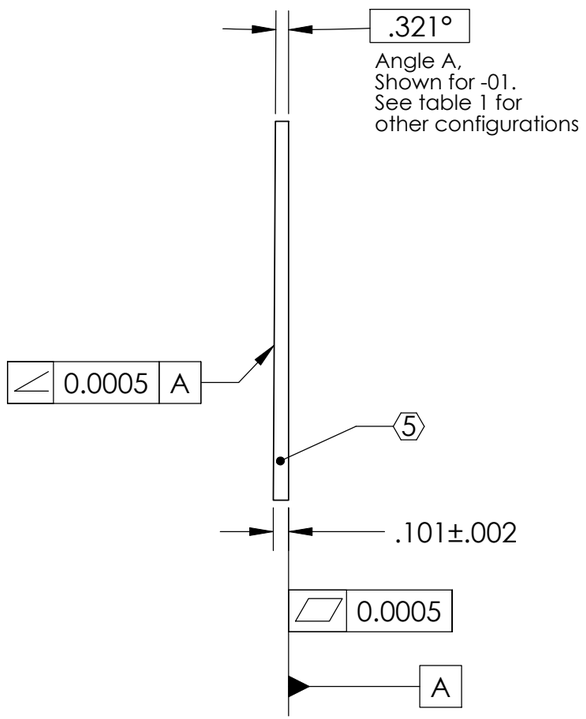
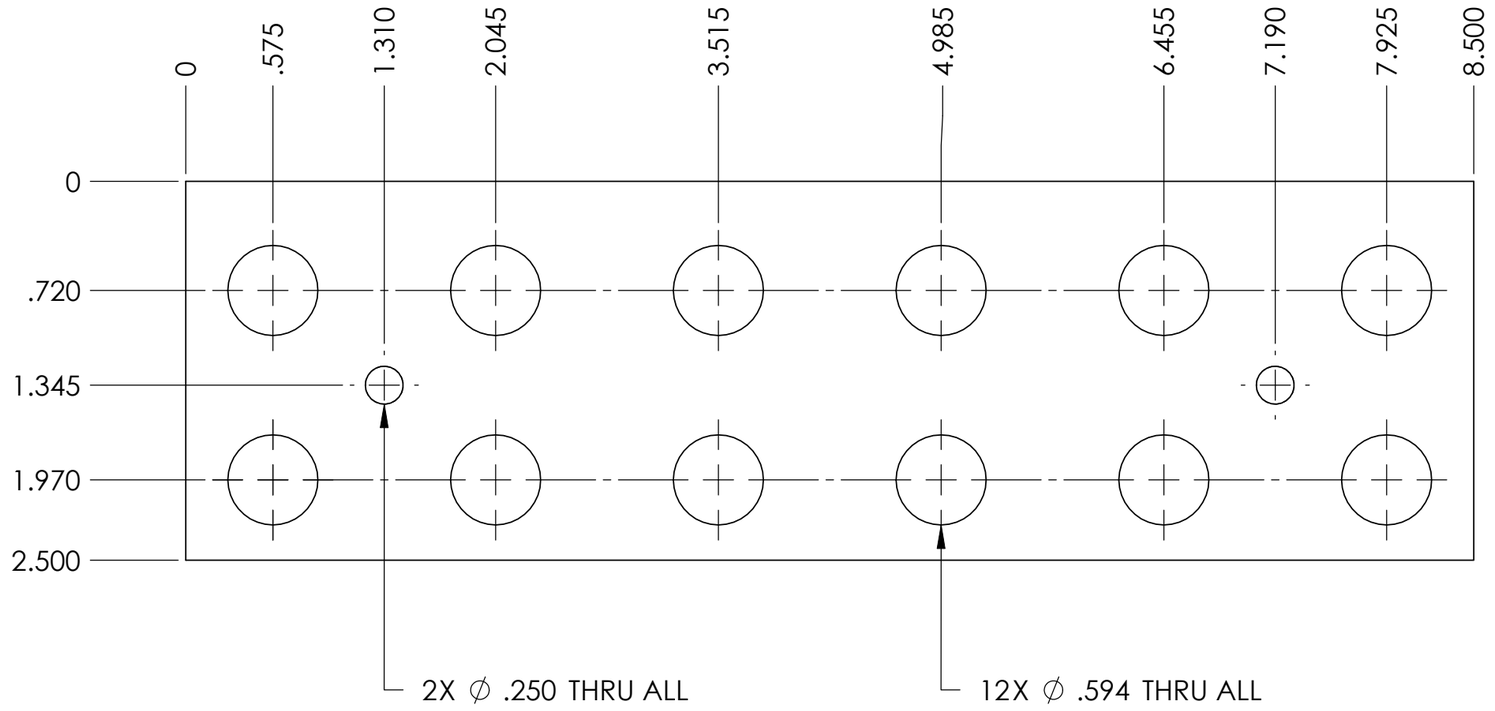
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX
6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH.
8. ABRASIVE REMOVAL TECHNIQUES ARE NOT ACCEPTABLE.

REV.	DATE	DCN #	DRAWING TREE #
v1	17 FEB 2010	E1000039	-





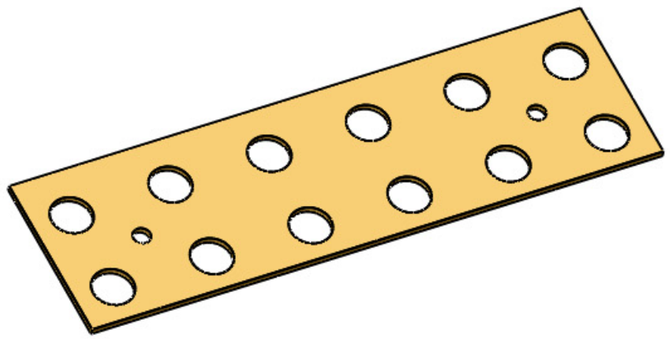


TABLE 1

P/N	Angle A	Qty
D1000337-01	0.321	3
D1000337-02	0.246	1
D1000337-03	0.134	1
D1000337-04	0.252	1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± 0.015 .XXX ± 0.005 ANGULAR ± 0.1°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: Blade Shims, Stage 0-1, BSC-ISI LASTI Prototype				
	MATERIAL: 400 SERIES	FINISH: 32 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: SEI	DESIGNER	F.MATICHARD	17 FEB 2010	SIZE: B	DWG. NO.: D1000337 REV.: v1
			NEXT ASSY: D0902468		DRAFTER	F.MATICHARD	17 FEB 2010		
					CHECKER	K.MASON	17 FEB 2010		
					APPROVAL	K.MASON	17 FEB 2010	SCALE: 1:2	PROJECTION: SHEET 1 OF 1

D1000337 Blade Shims, Stage 0-1, BSC-ISI LASTI Prototype, PART PDM REV: X-000, DRAWING PDM REV: X-000