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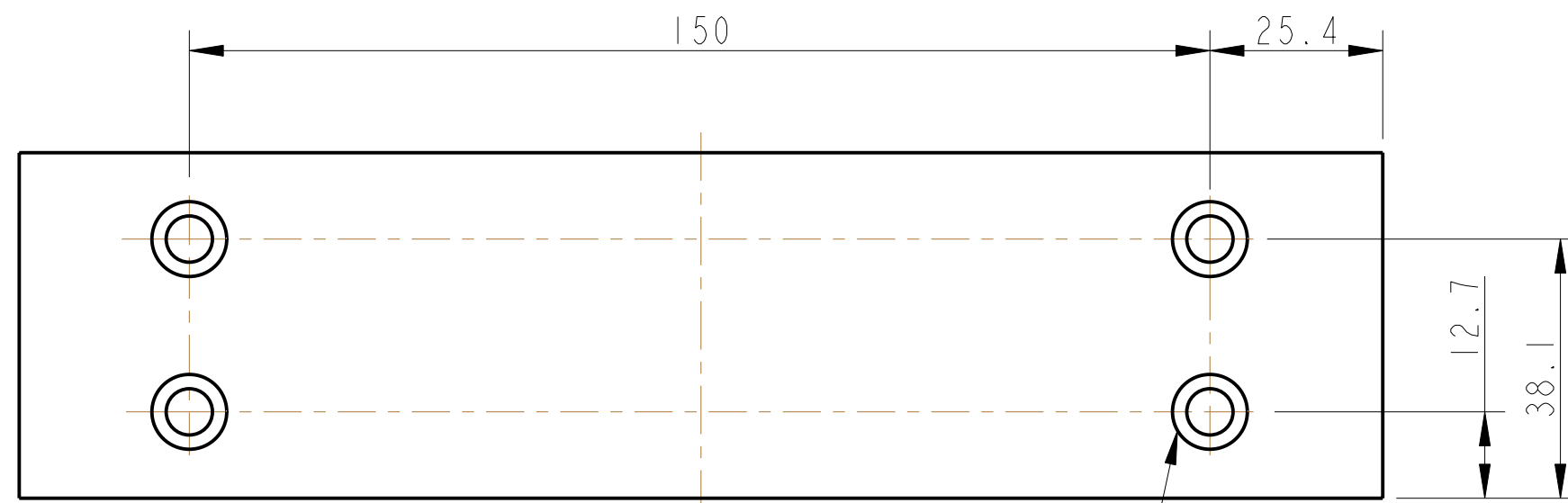
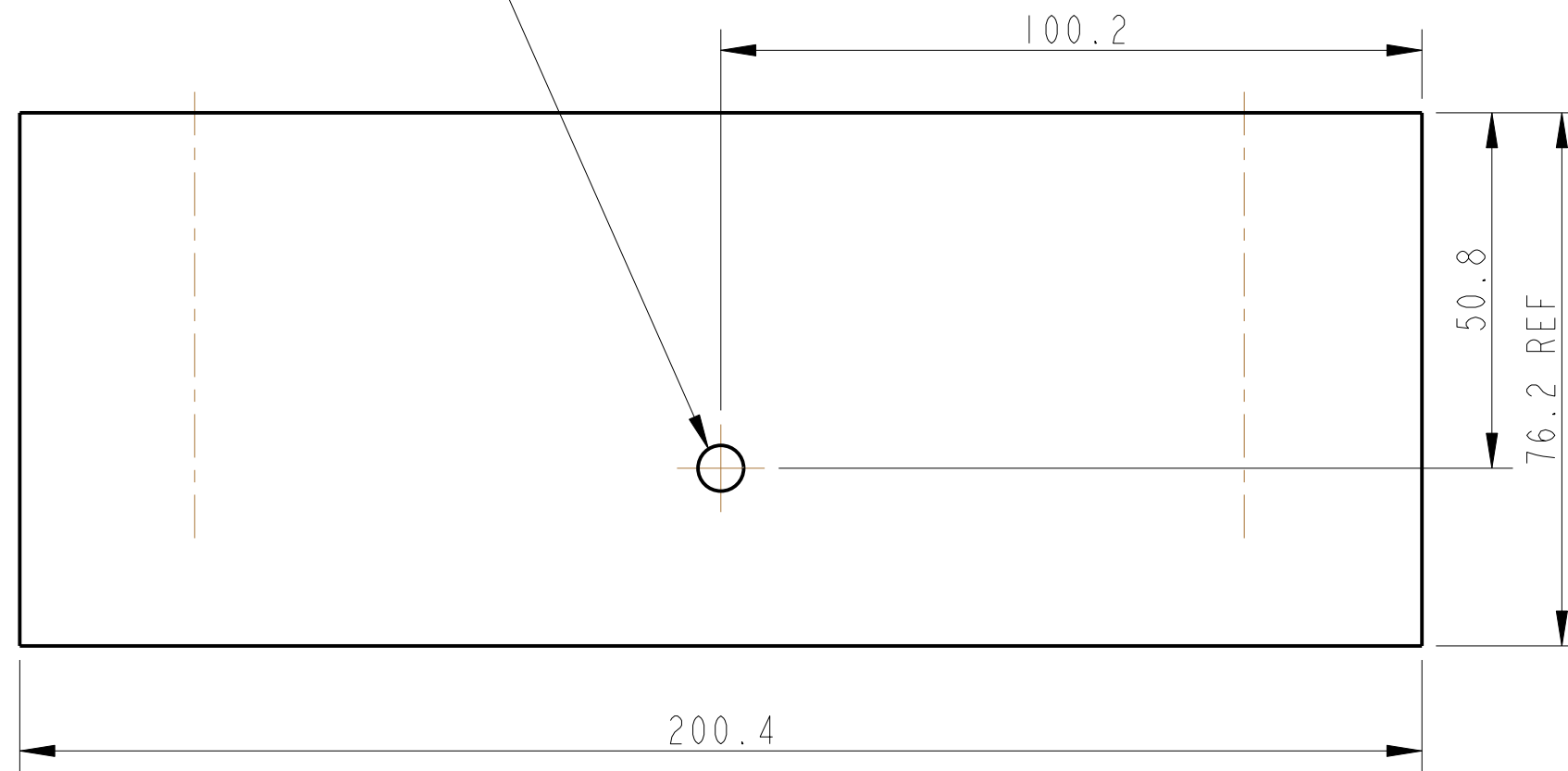
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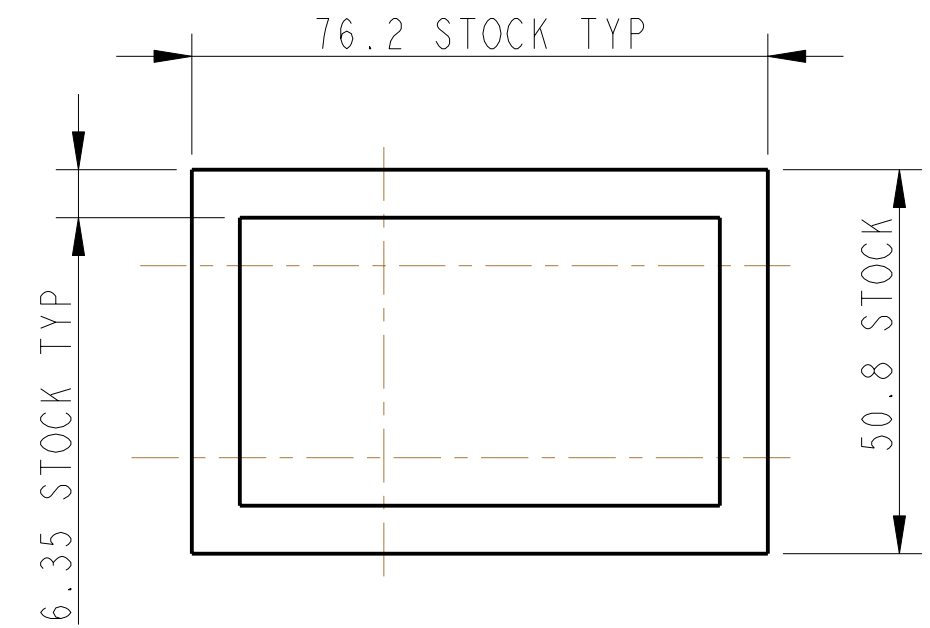
INTRALINK NAME: D060304

REV.	DATE	DCN #	DRAWING TREE #

DRILL Ø6.5 THRU BOTH WALLS



DRILL Ø11 THRO FIRST WALL
DRILL Ø6.8 THRO SECONUD WALL



NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS ARE IN mm (INCHES)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY RUTHERFORD APPLETON LABORATORIES	
1. REMOVE ALL SHARP EDGES, R.02 MIN.	2. DO NOT SCALE FROM DRAWING.	3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)	4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.	X.XX ± 0.2 mm [INCHES] ANGULAR ± 0.25°	MATERIAL: AL ALLOY 5083 FINISH: CLEAN AND DEGREASE Ra ± 1.6 OR STOCK
SYSTEM ADVANCED LIGO SUB-SYSTEM SUS NEXT ASSY THIS				PART NAME LIFTING SECTION (SHORT) (LOWER STRUCTURE TOOLING)	
DRAWN I WILMUT 22/SEP/06 CHECKED J'OD 21/FEB/07 APPROVED IW 22/FEB/07				DRG. NO. D060304 SCALE 1:1 PROJECTION	

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