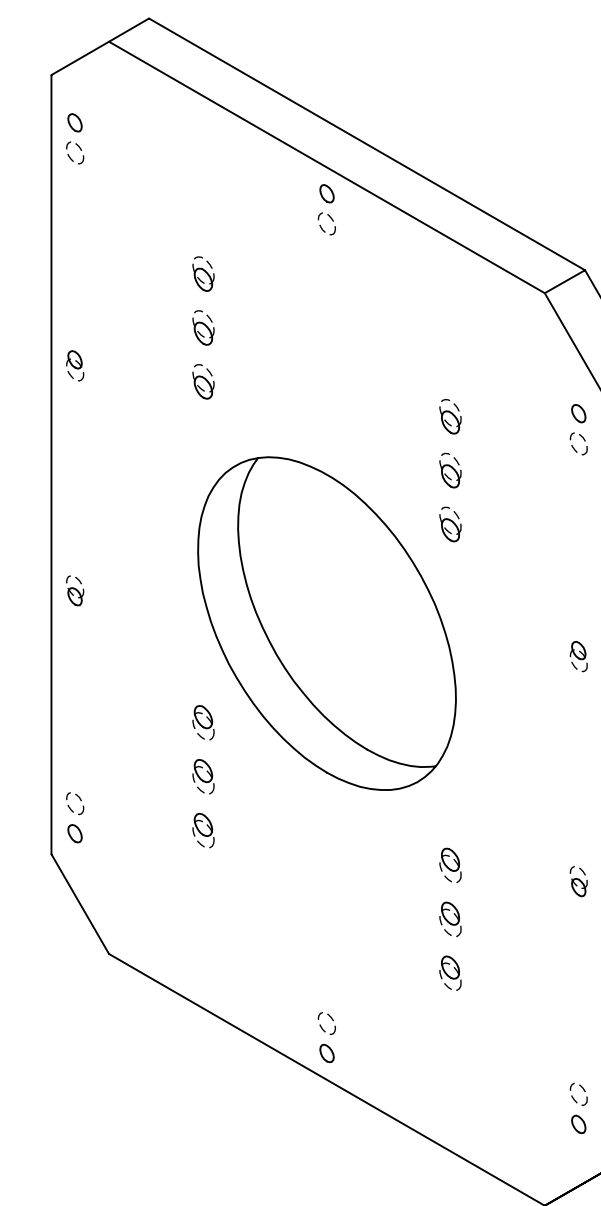
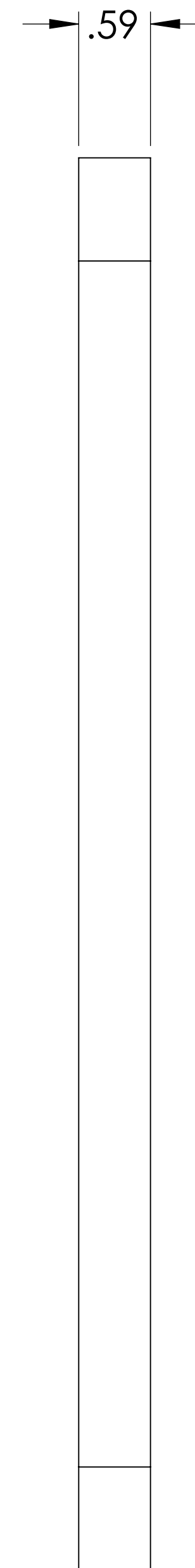
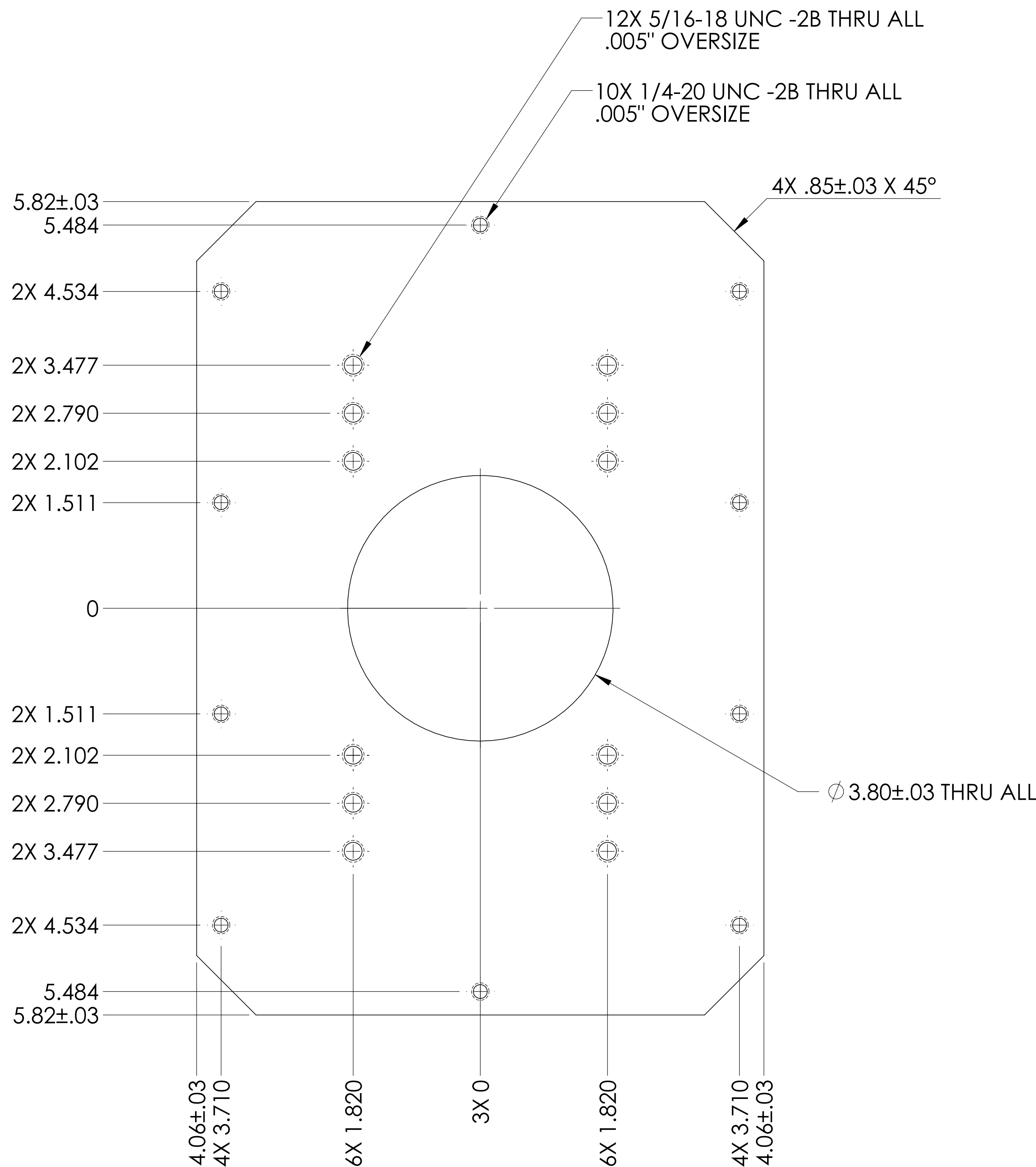


NOTES CONTINUED:  
 Ⓢ RAPID CUTTING METHOD ACCEPTABLE FOR OUTER PROFILE AND  $\varnothing 3.80$  HOLE.

REV.	DATE	DCN #	DRAWING TREE #
v1	25 MAY 2010	E1000182-v1	-
-	-	-	-
-	-	-	-



ISO VIEW

DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME			
TOLERANCES: .XX ± .01 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS		ALIGO AOS OPLEV TX PIER TABLE (TM)	
ANGULAR ± 1.0°		MATERIAL 304 SSSL		FINISH 63 μinch		NEXT ASSY D0900423		DESIGNER C. CONLEY	
						DATE 07 MAY 2009		SIZE D	
						DWG. NO. D1000425		REV. v1	
						SCALE: 1:1		PROJECTION:	
								SHEET 1 OF 1	

D1000425.aligo.aos.oplev.tx.pier.table (TM).PART.PDM.REV.X:024.DRAWING.PDM.REV.X:014