

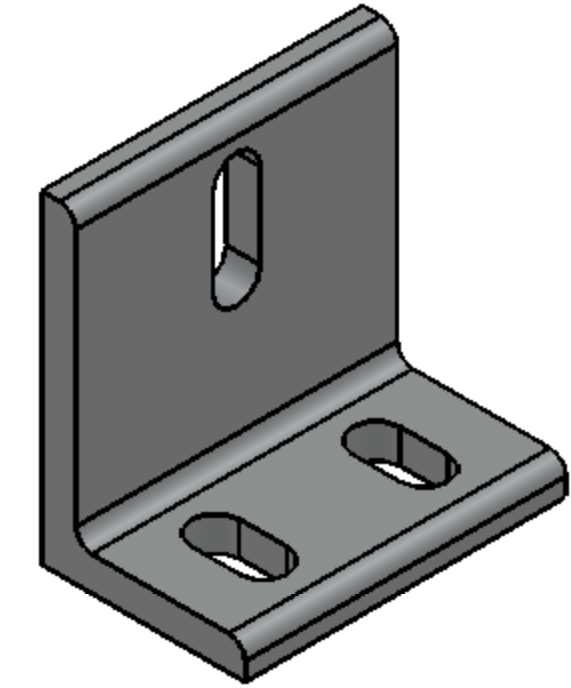
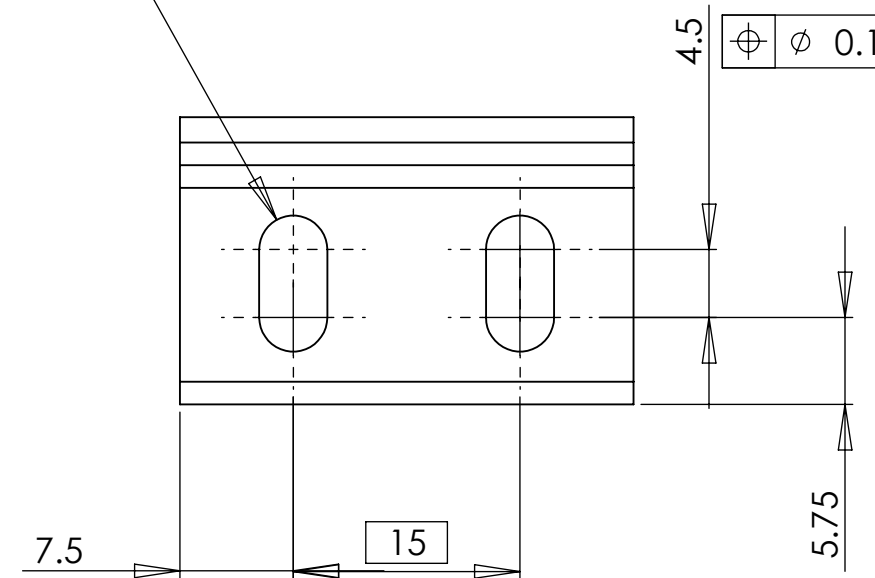
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

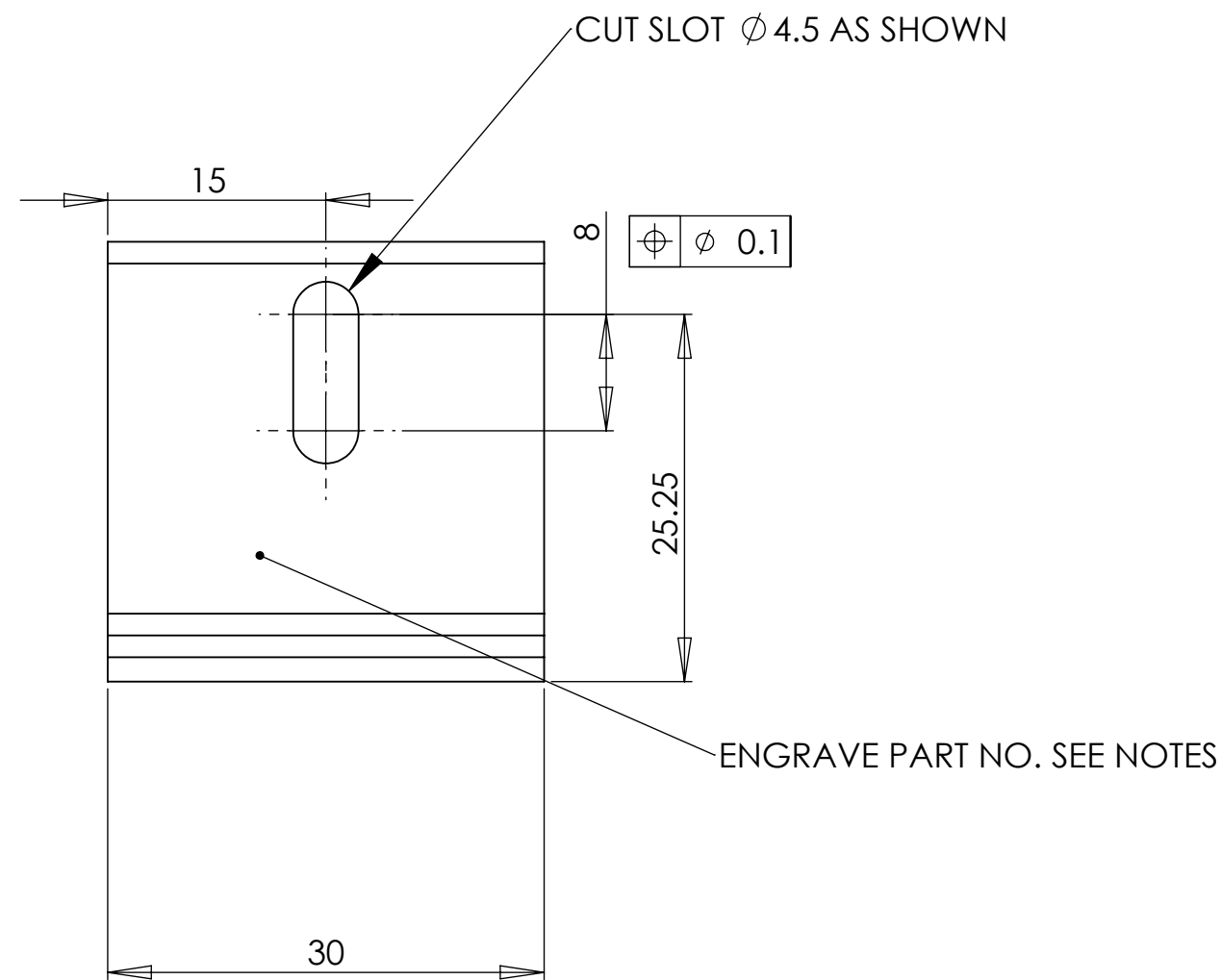
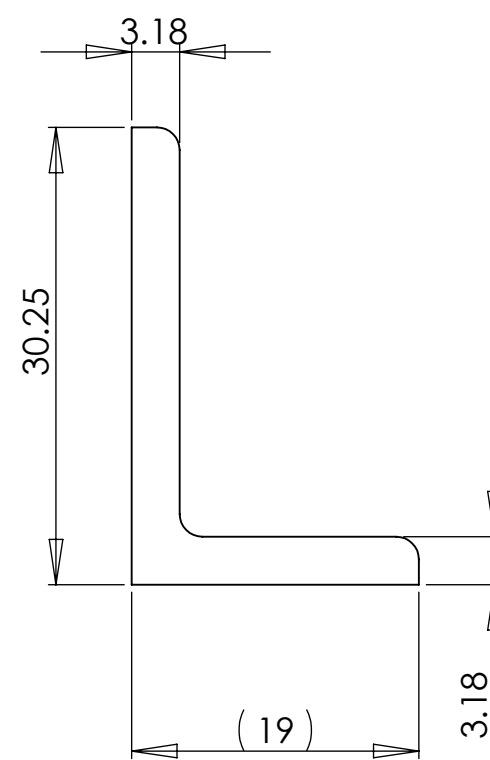
⑥ MACHINE ALL SURFACES.

REV.	DATE	DCN #	DRAWING TREE #

R2.3 THRU
2-SLOTS POSITIONED AS SHOWN



ISOMETRIC VIEW



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 6061-T6 (SS) **FINISH** 1.6 μm

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO **SUB-SYSTEM** SUS

NEXT ASSY

PART NAME				Angle Section 4			
DESIGNER	L CUNNINGHAM	28/06/10	SIZE	DWG. NO.	REV.		
DRAFTER	L CUNNINGHAM	30/06/10	c	D0902512	v6		
CHECKER	R.JONES	14/11/11					
APPROVAL			SCALE: 2:1	PROJECTION:			SHEET 1 OF 1