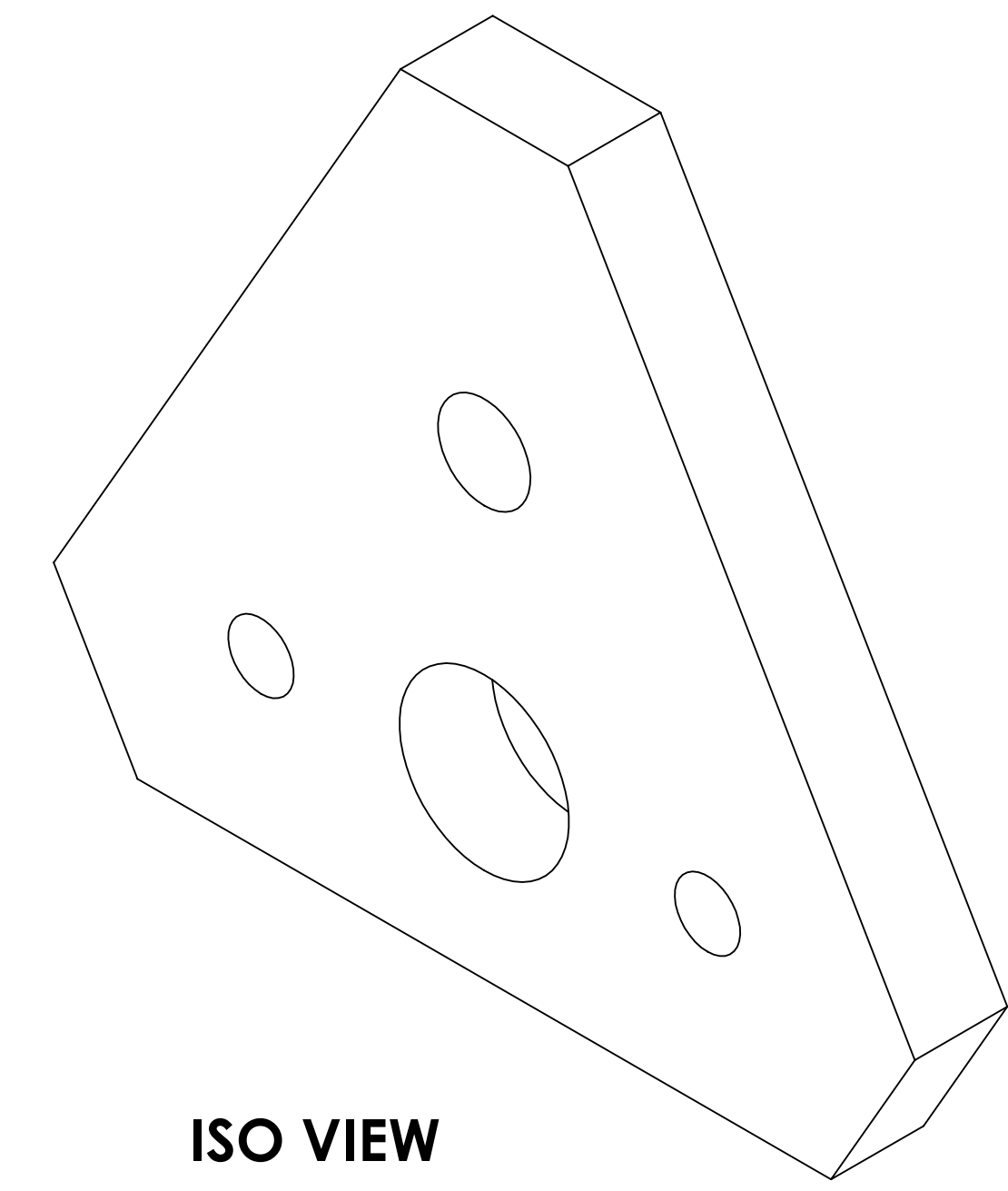
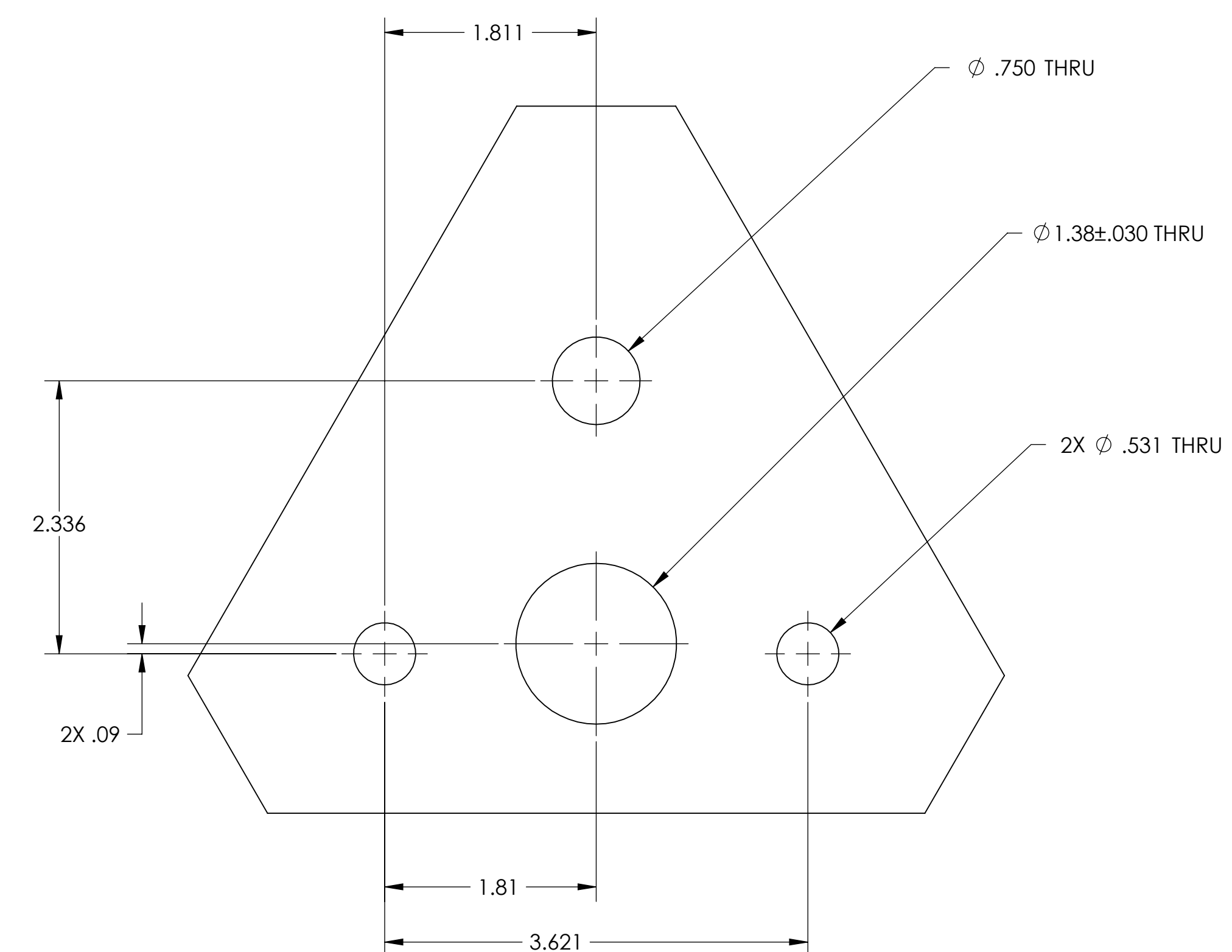
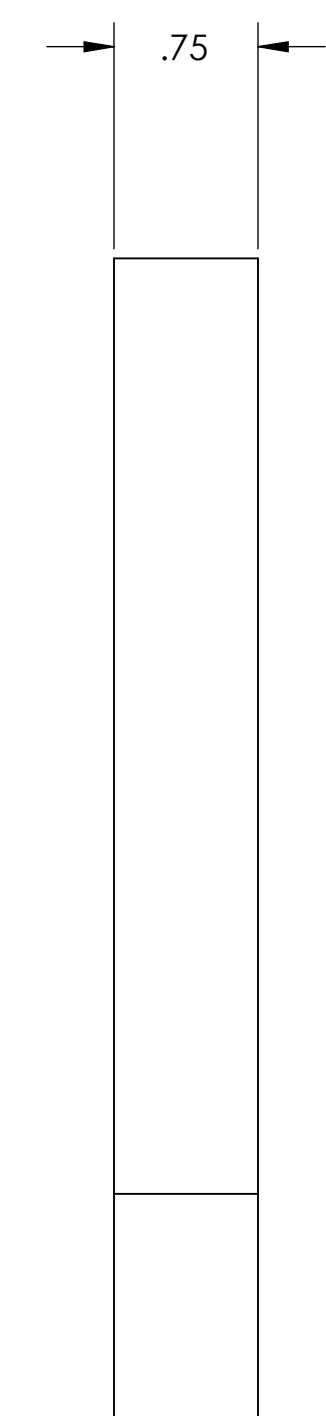
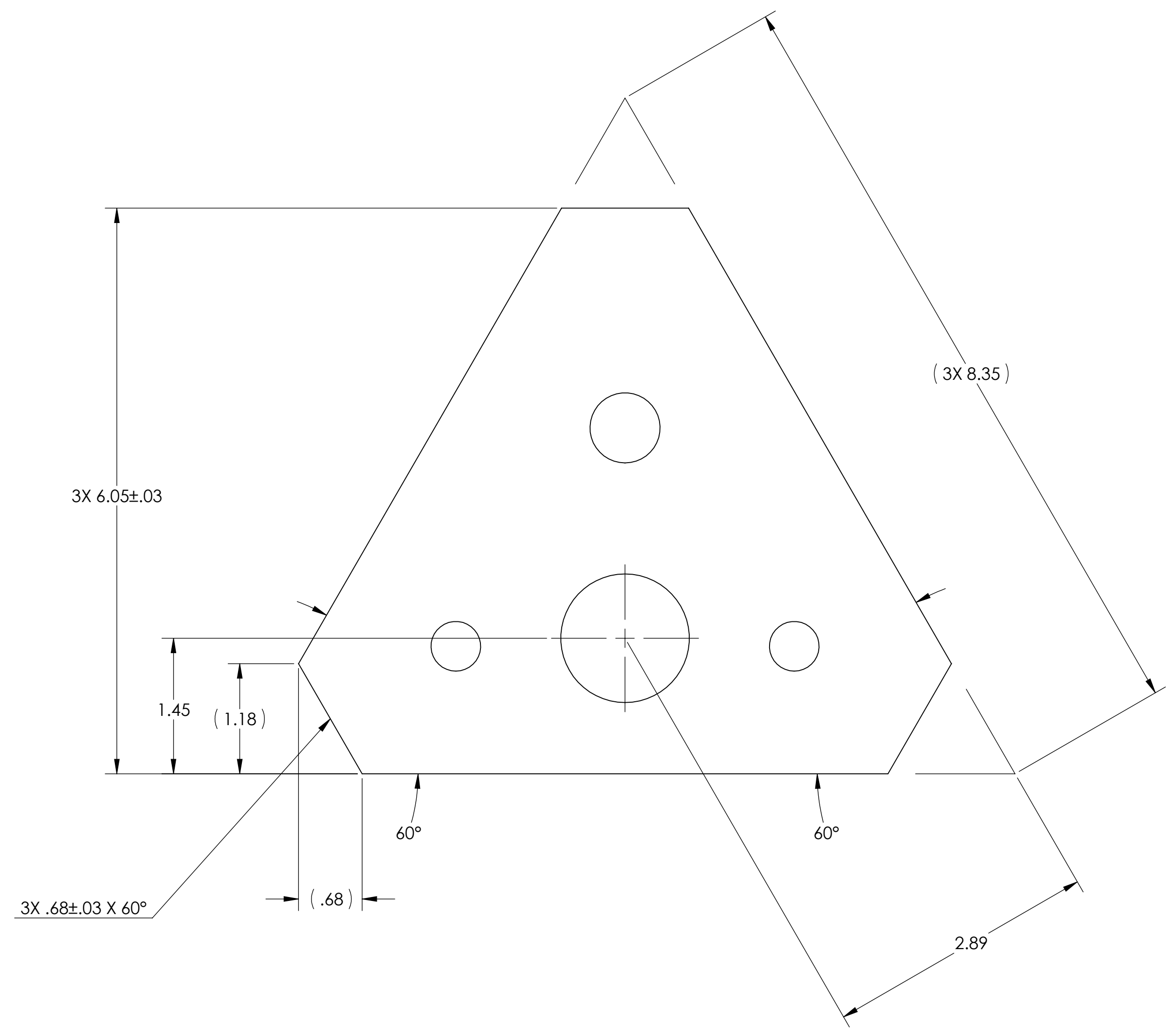


NOTES CONTINUED:
 5. RAPID CUTTING METHOD ACCEPTABLE FOR OUTER PROFILE AND Ø 1.38 HOLE.

REV.	DATE	DCN #	DRAWING TREE #
v1	25 MAY 2010	E1000182-v1	-
-	-	-	-
-	-	-	-



ISO VIEW



DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
TOLERANCES: .XX ± .01 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM ADVANCED LIGO SUB-SYSTEM AOS		ALIGO AOS PIER BASE 1	
ANGULAR ± 1.0°		MATERIAL 304 SSSL		NEXT ASSY D1000452, D1001301, D1001854		DESIGNER C. CONLEY 16 JUNE 2009 DRAFTER N. KILPATRICK 25 MAY 2010 CHECKER APPROVAL	
		FINISH 63 μinch		SIZE D DWG. NO. D1000426		REV.	
				SCALE: 1:1		PROJECTION: SHEET 1 OF 1	

D1000426.dwg AOS_Pier_Base_1_PART_PDM_REV:K037_DRAWING_PDM_REV:K026