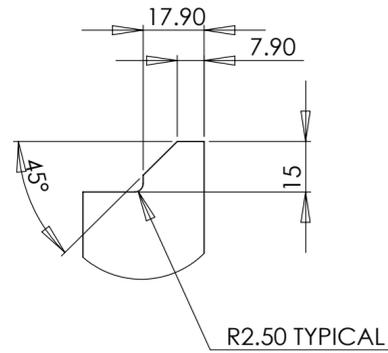


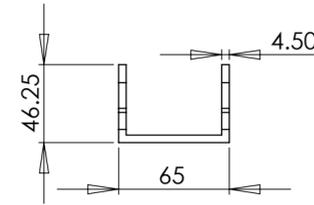
NOTES CONTINUED:  
 5) SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

6) MACHINE ALL SURFACES.

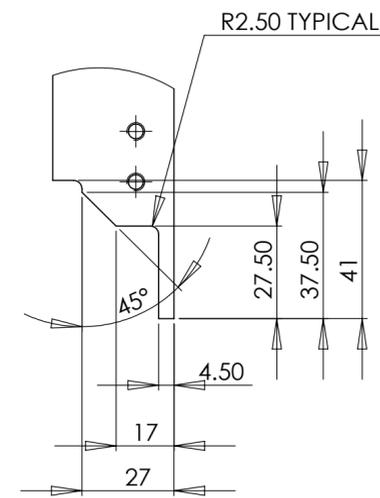
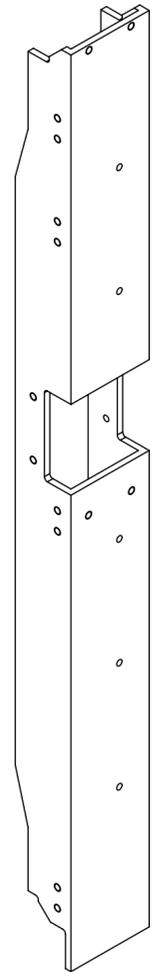
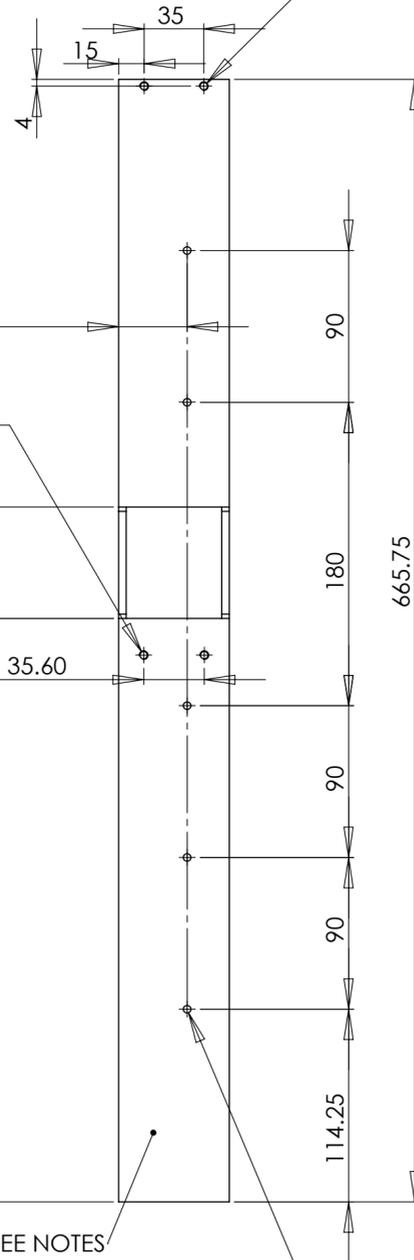
REV.	DATE	DCN #	DRAWING TREE #



DETAIL B  
SCALE 2 : 3



2 x TAP FOR #8-32 HELICOIL THRU ALL



DETAIL A  
SCALE 2 : 3

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: 6061-T6 (SS)      FINISH: 0.8 µm

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO      SUB-SYSTEM: SUS

NEXT ASSY

PART NAME: FIBRE GUARD MAIN BODY

DESIGNER	L CUNNINGHAM	28/06/10	SIZE	DWG. NO.	REV.
DRAFTER	L CUNNINGHAM	30/06/10	c	D0902507	v3
CHECKER					
APPROVAL			SCALE: 1:3	PROJECTION:	SHEET 1 OF 1