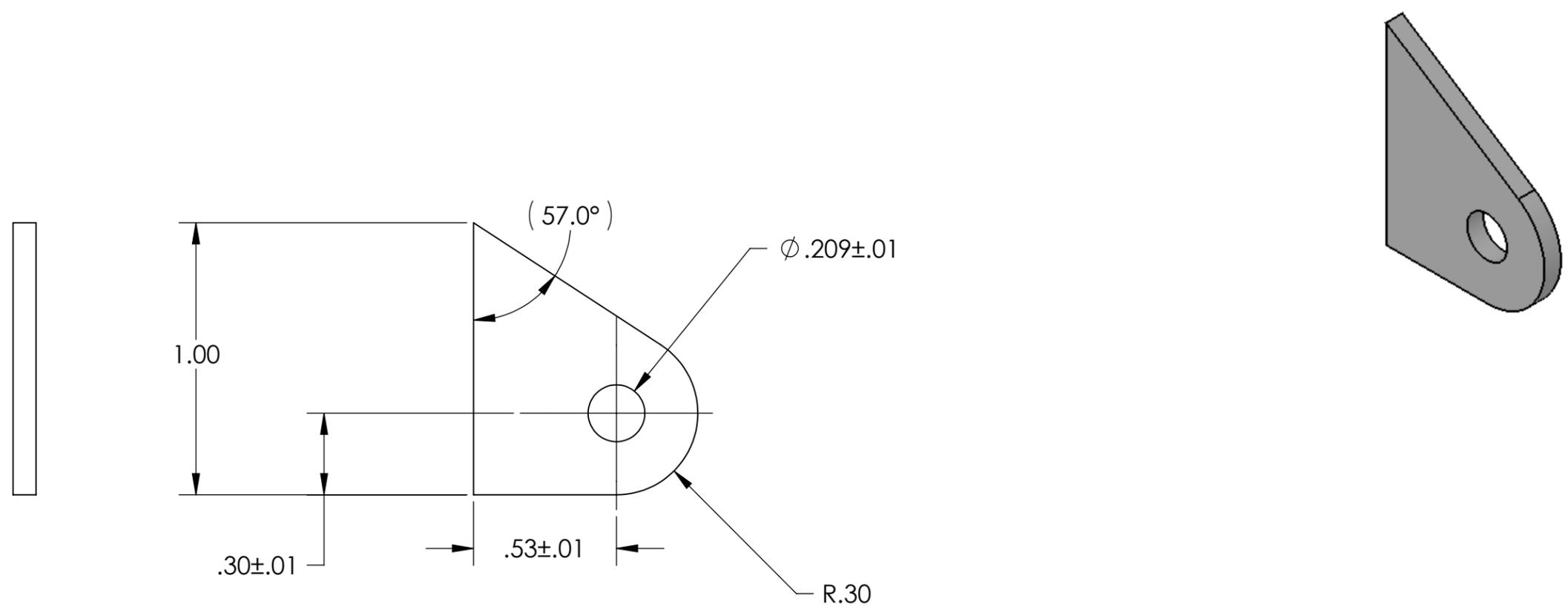


**NOTES CONTINUED:**  
 ⑤ BAG AND TAG WITH DRAWING PART NUMBER AND REVISION FOLLOWED BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. EXAMPLE: DXXXXXX-VY, S/N 001.  
 ⑥ AS RECEIVED MACHINED FINISH.

REV.	DATE	DCN #	DRAWING TREE #
V1	17 MAR 2010	E1000360	E1000090-v1
-	-	-	E1000091-v1
-	-	-	E1000367-v1



THIS PIECE IS PART OF A WELDMENT. DIMENSIONS SHOWN ARE APPROXIMATE; WELD INDUCED SHRINKAGE OR FILL, AND POST WELD ANNEALING AND MACHINING CONSIDERATIONS ARE NOT INCLUDED. SEE NEXT ASSEMBLY FOR REQUIRED DIMENSIONS FOR STRUCTURE AFTER WELDING.

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN	1. INTERPRET DRAWING PER ASME Y14.5-1994.
TOLERANCES:	2. REMOVE ALL SHARP EDGES, R.02 MIN.
.XX ± .06	3. DO NOT SCALE FROM DRAWING.
.XXX ± .010	4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.
ANGULAR ±1.0°	
MATERIAL	14GA A424 TYPE I STEEL
FINISH	⑥

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME		Baffle Brace Bracket	
SYSTEM	ADVANCED LIGO	SUB-SYSTEM	AOS	DESIGNER	H. Keltman
NEXT ASSY	D0902654, D0902655, D1001348	CHECKER		DATE	17 MAR 2010
		APPROVAL		SIZE	DWG. NO.
				B	D1000536
				REV.	v1
				SCALE: 2:1	PROJECTION:
					SHEET 1 OF 1

D1000536\_dLIGO\_Manifold\_Cryo\_Baffle\_Bracket, PART PDM REV: X-022, DRAWING PDM REV: X-011