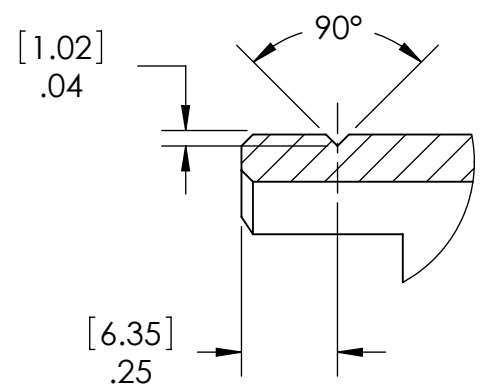


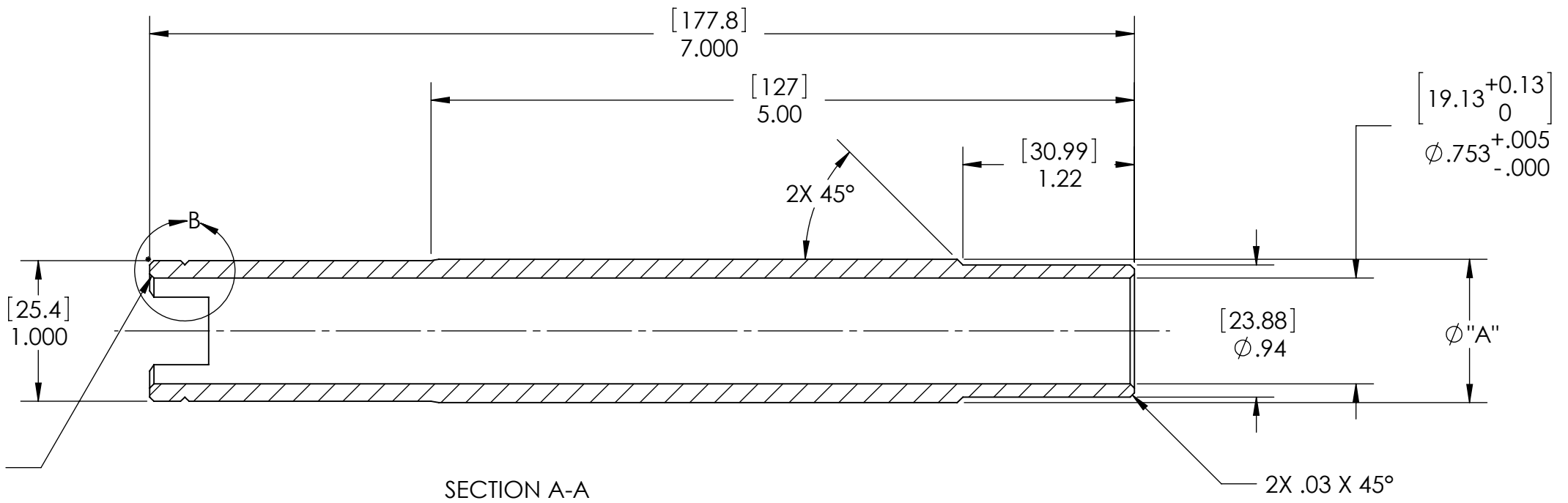
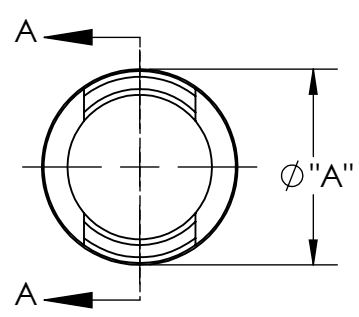
NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
 EXAMPLE (PART): 001-v1
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v1	29 OCT 2009	E0900383	
v2	28 APR 2010	E1000141	

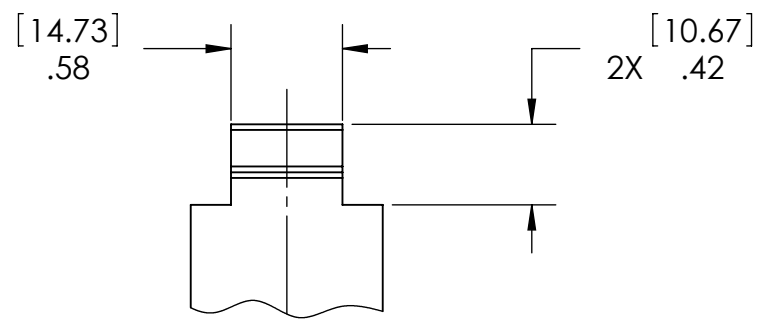
PART NUMBER	Ø "A"	GROOVE PLACES "N"
D0902520-1	1.020	1
D0902520-2	1.040	2
D0902520-3	1.060	3
D0902520-4	1.080	4



DETAIL B
 SCALE 2 : 1
 "N" PLACES, .12 SPACING



SECTION A-A



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)
 DIMENSIONS ARE IN INCHES [MM]
 1. INTERPRET DRAWING PER ASME Y14.5-1994.
 2. REMOVE ALL SHARP EDGES, R.02 MIN.
 3. DO NOT SCALE FROM DRAWING.
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.
 TOLERANCES:
 .XX ± .01
 .XXX ± .005
 ANGULAR ± 0.5°

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME OVERSIZE LOCATING SLEEVE, CP, COC CONTAINER	
SYSTEM ADVANCED LIGO	SUB-SYSTEM COC	DESIGNER K. BUCKLAND 29 OCT 2009	SIZE DWG. NO. B D0902520
DRAFTER K. BUCKLAND 29 OCT 2009	CHECKER K. MAILAND 29 OCT 2009	APPROVAL C. TORRIE 29 OCT 2009	REV. v2
MATERIAL PFA440 HP (PRESHRUNK)	FINISH N/A µinch	NEXT ASSY D0902001	SCALE: 1:1 PROJECTION: SHEET 1 OF 1

D0902520 OVERSIZE LOCATING SLEEVE, CP, COC CONTAINER, ADVANCED LIGO, PART PDM REV: X-002, DRAWING PDM REV: X-003