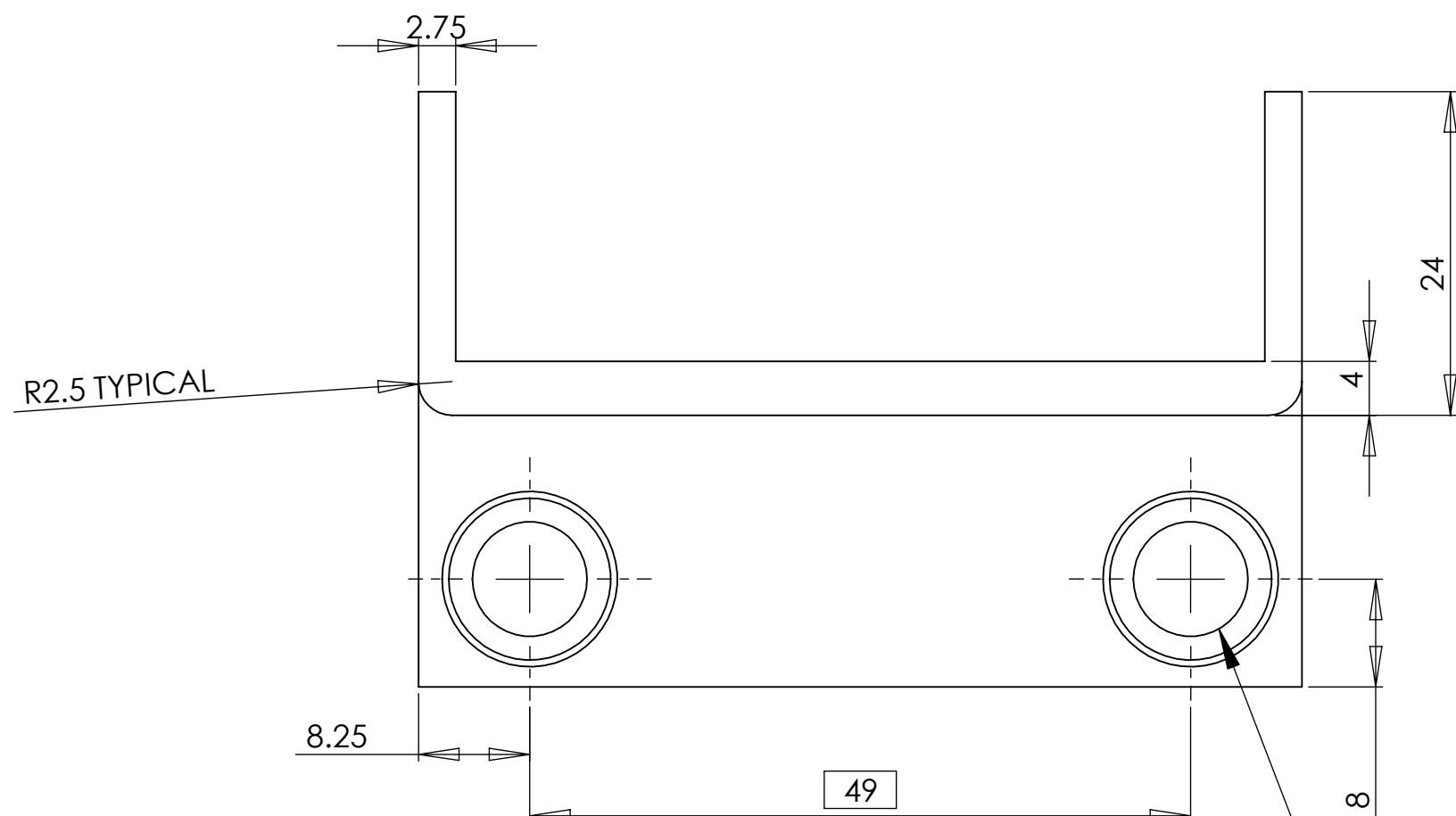


NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

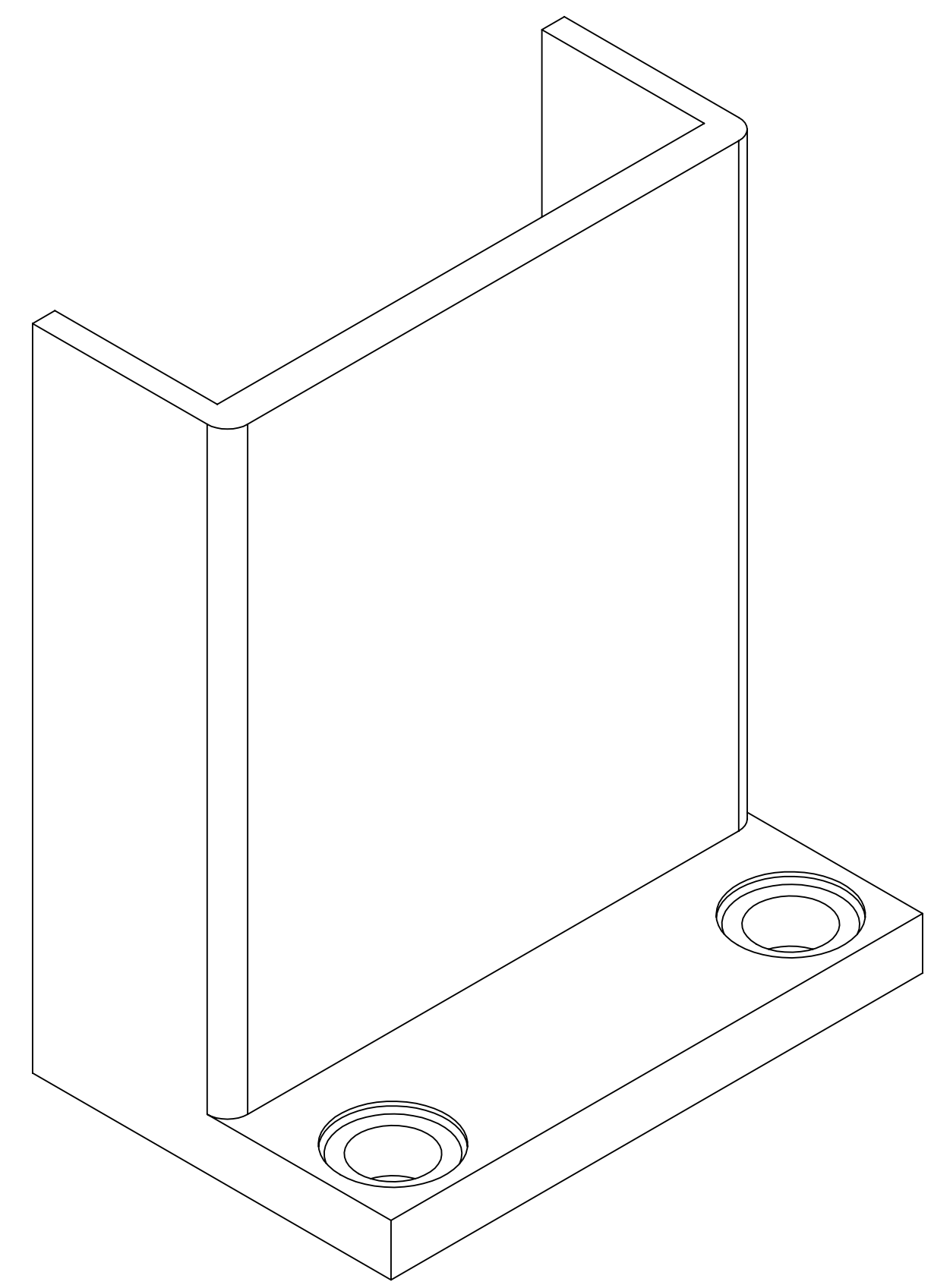
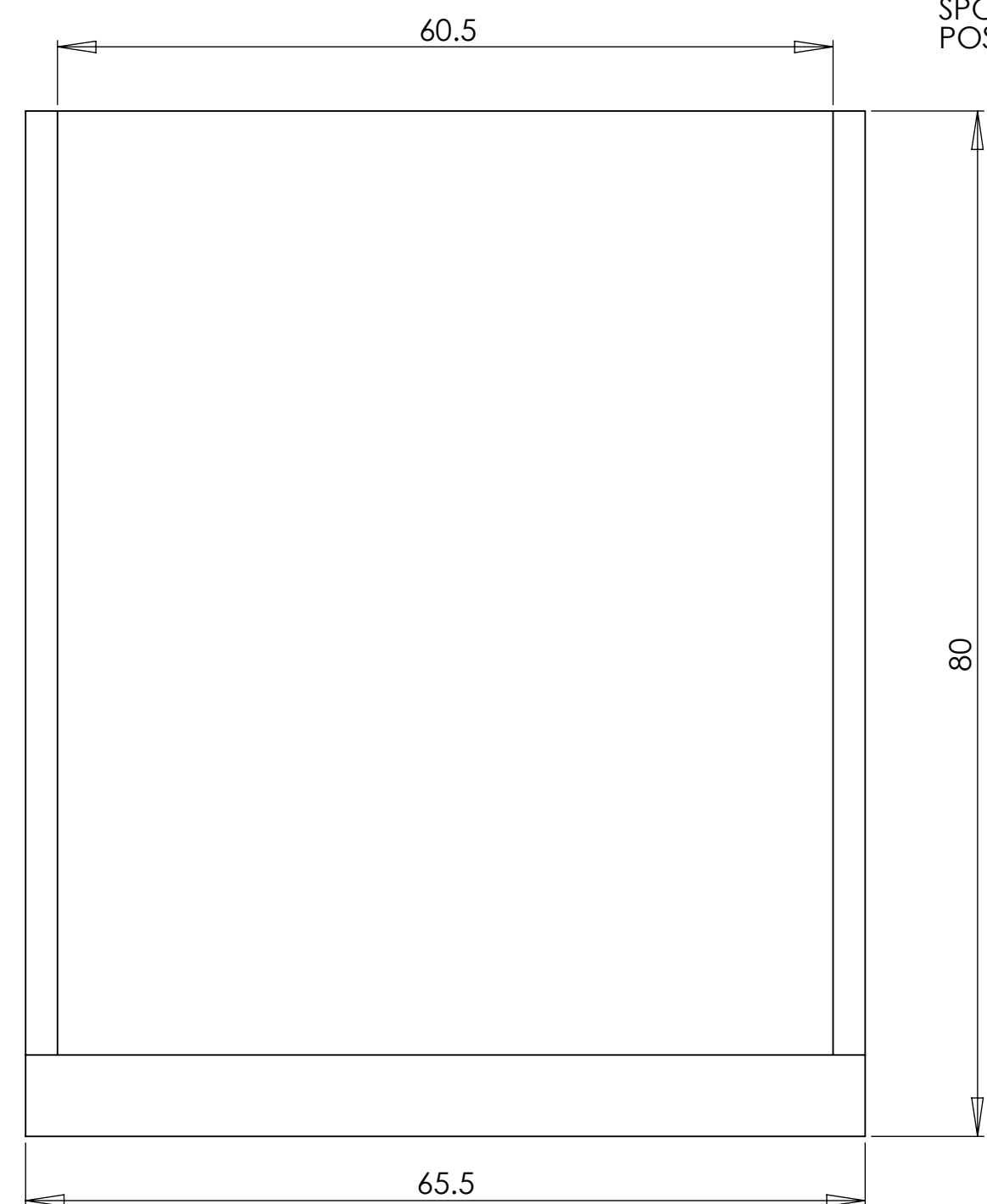
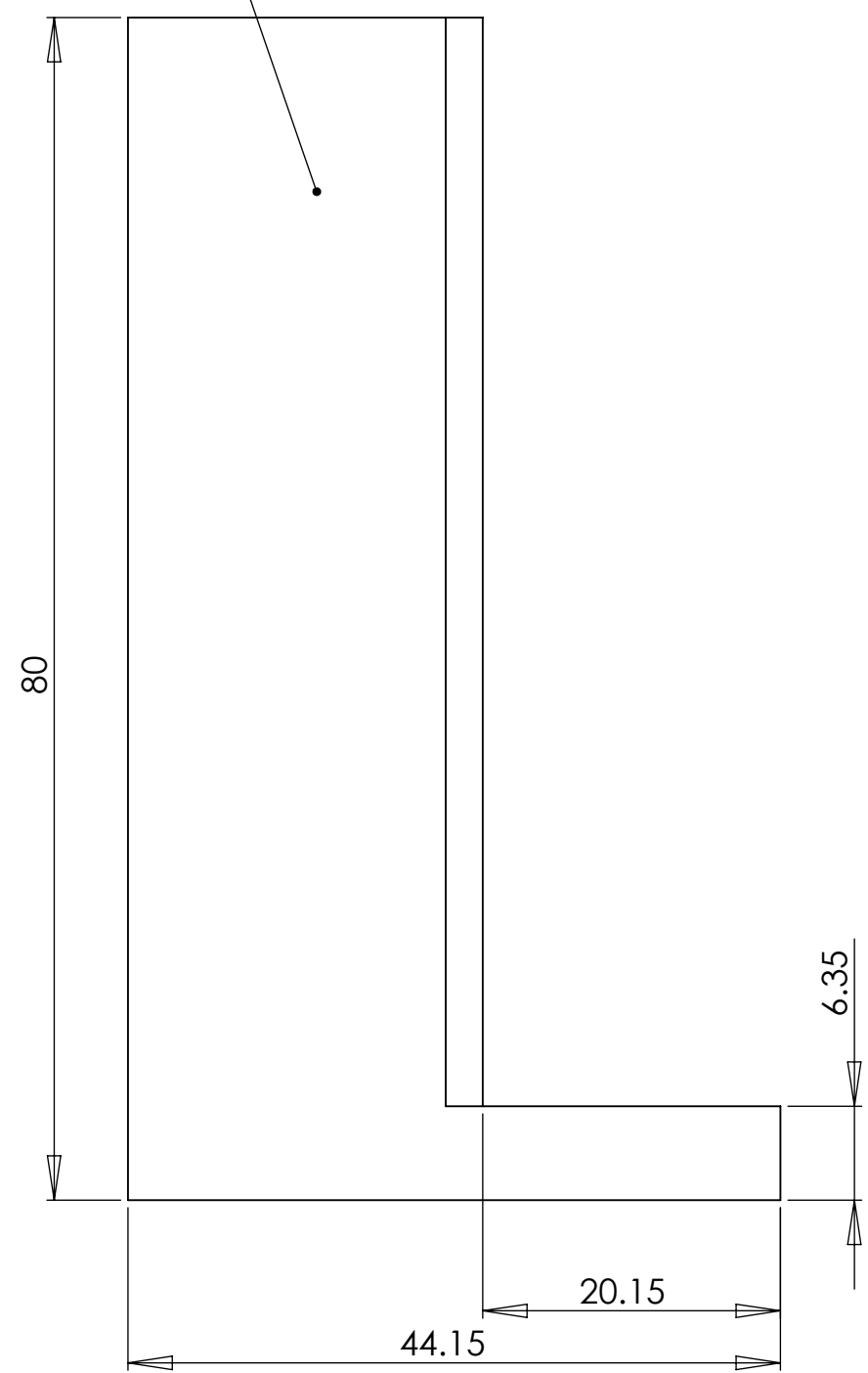
⑥ MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #



2-HOLES DRILL  $\phi$  8.5 THRU' SPOTFACE  $\phi$  13 BY 1 DEEP POSITIONED AS SHOWN

ENGRAVE PART NO. SEE NOTES



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

**MATERIAL** 6061-T6 (SS) **FINISH** 1.6  $\mu$ m

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO SUB-SYSTEM SUS

NEXT ASSY

PART NAME		ANGLE SECTION 5		
DESIGNER	L CUNNINGHAM	28/06/10	SIZE	DWG. NO.
DRAFTER	L CUNNINGHAM	29/06/10	c	D0902513
CHECKER				
APPROVAL			SCALE: 2:1	PROJECTION:
				SHEET 1 OF 1