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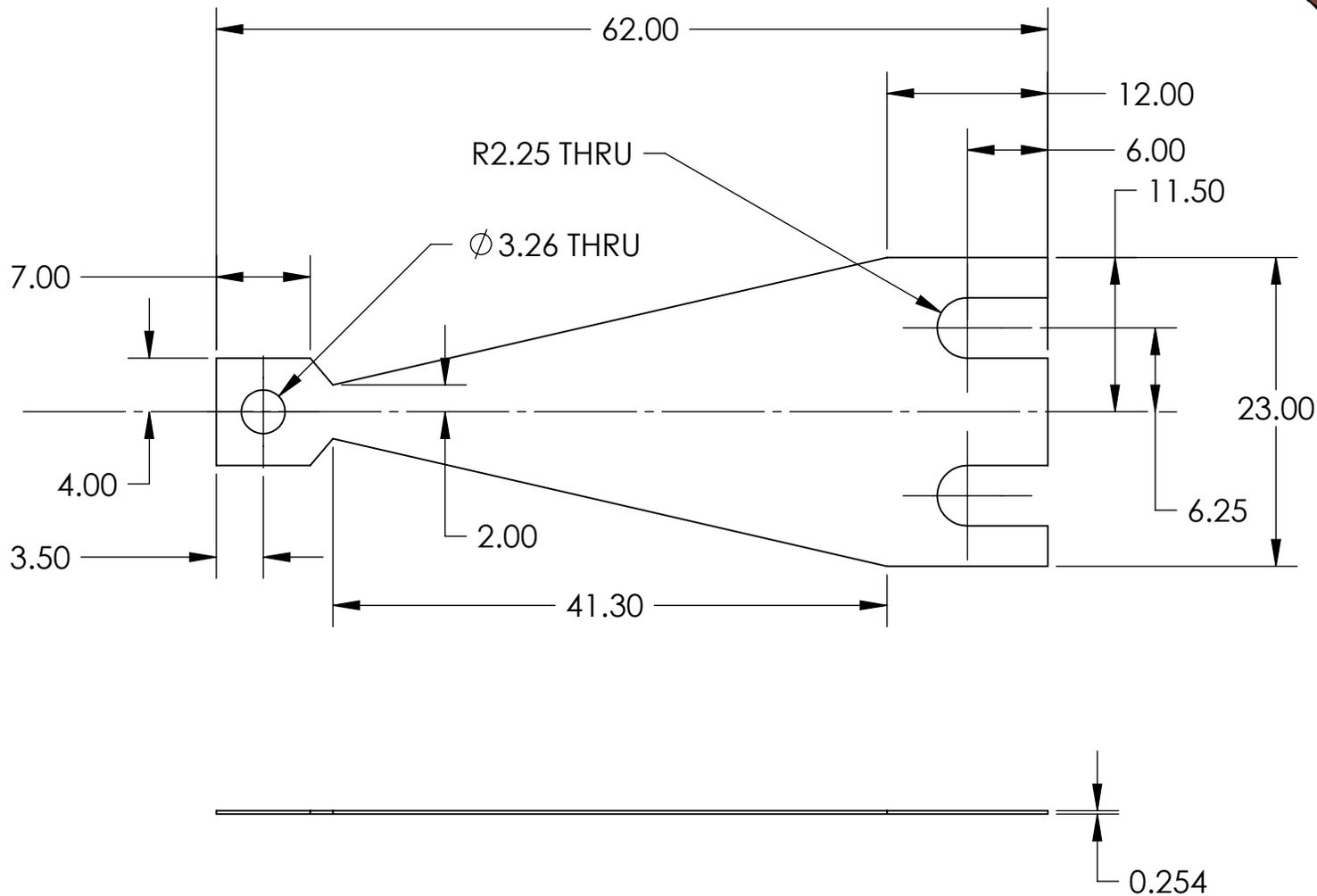
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NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
1	-	original	-
2	-	narrow base	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MILLIMETERS

TOLERANCES:
 .XX ± .10
 .XXX ± .010

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: Beryllium Copper, UNS C17200
 FINISH: 32 μinch



SYSTEM: ADVANCED LIGO
 SUB-SYSTEM: ISC

NEXT ASSY: Tip-Tilt Pitch Adjuster

PART NAME

Tip-Tilt Blade 254um

DESIGNER: BJJ Slagmolen	11 May 2010	SIZE: A	DWG. NO. D1000765	REV. v2
DRAFTER: Bram Slagmolen	19 AUG 2010			
CHECKER: Paul McNamara				
APPROVAL:		SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

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