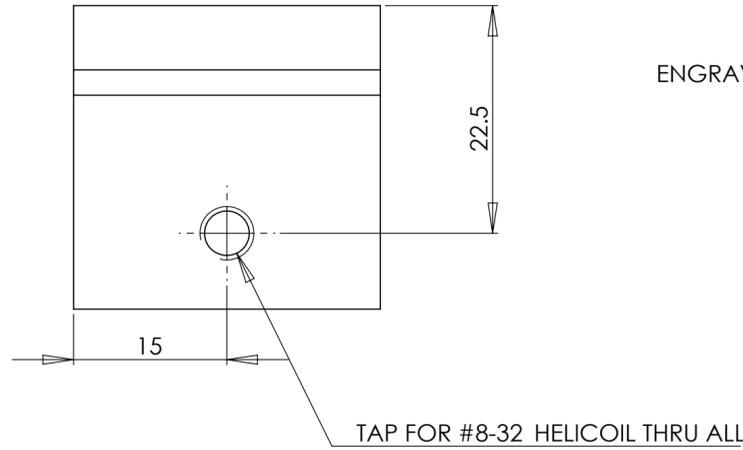


NOTES CONTINUED:

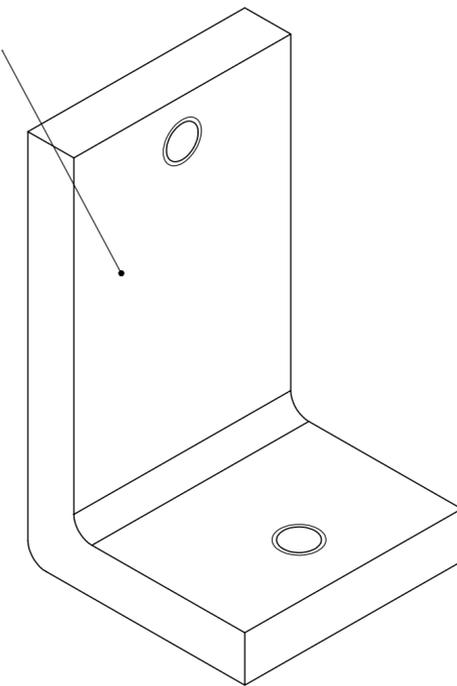
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

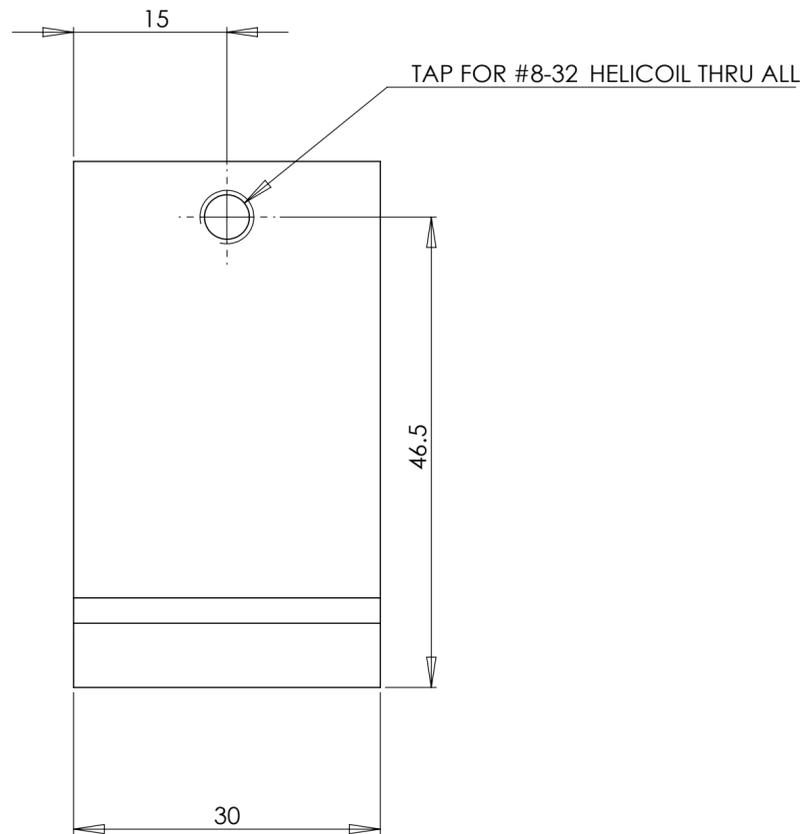
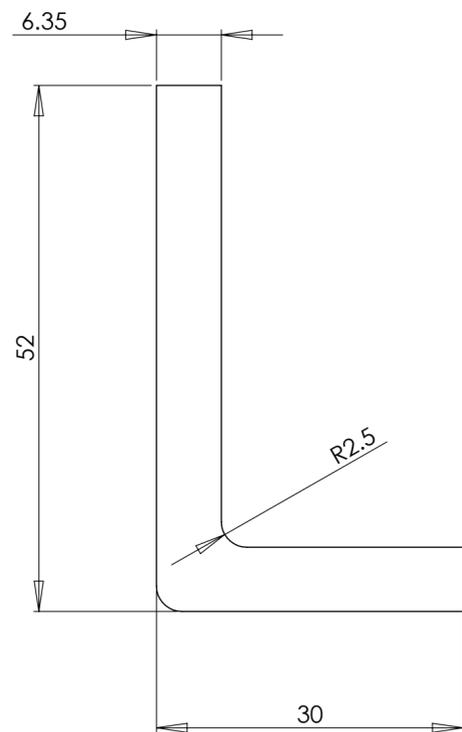
REV.	DATE	DCN #	DRAWING TREE #



ENGRAVE PART NO. SEE NOTES



ISOMETRIC VIEW



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MILLIMETERS

TOLERANCES:  
 .XX ± .10  
 .XXX ± .010

ANGULAR ± 0.2°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

**MATERIAL** 6061-T6 (SS)

**FINISH** 0.8 μm

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

**SYSTEM** ADVANCED LIGO

**SUB-SYSTEM** SUS

**NEXT ASSY**

**PART NAME**

ANGLE SECTION 10

**DESIGNER** L CUNNINGHAM 28/06/10  
**DRAFTER** L CUNNINGHAM 30/06/10  
**CHECKER**  
**APPROVAL**

**SIZE** c  
**DWG. NO.** D0902518  
**REV.** v3  
**SCALE:** 2:1  
**PROJECTION:** SHEET 1 OF 1