

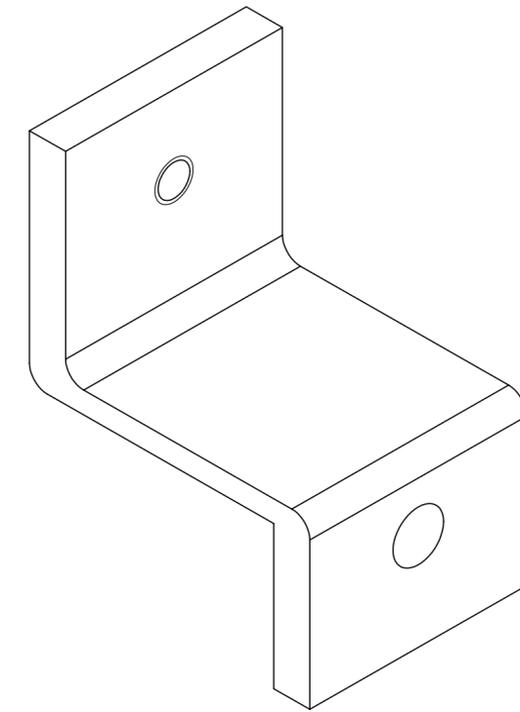
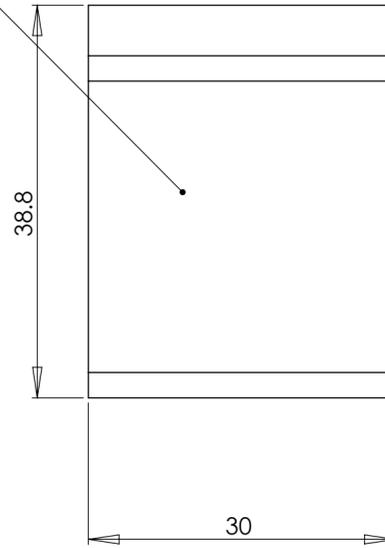
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

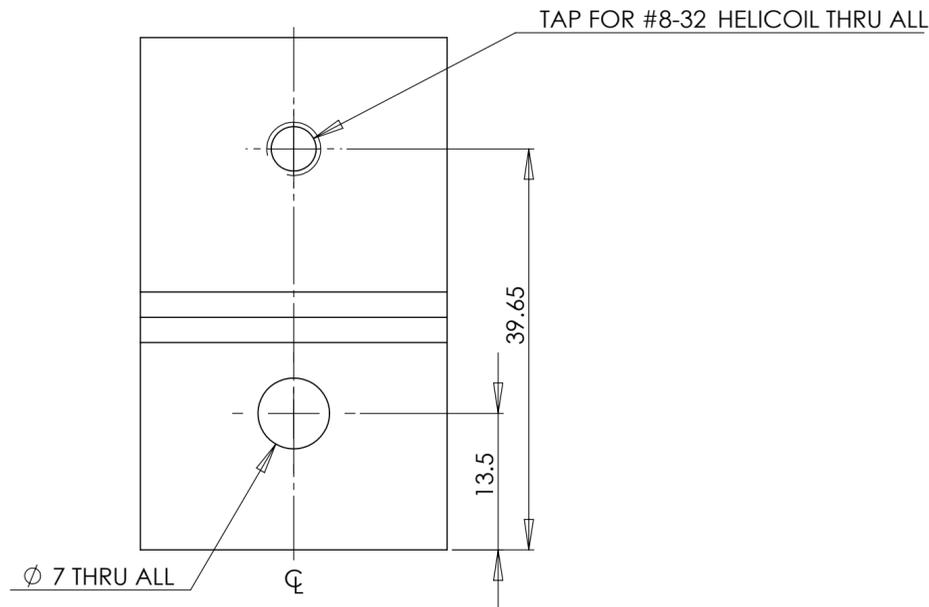
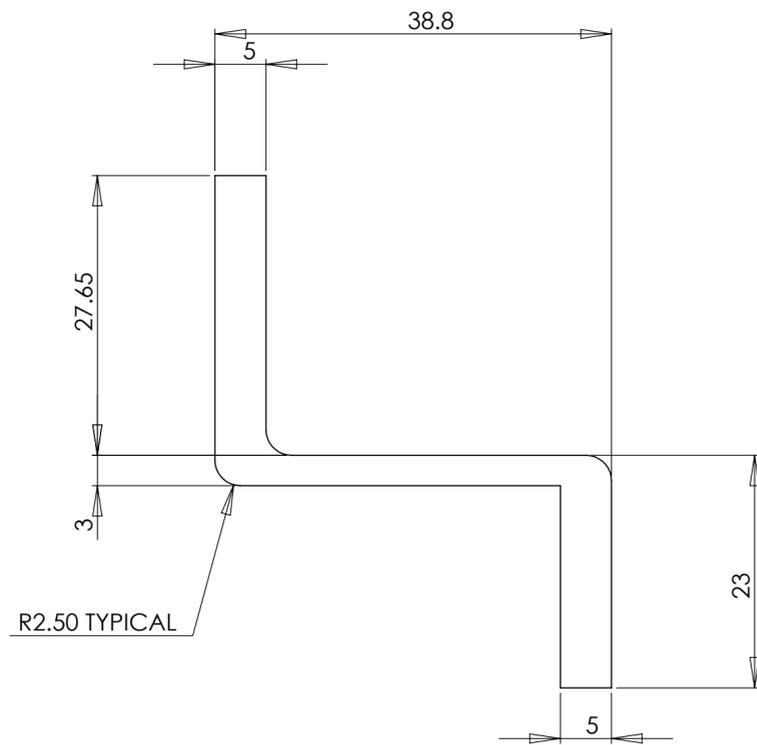
⑥ MACHINE ALL SURFACES.

ENGRAVE PART NO. SEE NOTES

REV.	DATE	DCN #	DRAWING TREE #



ISOMETRIC VIEW



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 6061-T6 (SS) **FINISH** 0.8 µm

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SYSTEM ADVANCED LIGO **SUB-SYSTEM** SUS

NEXT ASSY

PART NAME ANGLE SECTION 11

DESIGNER L CUNNINGHAM	26/06/10	SIZE c	DWG. NO. D0902519	REV. v3
DRAFTER L CUNNINGHAM	28/06/10			
CHECKER				
APPROVAL		SCALE: 2:1	PROJECTION:	SHEET 1 OF 1

DIMENSIONS ARE IN MILLIMETERS

TOLERANCES:
 .XX ± .10
 .XXX ± .010

ANGULAR ± 0.2°