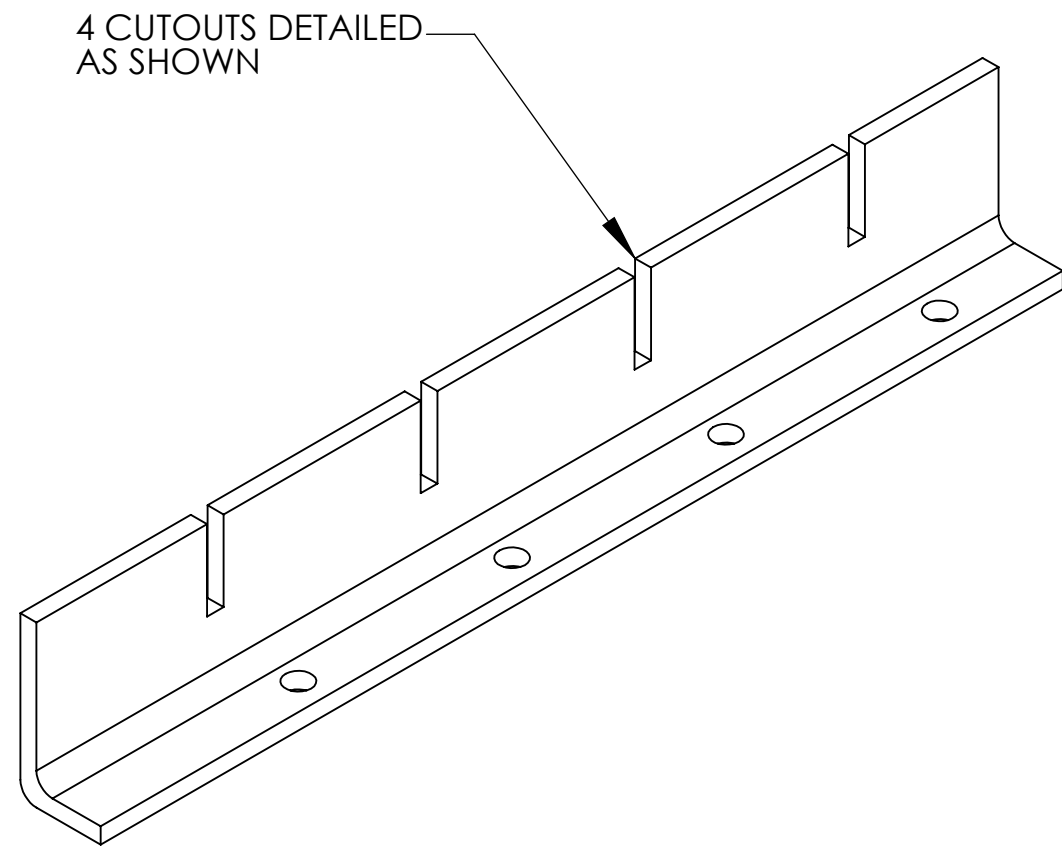
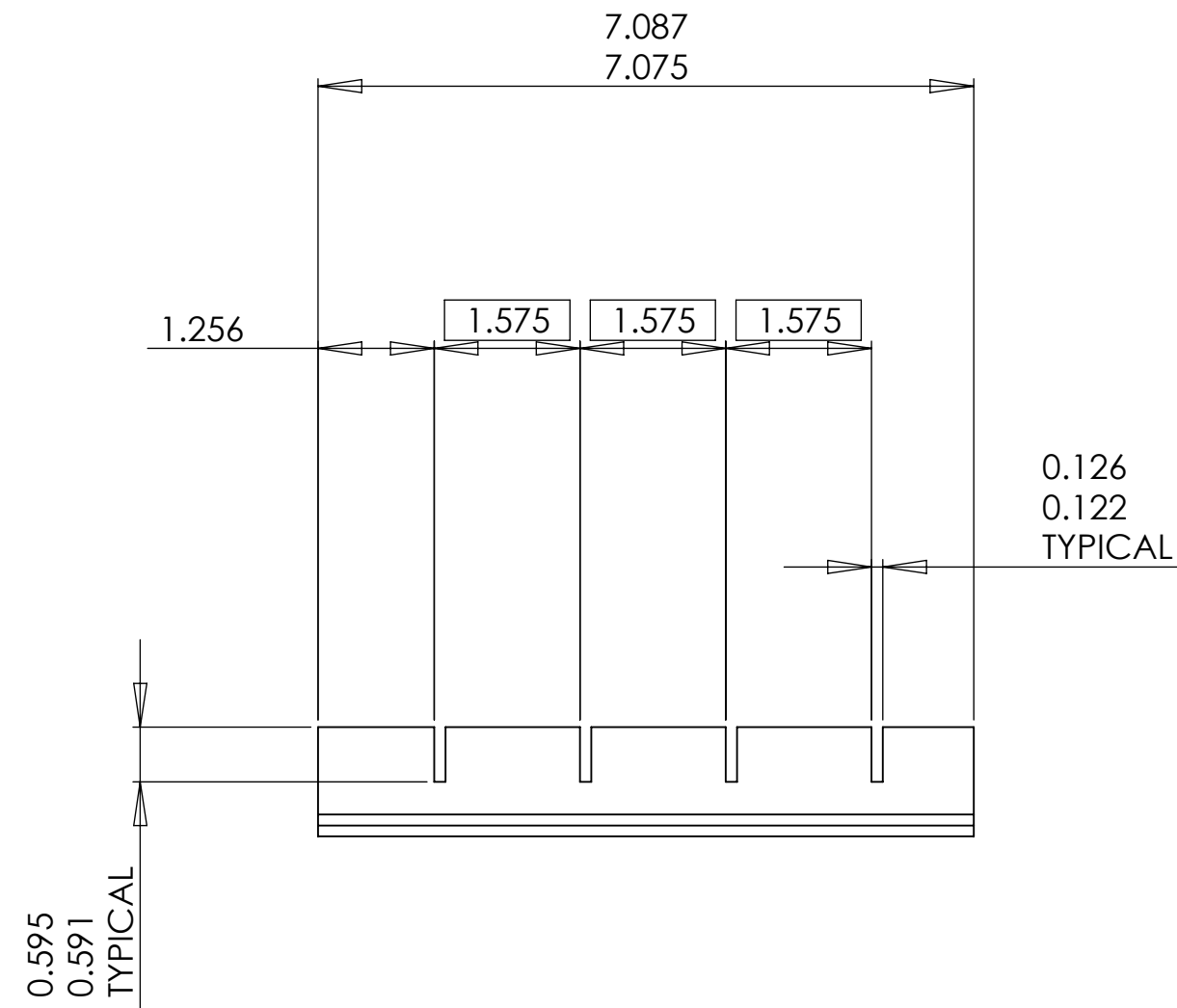
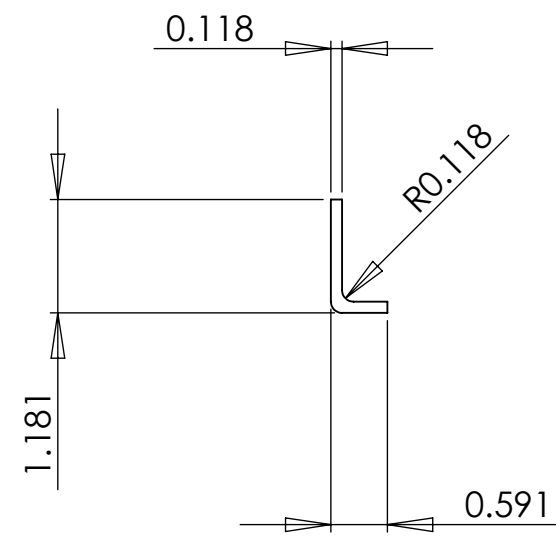
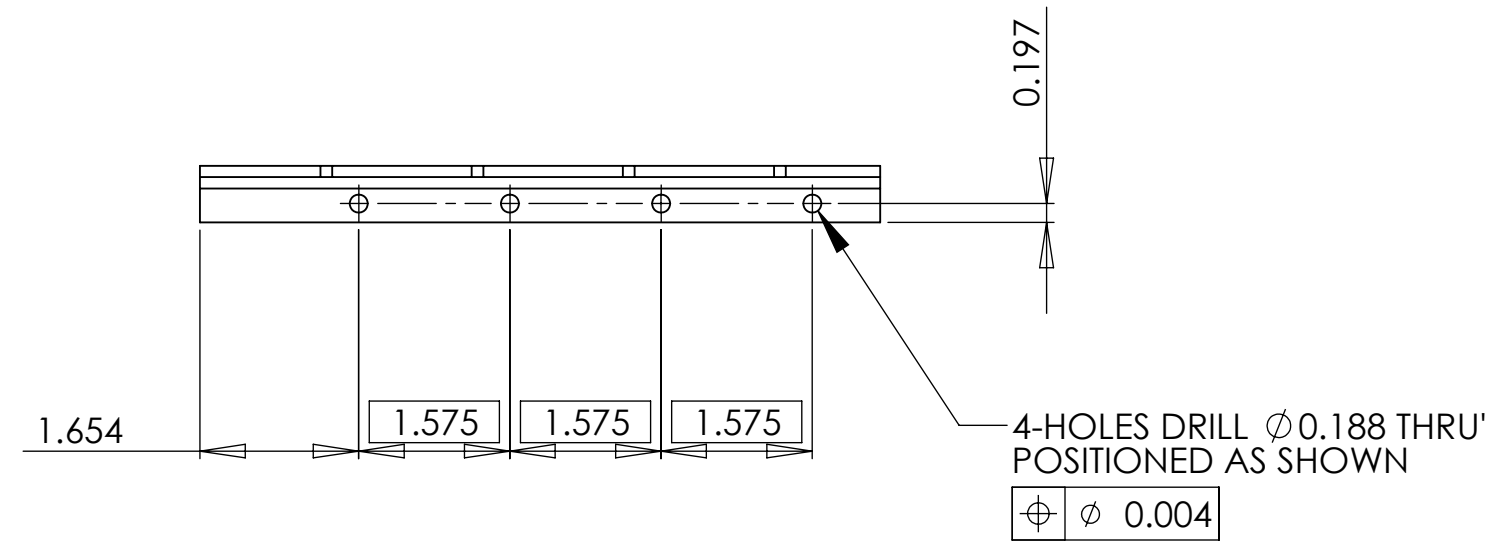


NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #



ISOMETRIC VIEW



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

GENERAL TOLERANCES:  
 0<X<2" : ±0.004"  
 2<X<6" : ±0.008"  
 6<X<40" : ±0.012"  
 ANGULAR : ± 0.2°

GEOMETRIC TOLERANCES:  
 ISO-2768-K

1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES 0.02 ±0.01 AND REMOVE ALL BURRS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.	
<b>MATERIAL</b>	ALUMINIUM
<b>FINISH</b>	125 µinch



PART NAME

INNER RIB (MIT)

<b>SYSTEM</b>	ADVANCED LIGO	<b>SUB-SYSTEM</b>	SUS
<b>DESIGNER</b>	L.CUNNINGHAM	01/12/2009	
<b>DRAFTER</b>	K.MCINTYRE	15/12/2009	
<b>CHECKER</b>	B.HENDERSON	21/12/2009	
<b>APPROVAL</b>	B.HENDERSON	21/12/2009	

<b>SIZE</b>	C	<b>DWG. NO.</b>	LIGO-D1000016	<b>REV.</b>	03
<b>SCALE:</b>	1:2	<b>PROJECTION:</b>		SHEET 1 OF 1	