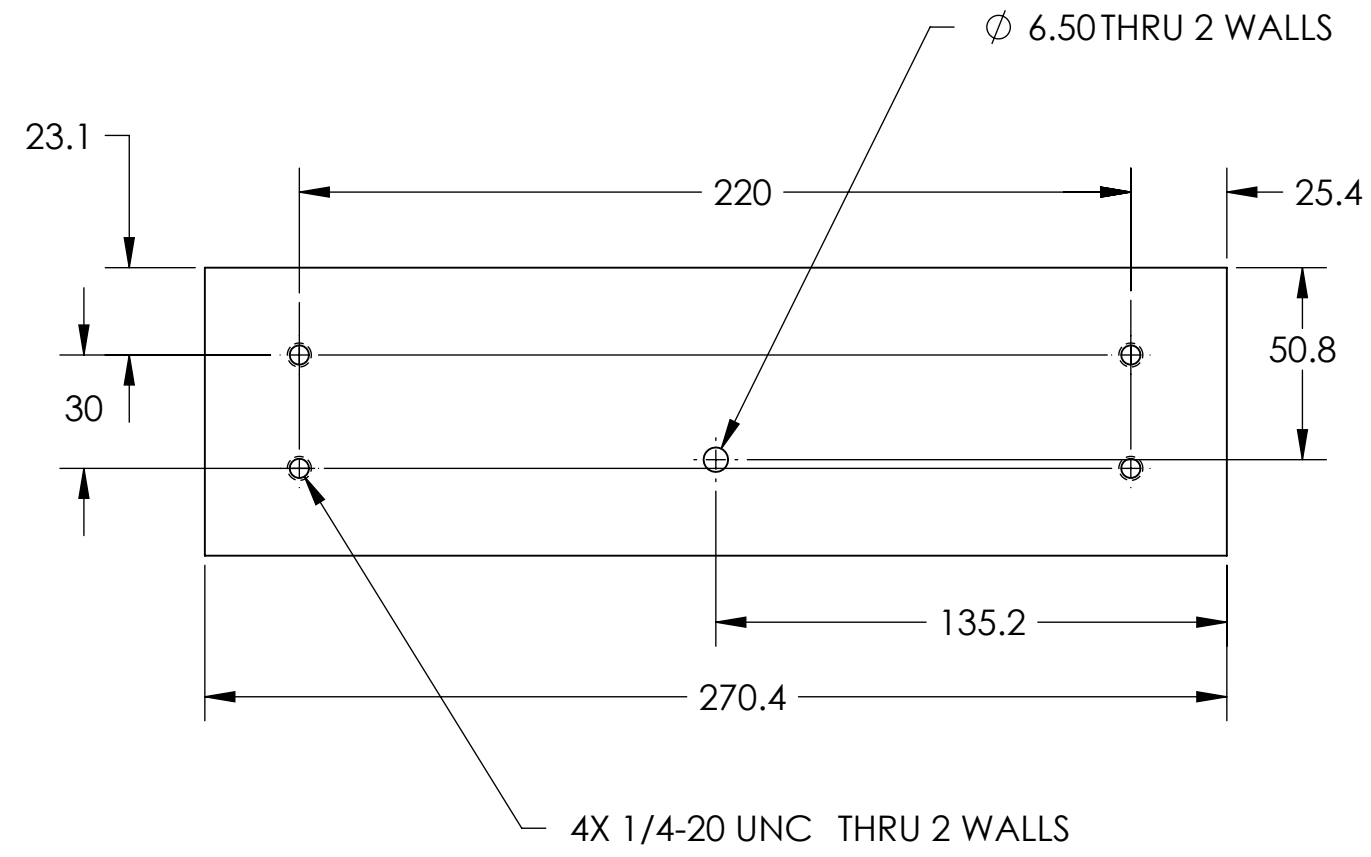
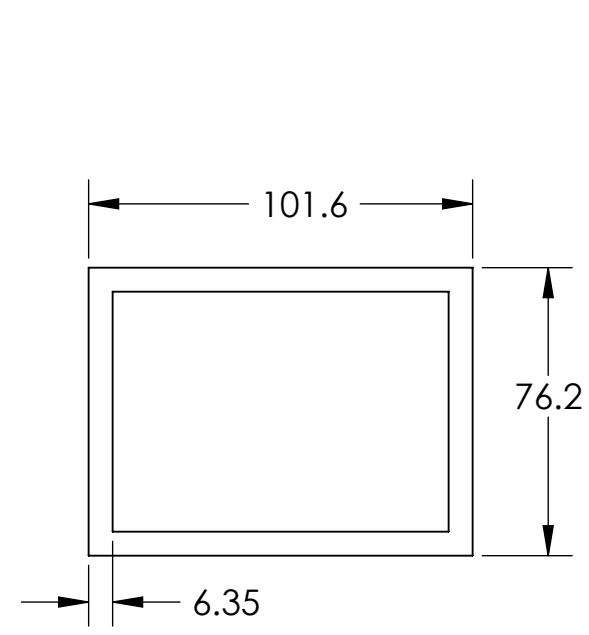


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
V1	30 JUN 2010		



D1001668 LSAT LIFTING SECTION, LONG, dLIGO, SUS, PART PDM REV.: DRAWING PDM REV.

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN MILLIMETERS				SYSTEM		SUB-SYSTEM	
TOLERANCES: .X ± .25 .XX ± .13				ADVANCED LIGO		SUS	
ANGULAR ± .5°				MATERIAL		DESIGNER	
				6061-T6 Al		K. BUCKLAND 30 JUN 2010	
				FINISH		DRAFTER	
				32 µinch		K. BUCKLAND 30 JUN 2010	
				NEXT ASSY		CHECKER	
				D1001221			
						APPROVAL	
						SCALE: 1:2 PROJECTION:	
						SHEET 1 OF 1	
						SIZE DWG. NO. D1001668	
						REV. v1	