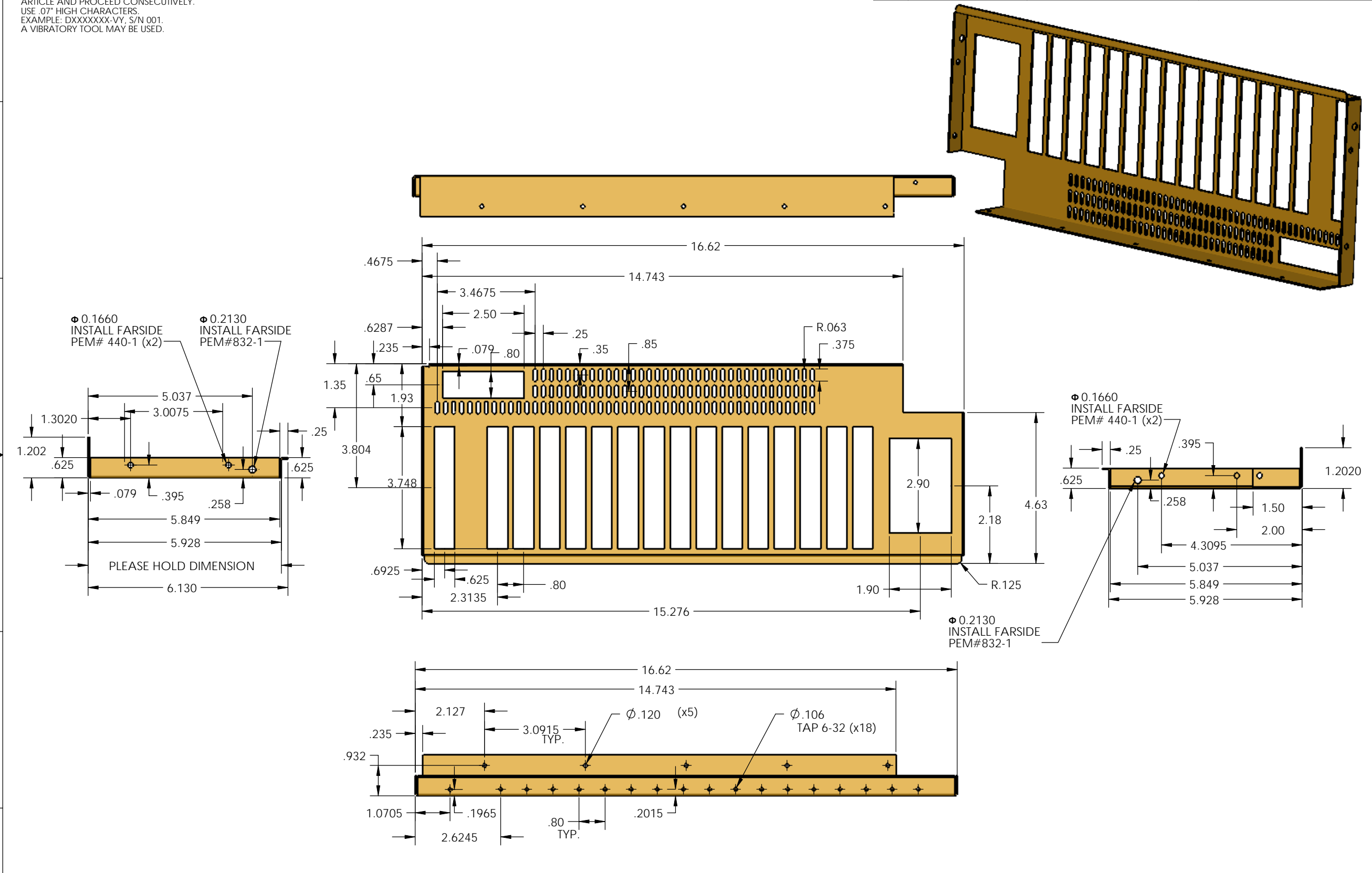


NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

| REV. | DATE | DCN # | DRAWING TREE # |
|------|------|-------|----------------|
| - | - | - | - |
| - | - | - | - |
| - | - | - | - |



| | | | | | | | | | | | |
|---|--|--|--|---|--|--|--|---|--|---|--|
| <p>NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)</p> <p>1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.</p> | | <p>LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY</p> | | <p>PART NAME I/O EXPANSION CHASSIS - INTERNAL PANEL</p> | | | | | | | |
| <p>DIMENSIONS ARE IN</p> <p>TOLERANCES: .XX ± .XXX ±</p> <p>ANGULAR ± °</p> | | <p>MATERIAL Material: 18GA C.R.S. (0.048)</p> <p>FINISH μinch</p> | | <p>SYSTEM</p> <p>SUB-SYSTEM DAQ</p> | | <p>DESIGNER</p> <p>DRAFTER E.BROWN</p> <p>CHECKER</p> <p>APPROVAL</p> | | <p>SIZE c</p> <p>DWG. NO. D1001706_v1</p> <p>SCALE: 1:1</p> | | <p>REV.</p> <p>PROJECTION: </p> <p>SHEET 1 OF 1</p> | |