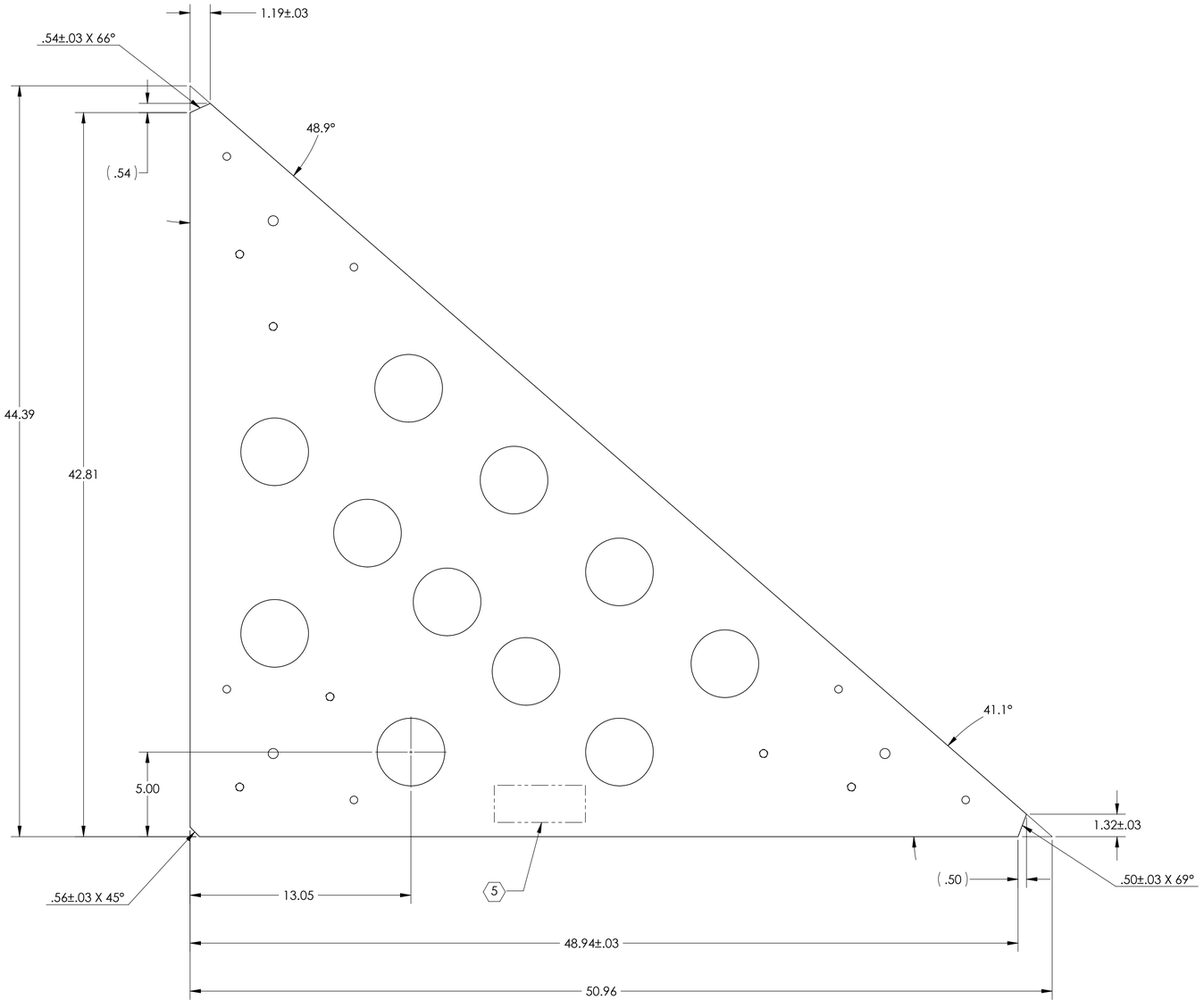
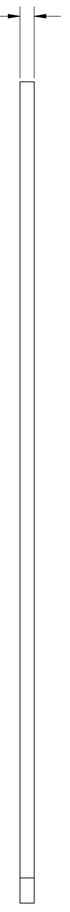
NOTES CONTINUED:

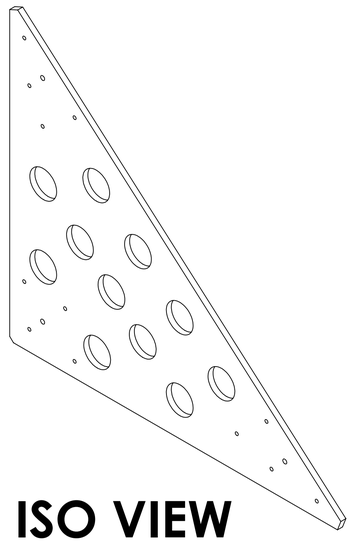
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

6. RAPID CUTTING METHOD ACCEPTABLE FOR OUTER PROFILE AND ∅4.00 HOLES.

REV.	DATE	DCN #	DRAWING TREE #
v1	28 MAY 2010	E1000182-v1	-
v2	15 OCT 2010	E1000182-v2	-
-	-	-	-



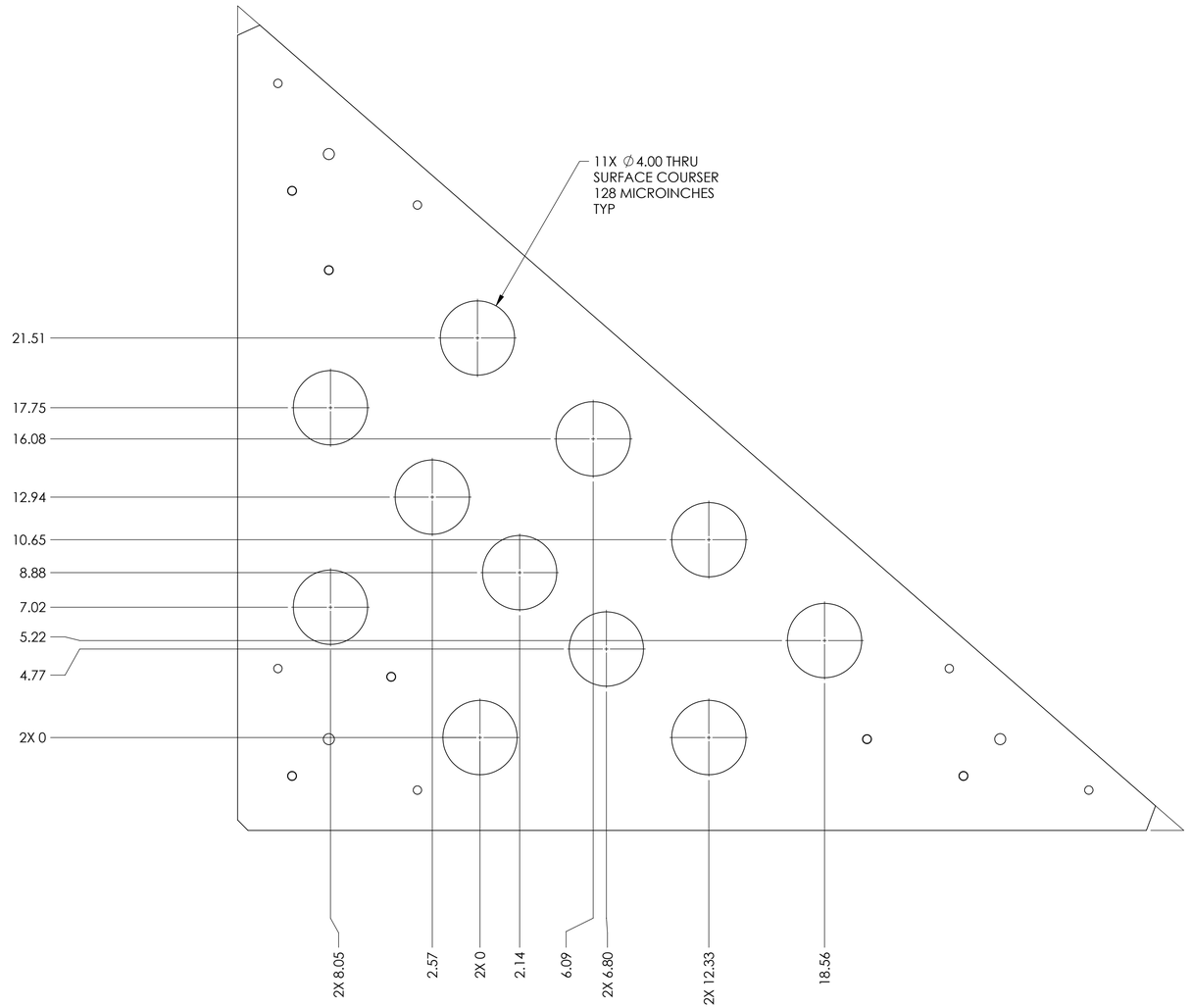




ISO VIEW

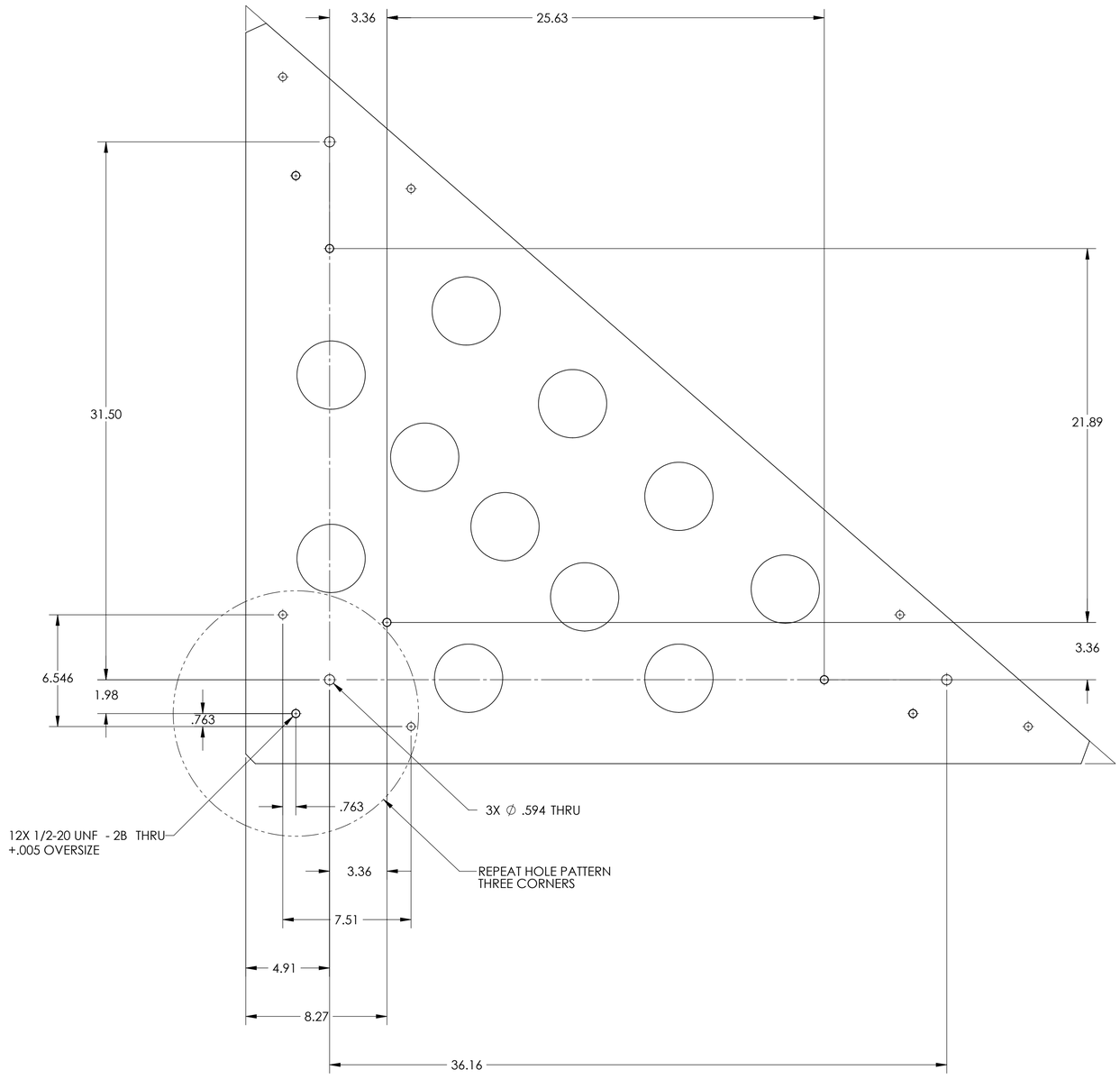
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME	ALIGO AOS PIER FOOTING 4
	MATERIAL: 302 SSTL	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: AOS	NEXT ASSY: D1000311	

			SIZE	DWG. NO.	REV.
DESIGNER	C. CONLEY	06 APR 2010	D	D1000836	v2
DRAFTER	N. KILPATRICK	28 MAY 2010			
CHECKER					
APPROVAL			SCALE: 1:4	PROJECTION:	SHEET 1 OF 3



D1000836 aLIGO A-0S Pier Footing 4 PART FDM REV: X-029, DRAWING FDM REV: X-025

LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE D	DWG. NO. D1000836	REV. v2
SCALE: 1:4	PROJECTION:	SHEET 2 OF 3



LIGO	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SIZE: D	DWG. NO.: D1000836	REV.: v2
SCALE: 1:4	PROJECTION:	SHEET 3 OF 3