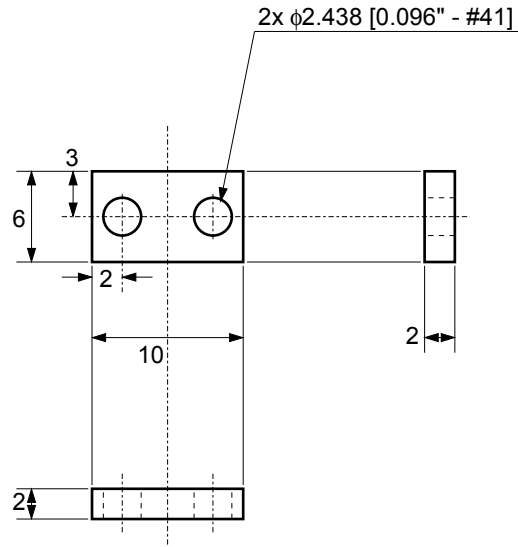


REV.	DATE	DCN #	DRAWING TREE #
00		Initial Release	



NOTES: (UNLESS OTHERWISE SPECIFIED)		DIMENSIONS IN MILLIMETERS		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY													
1. DO NOT SCALE FROM DRAWING 2. REMOVE ALL SHARP EDGES, R.02 MAX. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)		TOLERANCES: .X ± 0.2 .XX ± 0.05 ANGULAR± 0.5 °		LIGO SYSTEM LIGO 40M													
④ SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER, REVISION ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 2 mm HIGH CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: D020188-00 SN 001		MATERIAL 5803 Alloy		SUBSYSTEM Passive Tip-Tilt													
		FINISH 32 μ inch		NEXT ASSY Tip-Tilt Structure													
		<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>Koji Arai</td> <td>15 Feb 10</td> </tr> <tr> <td>CHECKED</td> <td></td> <td></td> </tr> <tr> <td>APPROVED</td> <td></td> <td></td> </tr> </tbody> </table>			NAME	DATE	DRAWN	Koji Arai	15 Feb 10	CHECKED			APPROVED			PARTNAME ECD Clamp	
	NAME	DATE															
DRAWN	Koji Arai	15 Feb 10															
CHECKED																	
APPROVED																	
				SIZE DWG. NO. A D1000385													
				REV. v1													
				SCALE: 2:1 PROJECTION: SHEET OF 1													