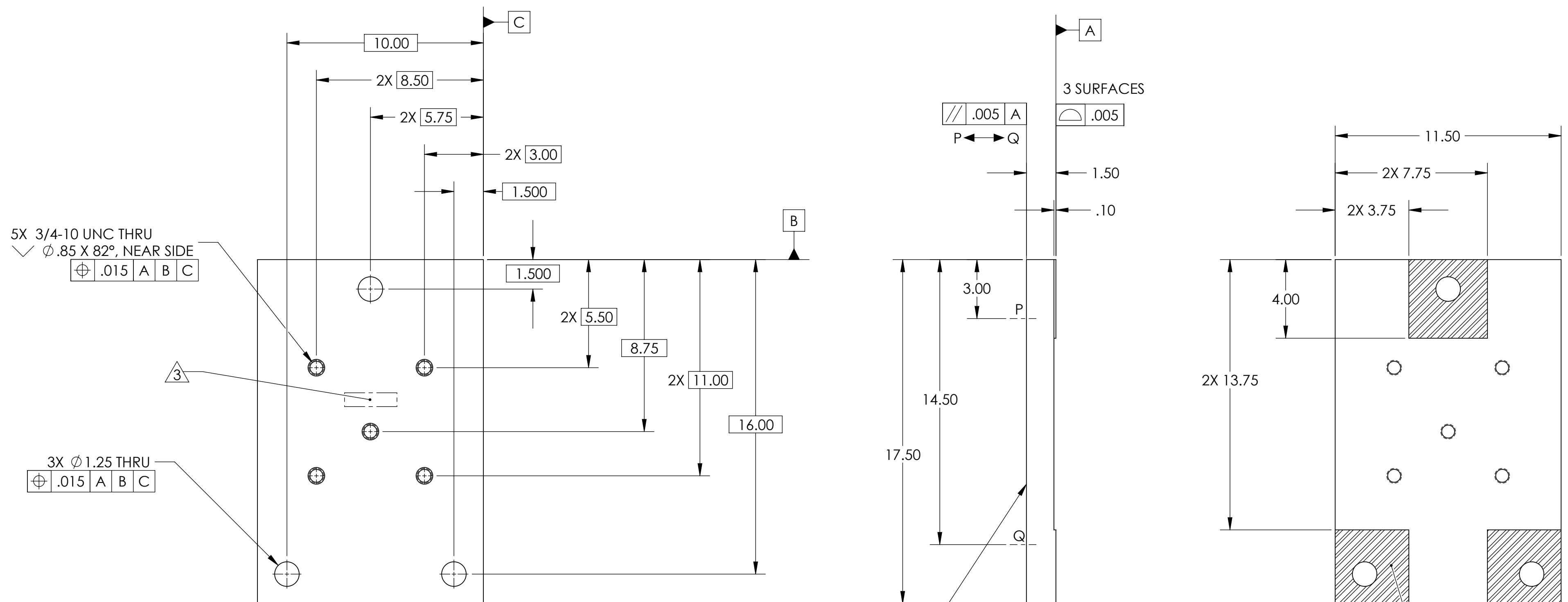


REV	DATE	DCN #	APPROVAL	DESCRIPTION
A	7/26/2007		A. STEIN	INITIAL RELEASE



NOTES:

1. THOROUGHLY CLEAN PART TO REMOVE ALL OIL, GREASE, DIRT, AND CHIPS.
2. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE, SUCH AS CINCINNATI MILACRON CIMTECH 410.
3. WHERE INDICATED, MECHANICALLY SCRIBE, STAMP, OR ENGRAVE (VIBRATORY ACCEPTABLE) THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, USE 0.12" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER.
D070274-A
4. PAINT SMOOTH WHITE, SHERWIN WILLIAMS POLANE T-PLUS POLYURETHANE ENAMEL. MASK ALL HOLES AND AREAS MARKED ON PRINT.
5. PRIME WITH SHERWIN WILLIAMS INDUSTRIAL WASH PRIMER P60G2.

UNLESS OTHERWISE SPECIFIED		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP	
DIMENSIONS ARE IN INCHES		SYSTEM ADVANCED LIGO	
TOLERANCES: .XX ± 0.015 .XXX ± 0.005		SUB-SYSTEM SEI	
ANGULAR ± 0.5 °		NEXT ASSY TEST STAND, HAM ISI	
MATERIAL A36 STEEL		PART NAME TEST STAND FLOOR PLATE	
FINISH SEE NOTES		DRAWN NAME A. STEIN DATE 7/19/2007	
DRAWN		SIZE DWG. NO. D070274	
CHECKED		REV. A	
APPROVED		SCALE: 1:4 PROJECTION: SHEET 1 OF 1	