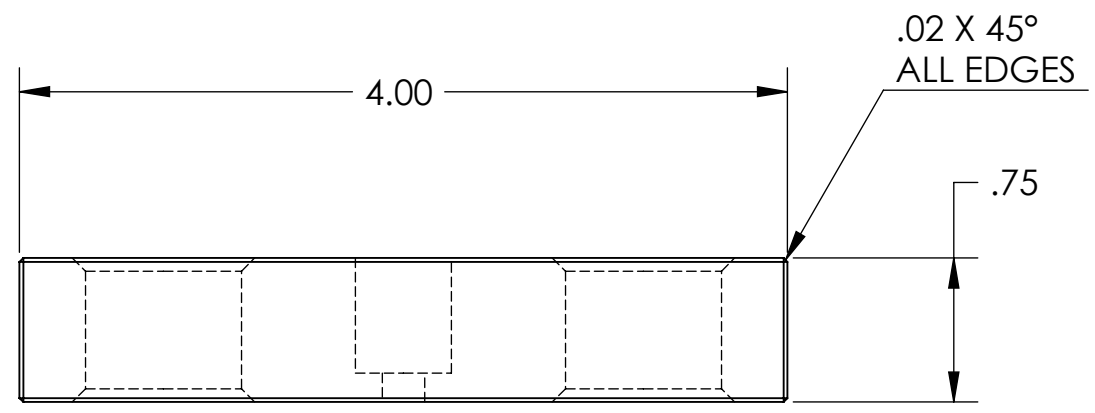
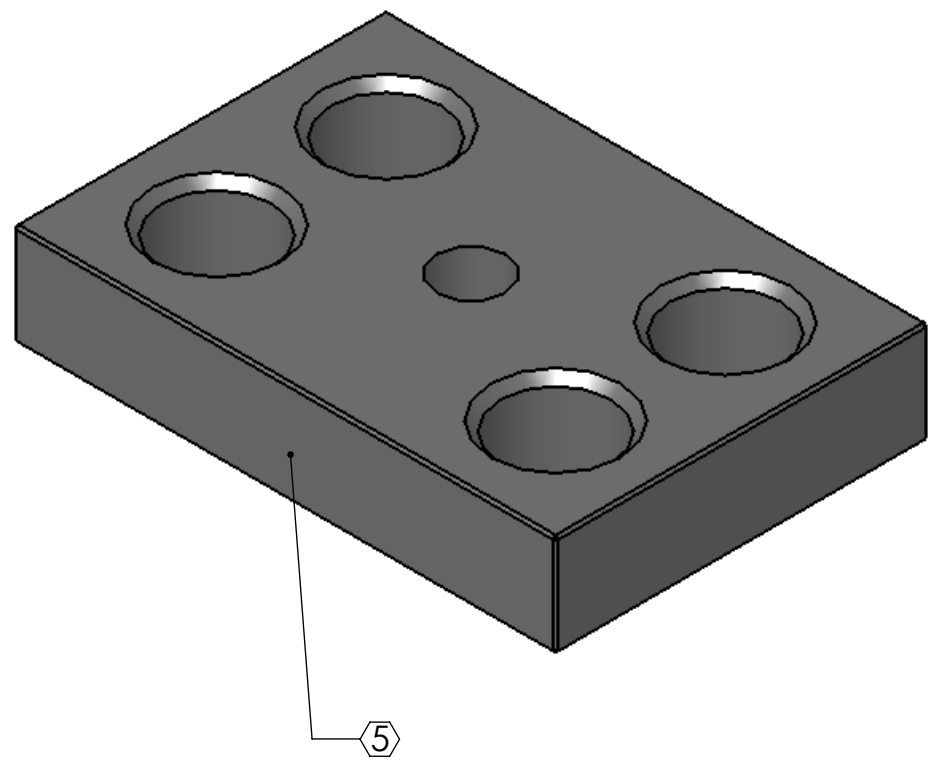
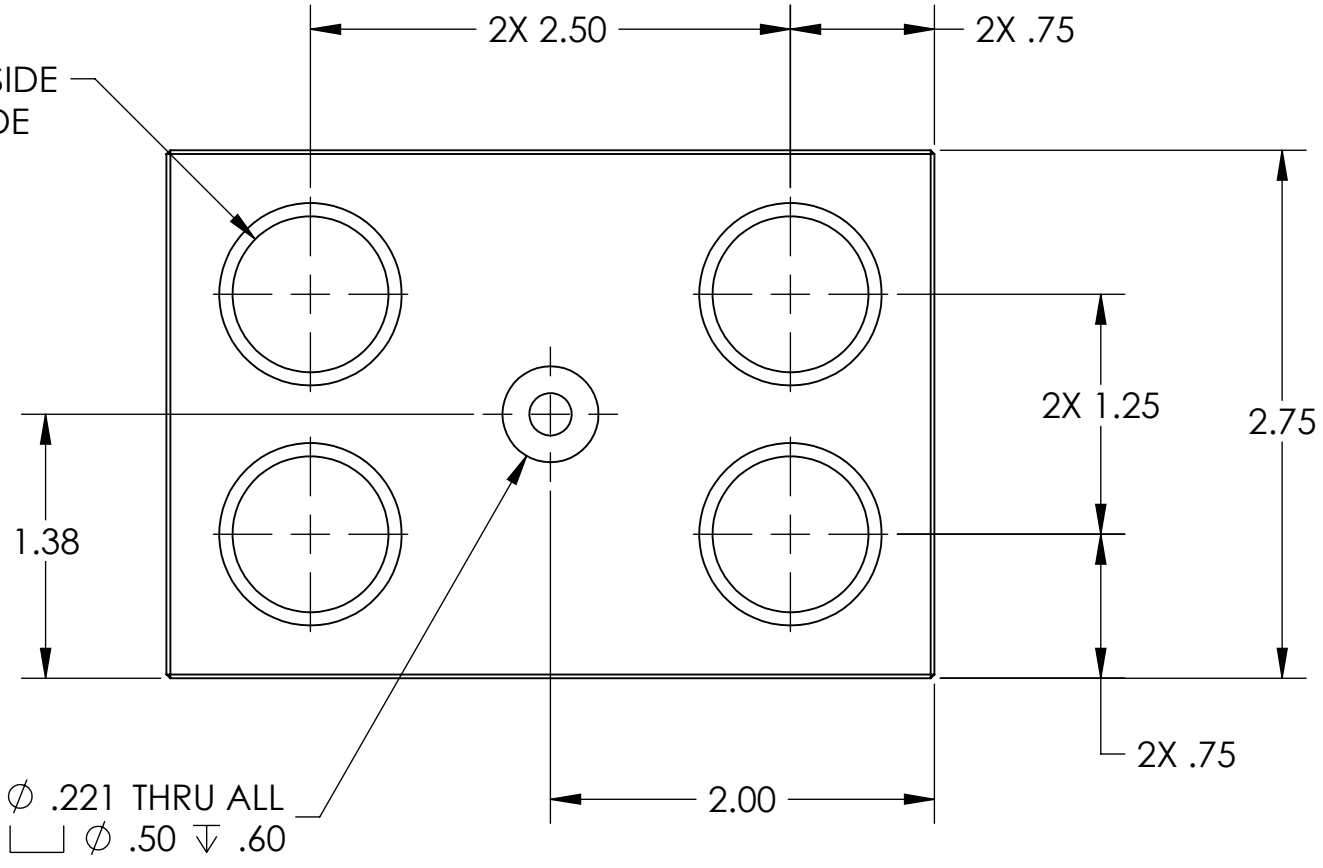


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	03 MAR 2010	E1000057	E1000056

4X ϕ .813 THRU ALL
 ✓ ϕ .95 X 90°, NEAR SIDE
 ✓ ϕ .95 X 90°, FAR SIDE



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± 0.5°	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	PTFE
FINISH	63 μ inch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME Clamp Screw Guard, HAM Support Tube	
SYSTEM	ADVANCED LIGO	SUB-SYSTEM	SEI
DESIGNER	A. Stein	03 MAR 2010	SIZE DWG. NO.
DRAFTER	A. Stein	03 MAR 2010	B
CHECKER			D1000480
APPROVAL	K. Mason	03 MAR 2010	REV. v1
NEXT ASSY		D080373	SCALE: 1:1
		PROJECTION:	SHEET 1 OF 1

D1000480_Clamp_Screw_Guard-HAM_Support_Tube, PART PDM REV: X-002, DRAWING PDM REV: X-001