



NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY	
1. REMOVE ALL SHARP EDGES. R.02 MIN.	DIMENSIONS ARE IN mm (INCHES)	MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
2. DO NOT SCALE FROM DRAWING.	TOLERANCES:	OP. GLASSBORO UNIVERSITY GEC ROX GROUP	
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S	±.XX ±0.3 (1)	RUTHERFORD APPLINGTON LABORATORIES	
4. SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07* HIGH CHARACTERS. EXAMPLE: 000100-001 - A VIBRATORY TOOL MAY BE USED.	ANGULAR ±0.25 °	ADVANCED LIGO	
	MATERIAL: AL ALLOY	SUB-SYSTEM SUS	
	FINISH: CLEAN AND DEGREASED	NEXT ASSY QUAD N-TYPE TOOLING	
	NAME DATE	PART NAME TOP PLATE LARGE	
	DRAWN J. O'BELL 29/0CT/09	(LOWER STRUCTURE TOOLING)	
	CHECKED J. O'BELL 29/0CT/09	DRG. NO. D060299	
	APPROVED JOD 29/0CT/09	SCALE 1:21 PROJECTION	