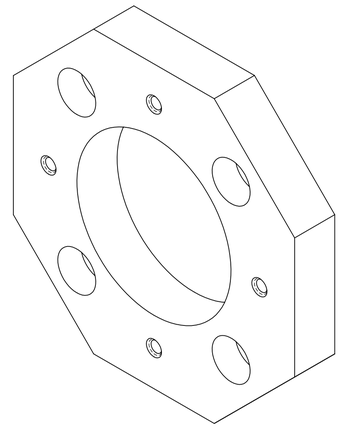
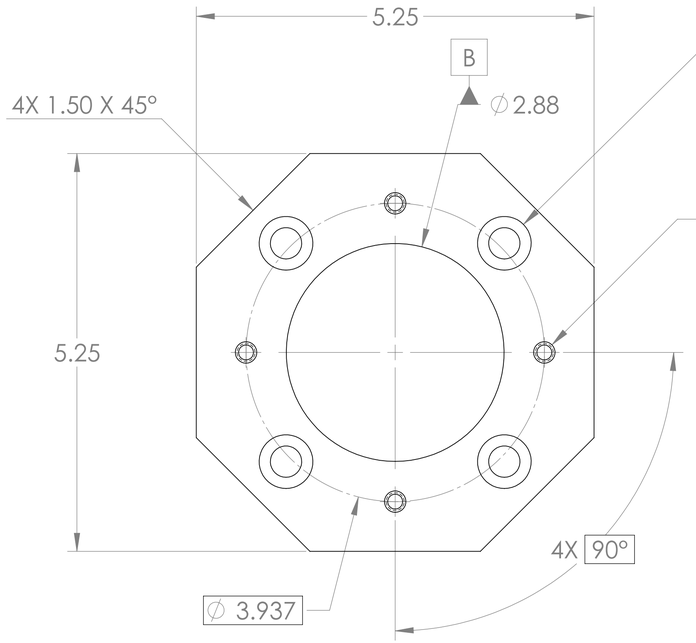
NOTES CONTINUED:

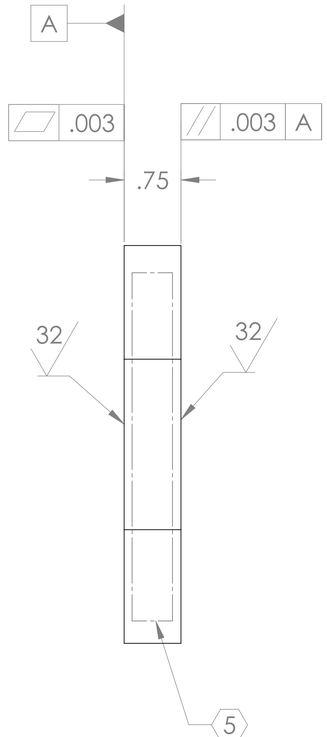
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

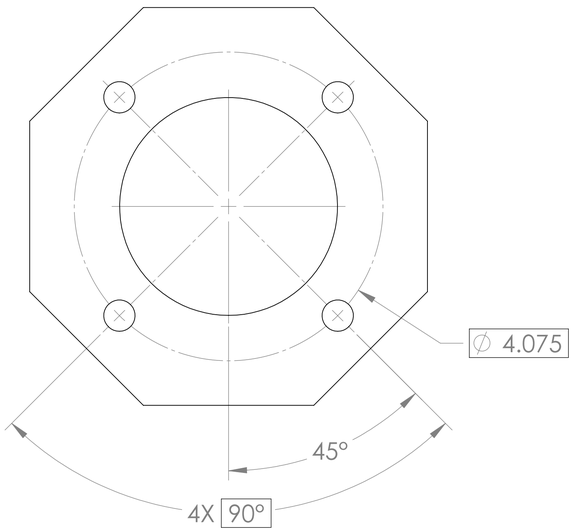
REV.	DATE	DCN #	DRAWING TREE #
v1	03 JUNE 2010	E1000182-V1	-
-	-	-	-
-	-	-	-



ISO VIEW







D1000509 aLIGO AOS OpLev TX Mounting Plate, PART PDM REV: X.021, DRAWING PDM REV: X.022

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME	ALIGO AOS OPLEV TX MOUNTING PLATE
MATERIAL 304 SSTL	FINISH 63 µinch	NEXT ASSY D1000308	SYSTEM ADVANCED LIGO / SUB-SYSTEM AOS	DESIGNER C. CONLEY 05 MAR 2009 DRAFTER N. KILPATRICK 03 JUNE 2010 CHECKER APPROVAL	SIZE D · DWG. NO. D1000509 · REV. v1 SCALE: 1:1 · PROJECTION: · SHEET 1 OF 1