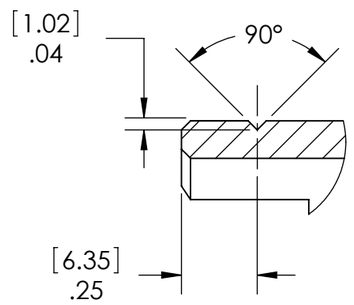
NOTES CONTINUED:

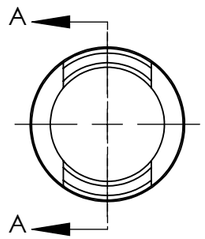
5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
EXAMPLE (PART): 001-v1
EXAMPLE (TAG): DXXXXXXX-VY, TYPE-XX, QTY: TBD

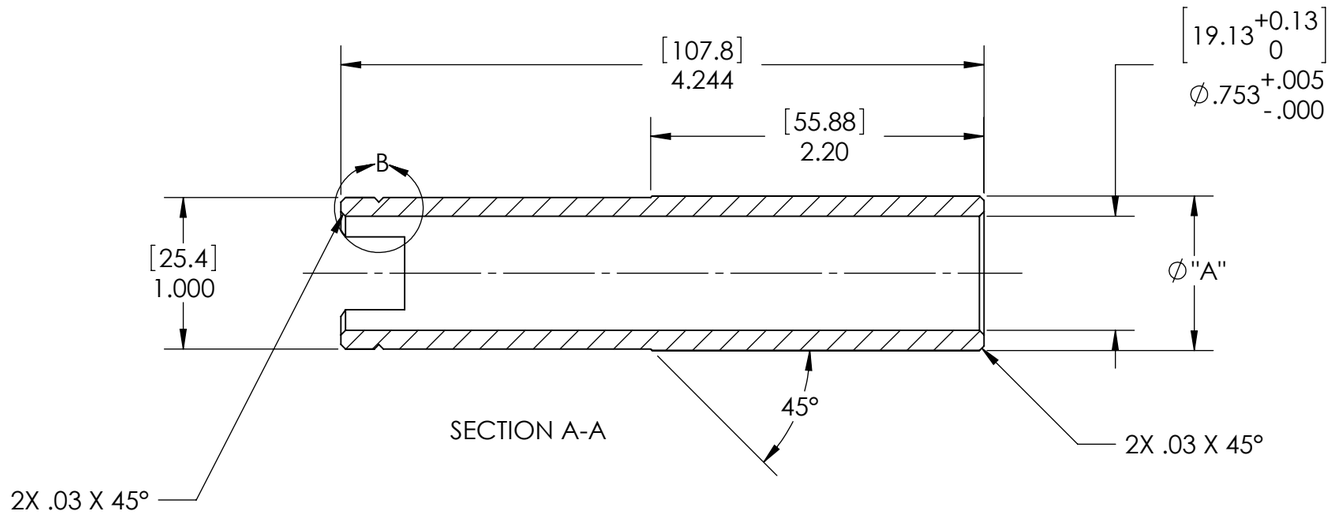
REV.	DATE	DCN #	DRAWING TREE #
v1	29 OCT 2009	E0900383	
v2	28 APR 2010	E1000141	

PART NUMBER	∅ "A"	GROOVE PLACES "N"
D0902521-1	1.020	1
D0902521-2	1.040	2
D0902521-3	1.060	3
D0902521-4	1.080	4

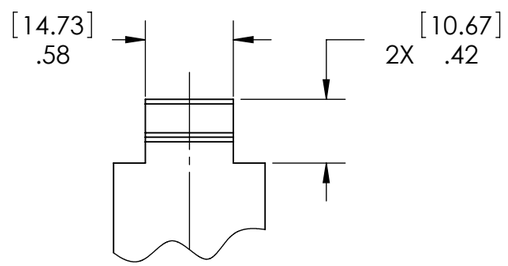


DETAIL B
SCALE 2 : 1
"N" PLACES, .12 SPACING





SECTION A-A



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)											
DIMENSIONS ARE IN INCHES [MM] TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: OVERSIZE LOCATING SLEEVE, FM, COC CONTAINER					
	MATERIAL: PFA440 HP	FINISH: N/A µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: COC	DESIGNER	K. BUCKLAND	29 OCT 2009	SIZE: B	DWG. NO.: D0902521	REV.: v2
			NEXT ASSY: D0902120		DRAFTER	K. BUCKLAND	29 OCT 2009			
					CHECKER	K. MAILAND	29 OCT 2009			
					APPROVAL	C. TORRIE	29 OCT 2009	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

D0902521 OVERSIZE LOCATING SLEEVE, FM, COC CONTAINER, ADVANCED LIGO, PART PDM REV: X-001, DRAWING PDM REV: X-001