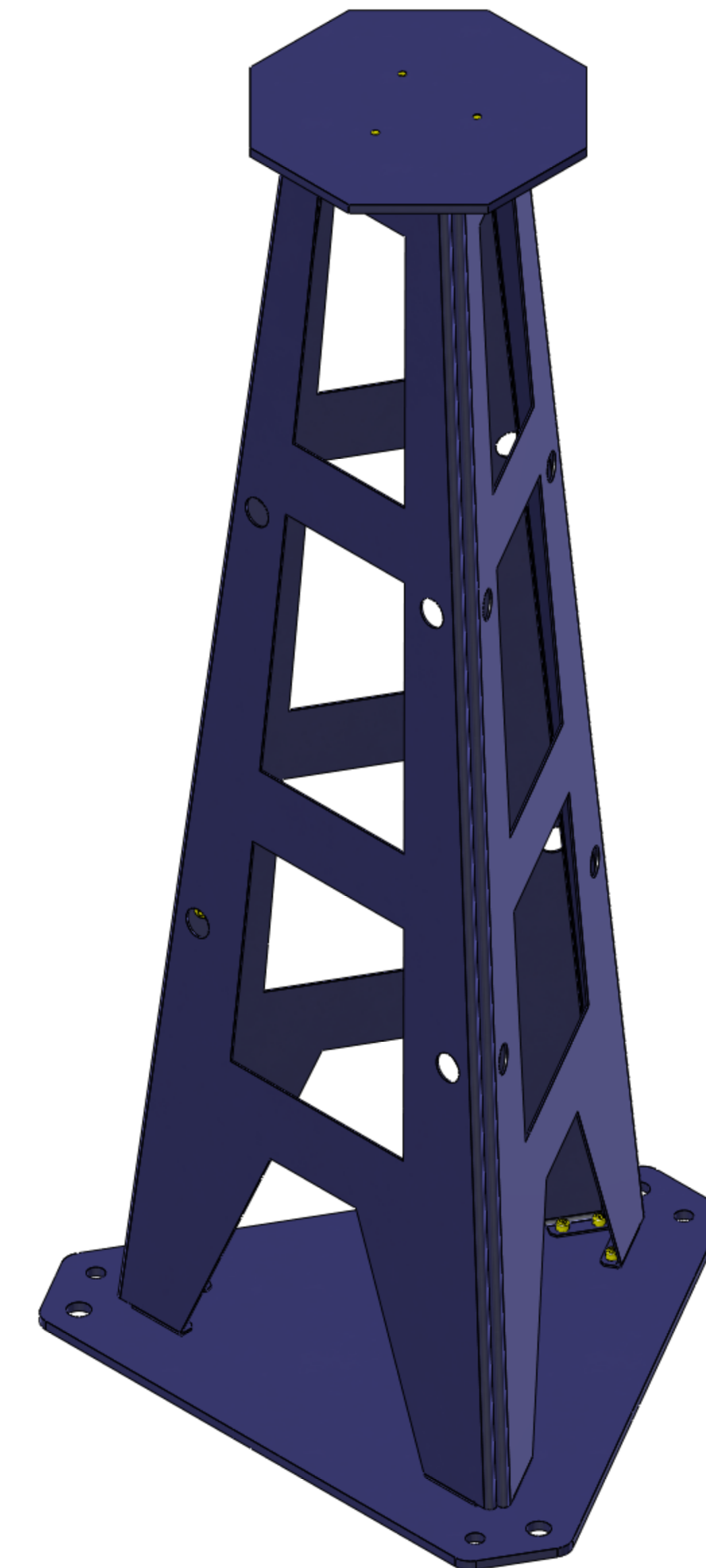
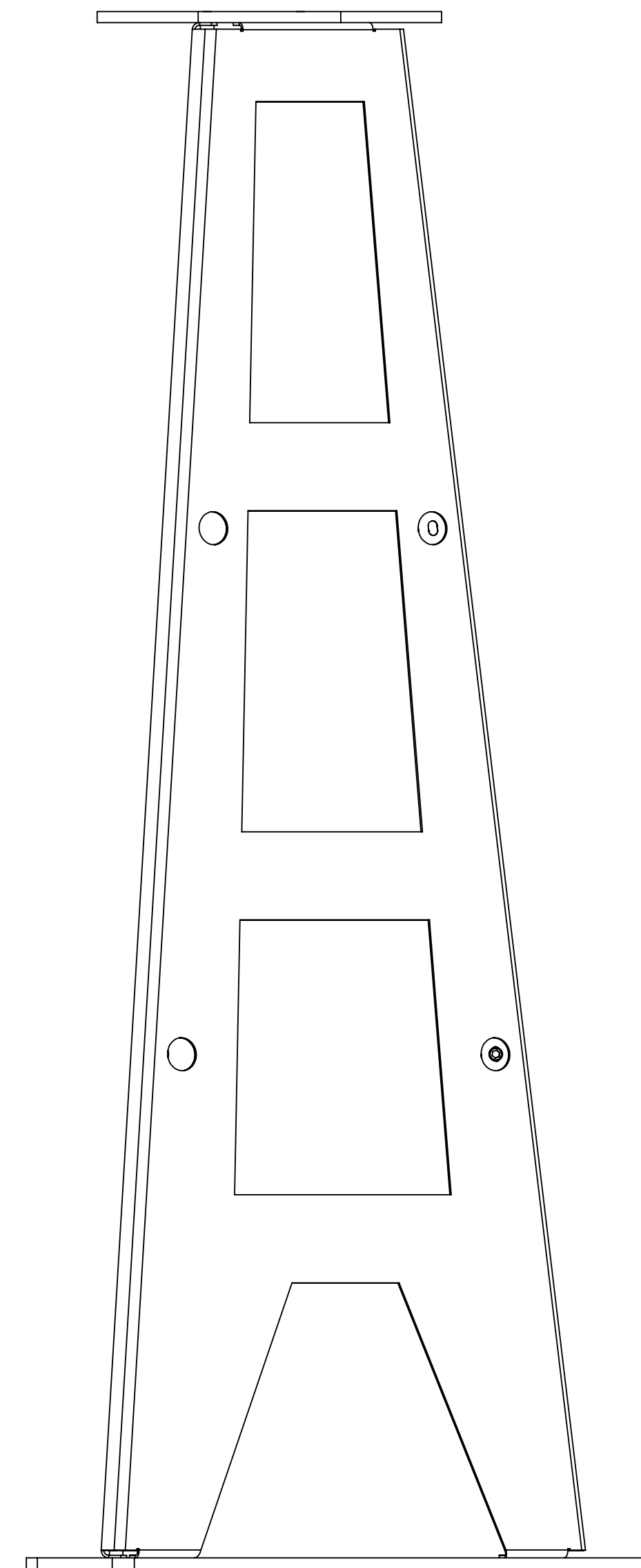
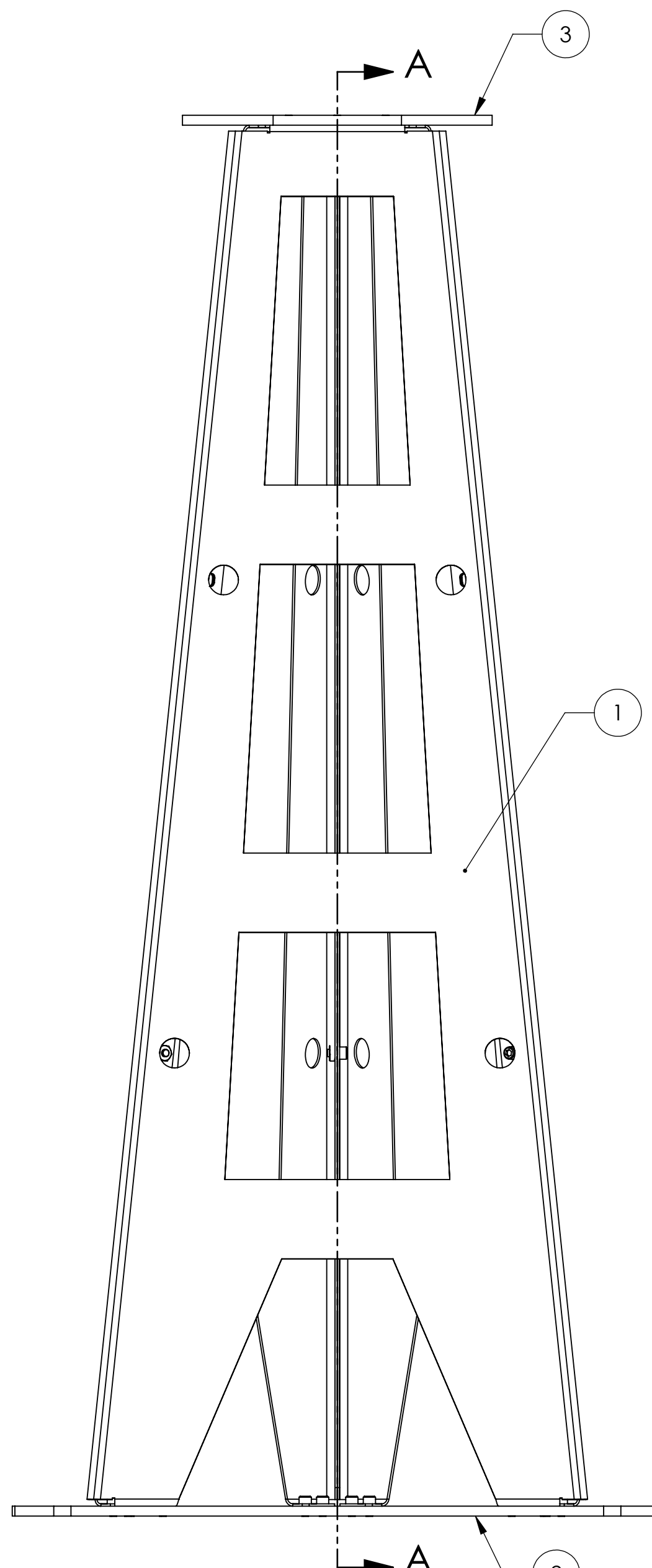
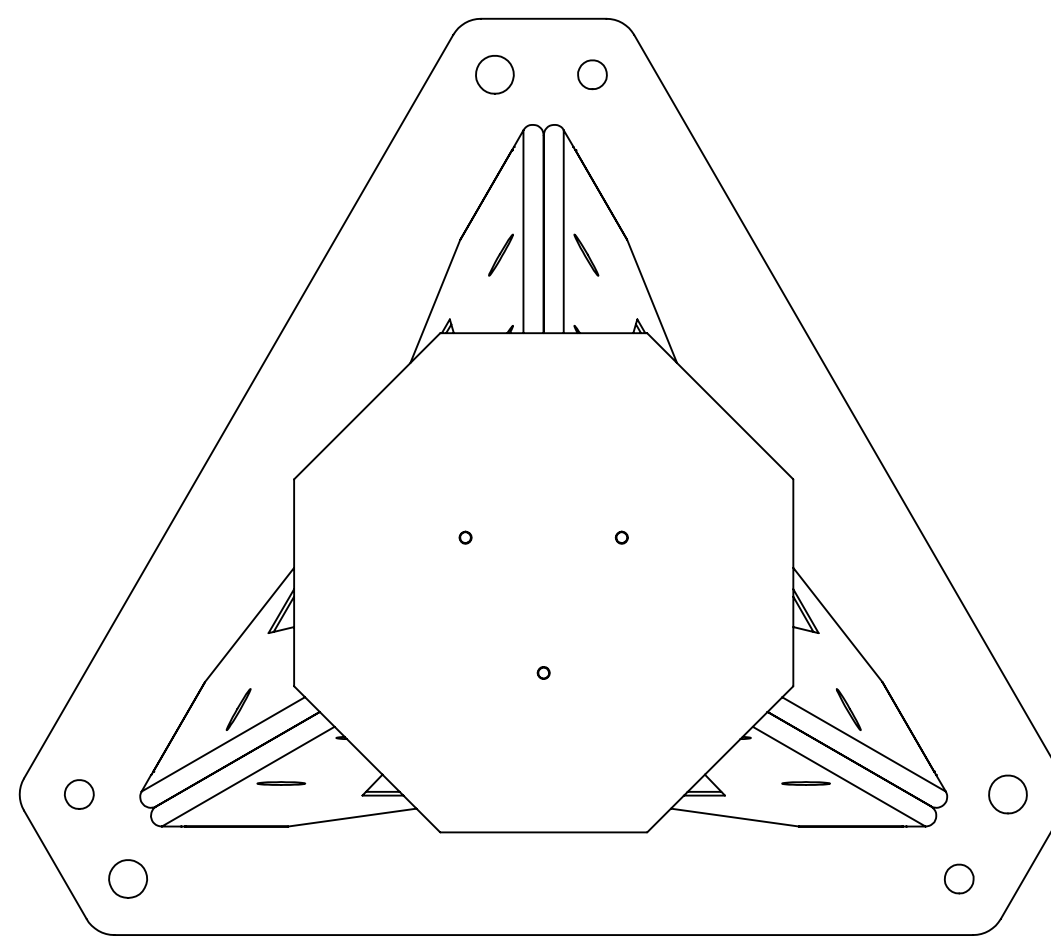
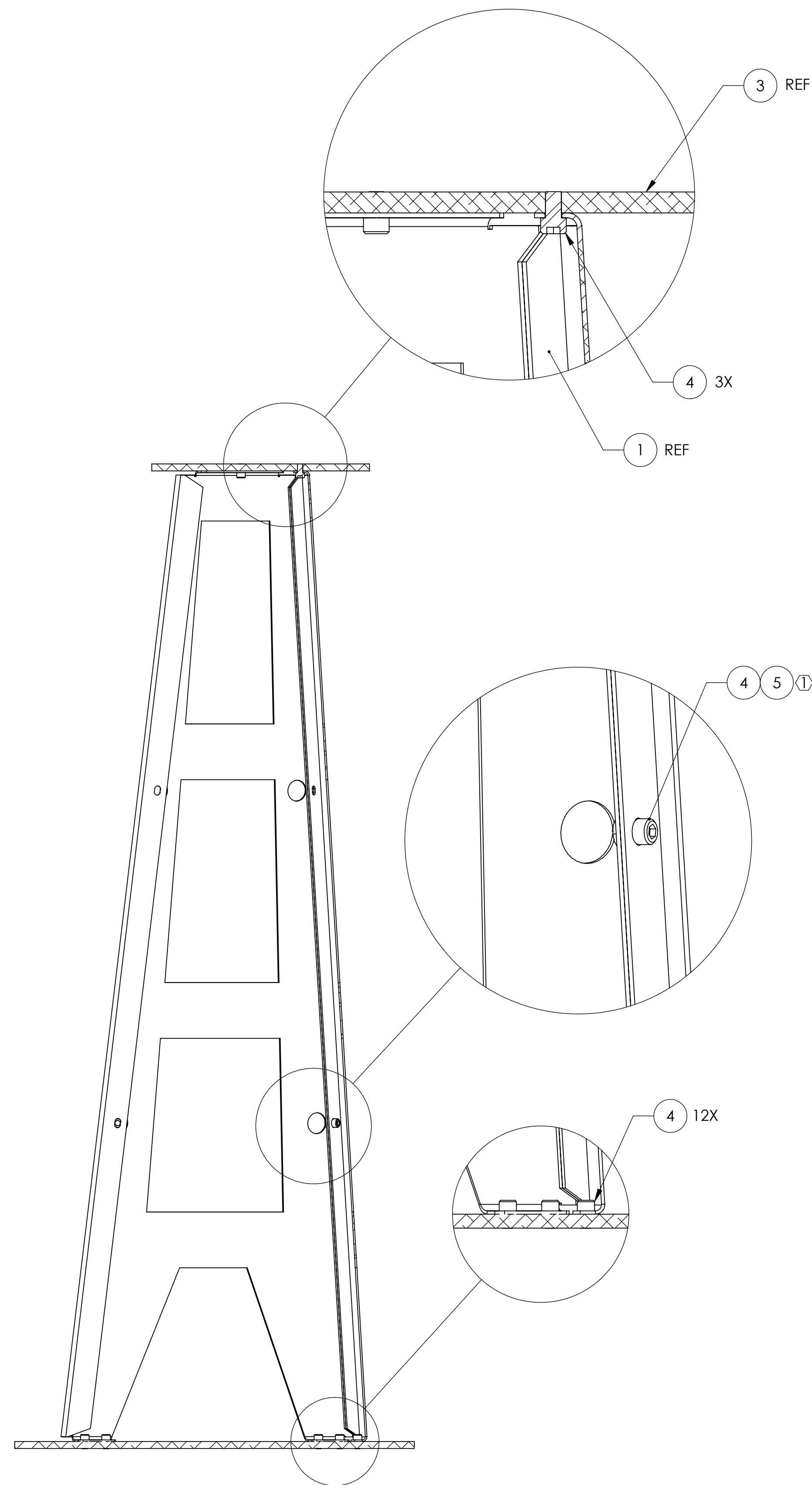


NOTES CONTINUED:  
 ① CLAMP ITEMS 1 TO EACH OTHER USING ITEMS 4&5, 6 PLACES.

REV.	DATE	DCN #	DRAWING TREE #
v1	17 NOV 2009	E0900399-v1	-
-	-	-	-
-	-	-	-



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ	SPARE	TOTAL
5	-	HEX NUT, #10-32	STEEL	6	2	8
4	-	SCREW, SOCKET HEAD CAP, #10-24 UNC-2A X 0.3125 LONG	STEEL	21	2	23
3	D0902322	ALIGO AOS OPLEV TX PIER TABLE MOCK-UP [ETM]	6061-T6 (SS)	1		1
2	D0902323	ALIGO AOS OPLEV BASE MOCK-UP, 11.1 IN	6061 Alloy	1		1
1	D0902321	ALIGO AOS OPLEV TX PIER SIDE PANEL MOCK-UP [ETM]	6061 Alloy	3		3

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN  
 TOLERANCES:  
 .XX ±  
 .XXX ±  
 ANGULAR ± °

MATERIAL: N/A  
 FINISH: N/A μinch  
 NEXT ASSY: N/A

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO SUB-SYSTEM: AOS

PART NAME: ALIGO AOS OpLev TX Pier Mock-Up [ETM]

DESIGNER: C. CONLEY 02 OCT 2009 SIZE: DWG. NO.  
 DRAFTER: C. CONLEY 17 NOV 2009  
 CHECKER: D D0902660  
 APPROVAL: SCALE: NONE PROJECTION: SHEET 1 OF 1

D0902660.dwg ALIGO AOS OpLev TX Pier Mock-Up [ETM] PART PDM REV: X-019 DRAWING PDM REV: X-008