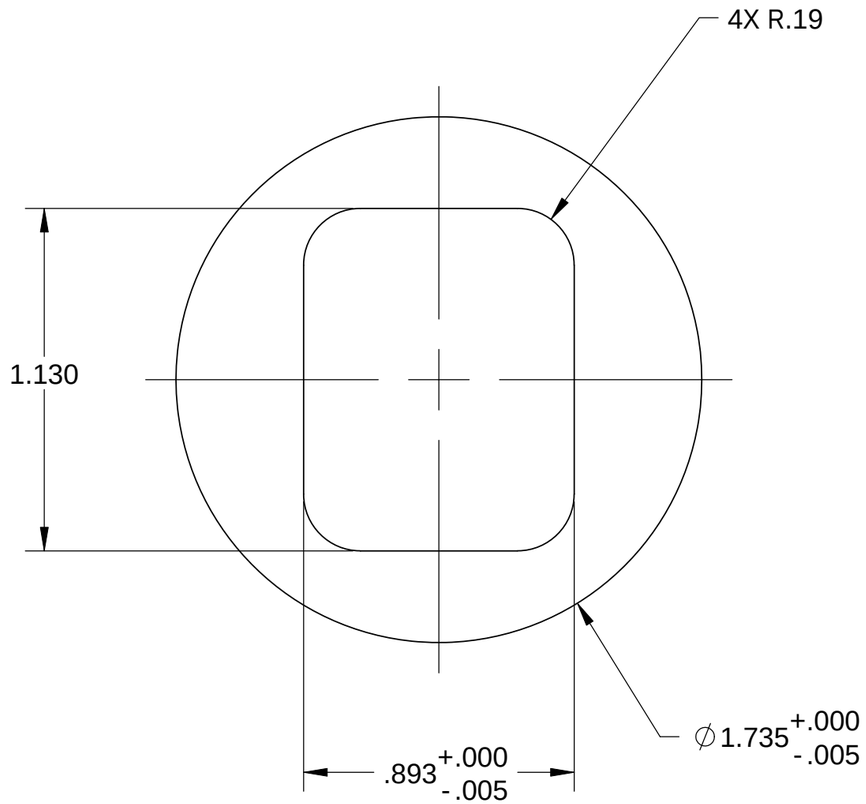
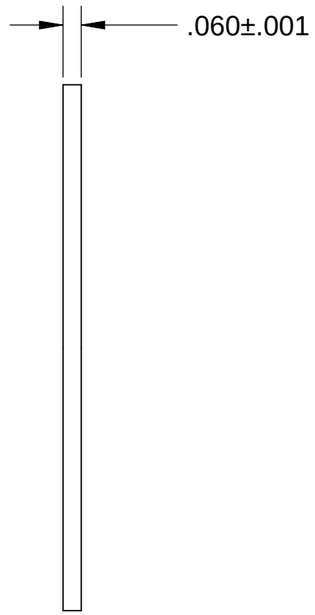
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIENT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
   EXAMPLE (PART): 001-V1
   EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY:TBD
6. APPROXIMATE WEIGHT = 0.024 LB.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES (INCLUDING SANDING OR SCOURING FOR MATTE FINISH)IS NOT ALLOWED.
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	10 May. 2010	E1000155	E1000025
v2	03 Aug. 2010	E1000288	E1000025





D1001111 STAGE 0-2 ALIGNMENT WASHER, aLIGO BSC ISI, PART PDM REV: X-004, DRAWING PDM REV: X-003

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)											
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. BREAK ALL EDGES AND CORNERS .03 X 45°. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: STAGE 0-2 ALIGNMENT WASHER, aLIGO BSC ISI					
	MATERIAL: 304, 316 OR 302 SSTL	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: SEI	DESIGNER: ASI 12 Dec. 2005	SIZE: B	DWG. NO.: D1001111	REV.: v2			
			NEXT ASSY: D1001110		DRAFTER: M.HILLARD 10 May. 2010						
					CHECKER: F.MATICHARD 10 May. 2010						
					APPROVAL: K.MASON 10 May. 2010	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1			