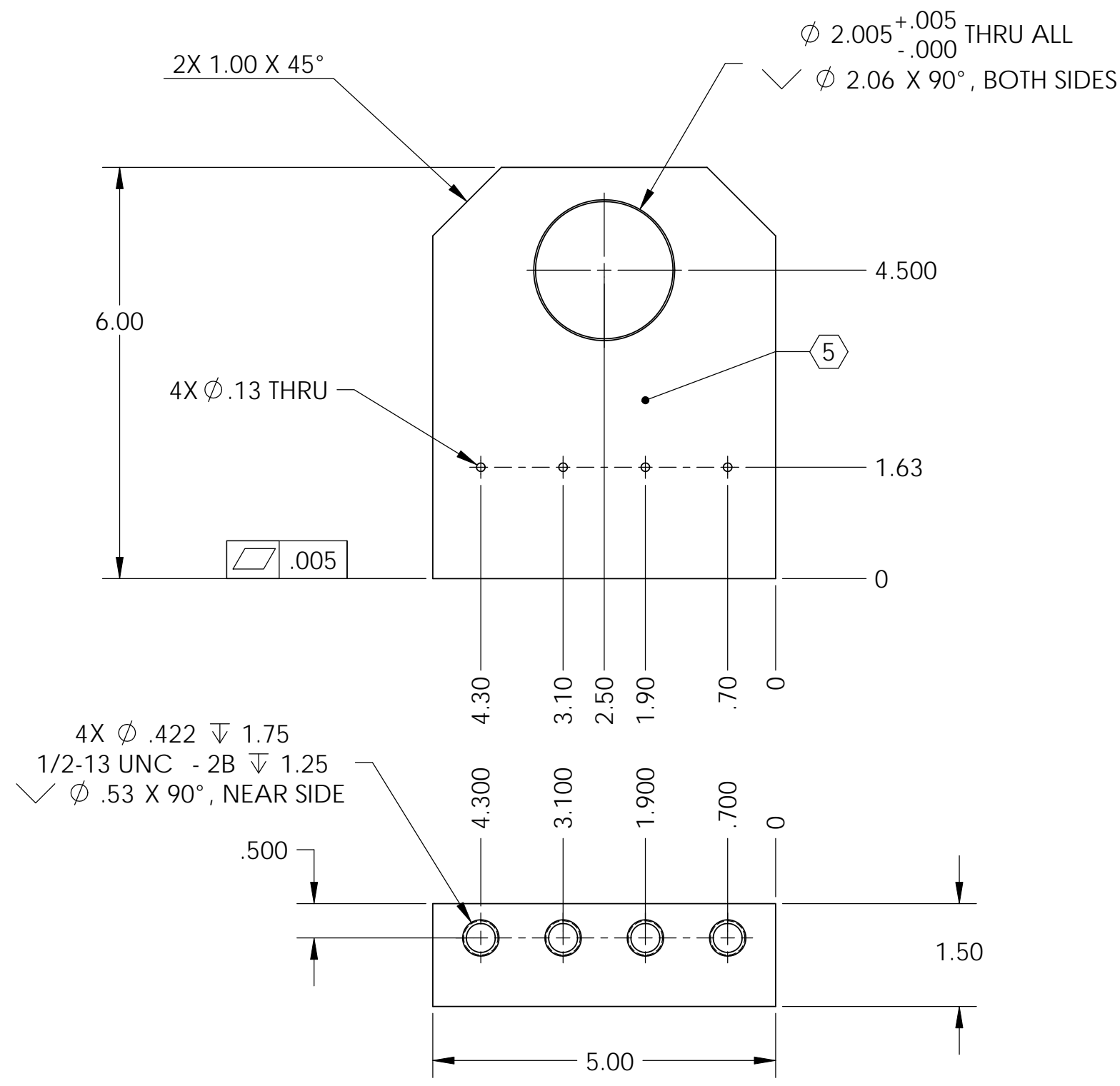


D1000746 Vertical, Lift Hook Receiver, BSC-ISI aLIGO, PART PDM REV: X-005, DRAWING PDM REV: X-004

NOTES CONTINUED:
 (5) SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12 HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE DXXXXXX-VY, TYPE-XX, S/N XXX.
 6. APPROXIMATE WEIGHT = 10.894 LB.
 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES (INCLUDING SANDING OR SCOURING FOR MATTE FINISH) IS NOT ALLOWED.
 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	20 Apr. 2010	E1000152	E1000025



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME					
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		VERTICAL, LIFT HOOK RECIEVER, aLIGO BSC ISI					
TOLERANCES: .XX ± .015 .XXX ± .005				SEI		DESIGNER	S.BARNUM	20 Apr. 2010	SIZE	DWG. NO.	REV.
ANGULAR ± 0.5°				MATERIAL		CHECKER	F.MATICHARD	20 Apr. 2010	B	D1000746	v1
FINISH				NEXT ASSY		APPROVAL	K.MASON	20 Apr. 2010	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1
304 SSSL				D1000744							

8 7 6 5 4 3 2 1

8 7 6 5 4 3 2 1

D
C
B
A

D
C
B
A