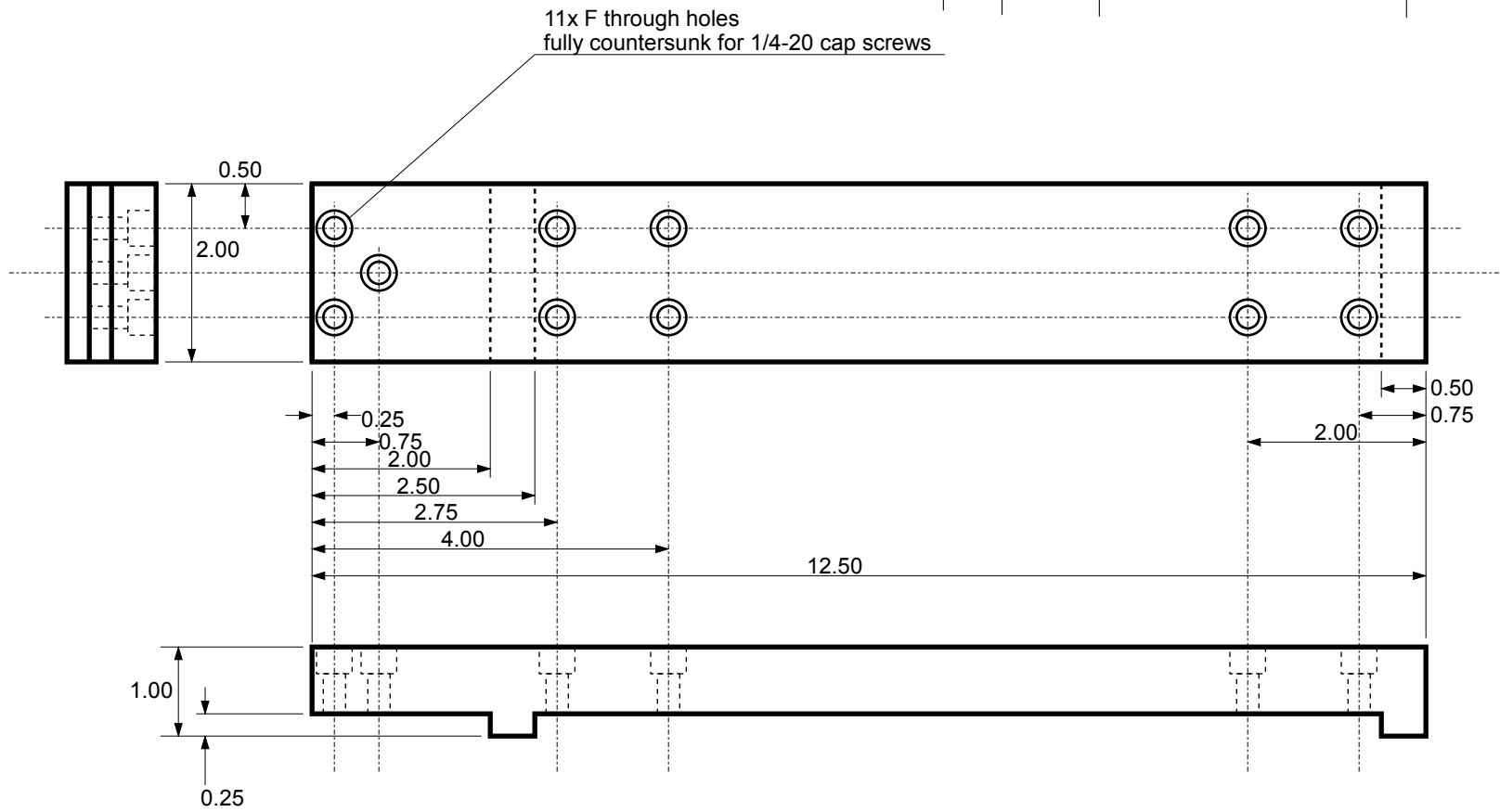


REV.	DATE	DCN #	DRAWING TREE #
v1		Initial Release	



NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY LIGO MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
1. DO NOT SCALE FROM DRAWING 2. REMOVE ALL SHARP EDGES, R.02 MAX. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		SYSTEM LIGO 40M	
④ SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER, REVISION ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 2 mm HIGH CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D020188-00 SN 001		SUBSYSTEM Vertex Green Locking	
DIMENSIONS IN INCHES TOLERANCES: .X ± 0.2 .XX ± 0.05 ANGULAR± 0.5 °		NEXT ASSY Periscope A	
MATERIAL 6061 Alloy		PARTNAME Periscope A Sidebar	
FINISH 32 μ inch		SIZE DWG. NO. A D1001447	
DRAWN <small>Daisuke Taksumi</small> <small>Koji Arai</small> 4 Jun 2010 CHECKED APPROVED		REV. v1	
		SCALE 1/2 PROJECTION: SHEET OF 1	