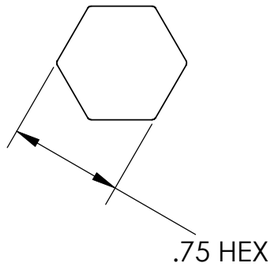
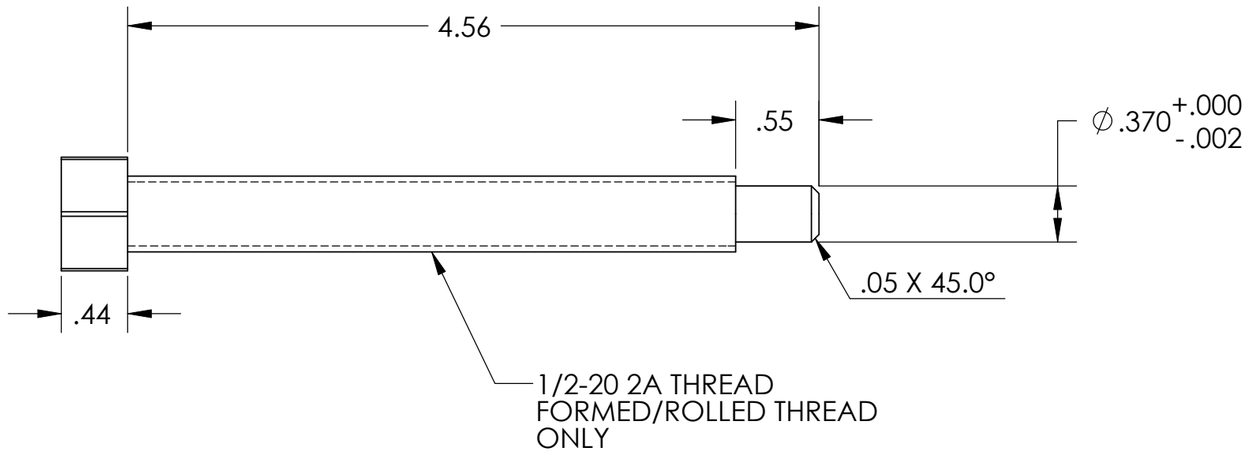
NOTES CONTINUED:

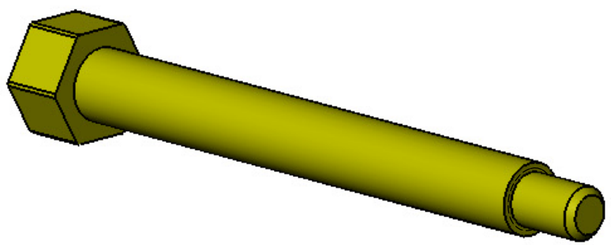
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
EXAMPLE (PART): 001-v1
EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY: TBD

6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
7. DIMENSION APPLY AFTER COATING IS APPLIED.
8. FINISH: MOLYBDENUM DISULPHIDE TITANIUM COATING.
9. ABRASIVE REMOVAL TECHNIQUES ARE NOT ACCEPTABLE.

REV.	DATE	DCN #	DRAWING TREE #
v1	14 FEB 2010	E1000028	E1000025







NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME: Bolt for Stage 0-1 Blade Pusher, aLIGO BSC-ISI	
	MATERIAL: 410-HT SS SEE NOTE 8 ON COATING	FINISH: 32 µinch	SYSTEM: ADVANCED LIGO / SUB-SYSTEM: SEI	DESIGNER: S.BARNUM 09 Feb. 2010 DRAFTER: M.HILLARD 14 FEB 2010 CHECKER: F.MATICHARD 14 FEB 2010 APPROVAL: K.MASON 14 FEB 2010	SIZE: B / DWG. NO.: D0902599 / REV.: v1 SCALE: 1:1 / PROJECTION: / SHEET 1 OF 1
			NEXT ASSY: D0902464		

D0902599 Step 1 Bolt, Stage 0-1 Blade Pusher, aLIGO BSC-ISI, PART PDM REV: X-005, DRAWING PDM REV: X-006