



<p>NOTES: (UNLESS OTHERWISE SPECIFIED)</p> <ol style="list-style-type: none"> DO NOT SCALE FROM DRAWING. REMOVE ALL SHARP EDGES R.02 MAX ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SILICONE, CHROME AND SODIUM. SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (DO NOT USE) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER, SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 1/2" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D06247-A S/N 001 REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER, SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE 1/2" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D06247-A S/N 001 		<p>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: XX ±0.01mm XX ±0.005mm ANGULAR: ±0.5°</p>	<p>FINISH: CLEAN to LIGO SPEC</p>	<p>DEBUR AND BREAK SHARP EDGES</p>	<p>DO NOT SCALE DRAWING</p>	<p>REVISION</p>
<p>DRAWN: TOMASZ BAK DATE: 28.04.2008</p>		<p>NAME: TOMASZ BAK</p>		<p>TITLE: FULL GUSSET</p>		<p>SCALE: 1:1</p>
<p>CH/CD: _____</p>		<p>MATERIAL: Aluminium Alloy 6082</p>		<p>DWG NO: D060500-00-K</p>		<p>A1</p>
<p>APP/VD: _____</p>		<p>WEIGHT: _____</p>		<p>SCALE: 1:1</p>		<p>SHEET 1 OF 2</p>
<p>MFG: _____</p>		<p>Q.A: _____</p>		<p>SCALE: 1:1</p>		<p>SHEET 1 OF 2</p>