

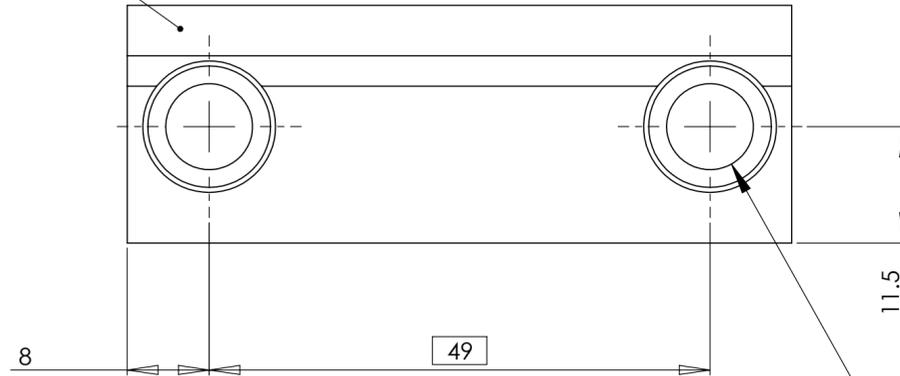
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

⑥ MACHINE ALL SURFACES.

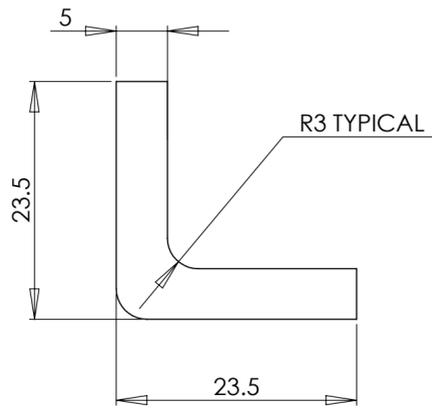
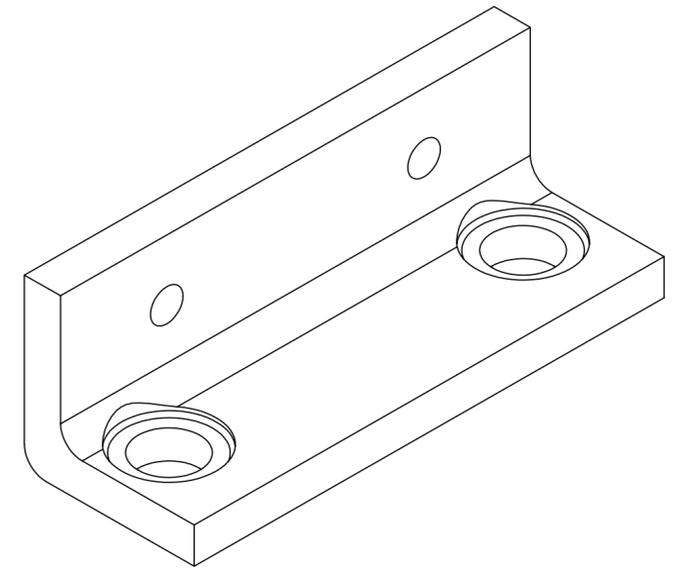
REV.	DATE	DCN #	DRAWING TREE #

ENGRAVE PART NO. SEE NOTES

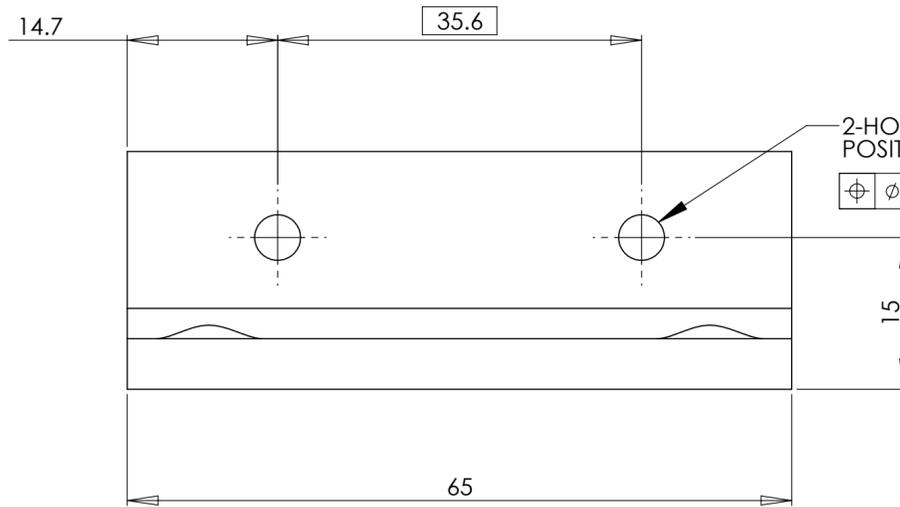


2-HOLES DRILL  $\phi 8.5$  THRU' SPOTFACE  $\phi 13$  BY 1 DEEP POSITIONED AS SHOWN

$\phi \pm 0.1$



R3 TYPICAL



2-HOLES DRILL  $\phi 4.5$  THRU' POSITIONED AS SHOWN

$\phi \pm 0.1$

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN MILLIMETERS  
GENERAL TOLERANCES:  $\pm 0.1$   
ANGULAR:  $\pm 0.2^\circ$

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL ALUMINIUM  
FINISH 1.6  $\mu\text{m}$



SYSTEM ADVANCED LIGO SUB-SYSTEM SUS  
NEXT ASSY

PART NAME				ANGLE SECTION 3			
DESIGNER	L Cunningham	28/06/10	SIZE	DWG. NO.	REV.		
DRAFTER	L CUNNINGHAM	30/06/10	c	D0902511	V2		
CHECKER							
APPROVAL			SCALE: 2:1	PROJECTION:	SHEET 1 OF 1		