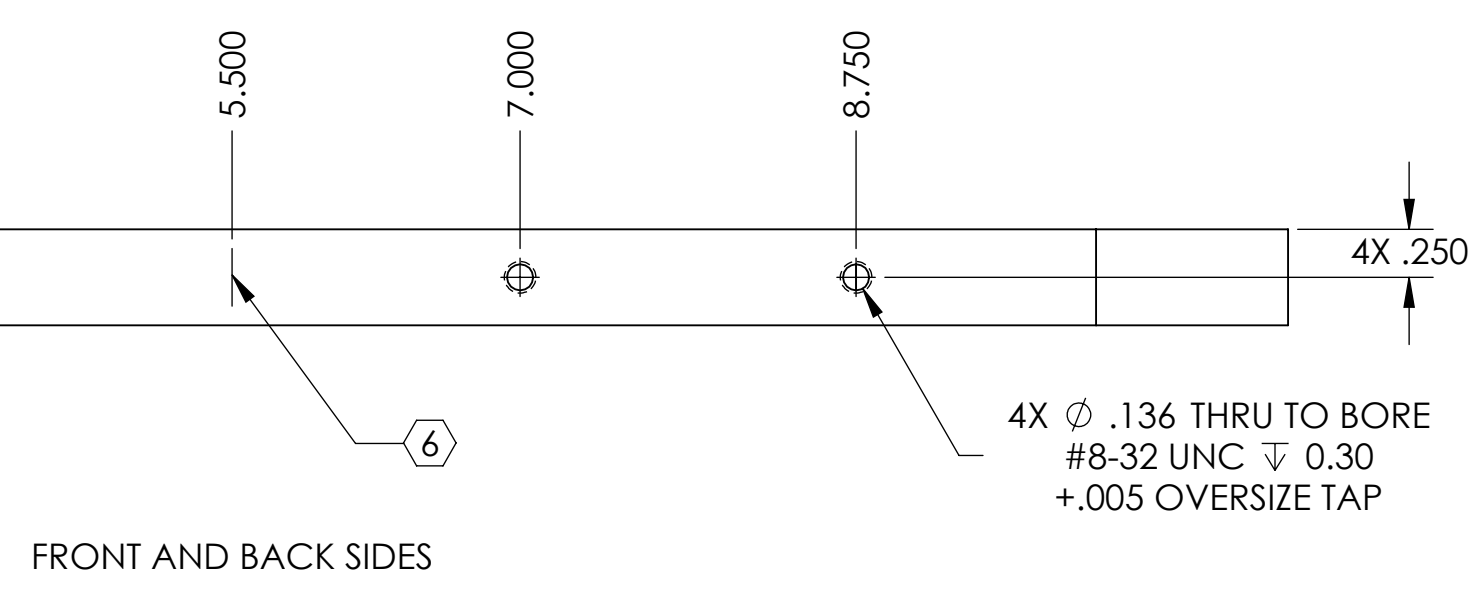
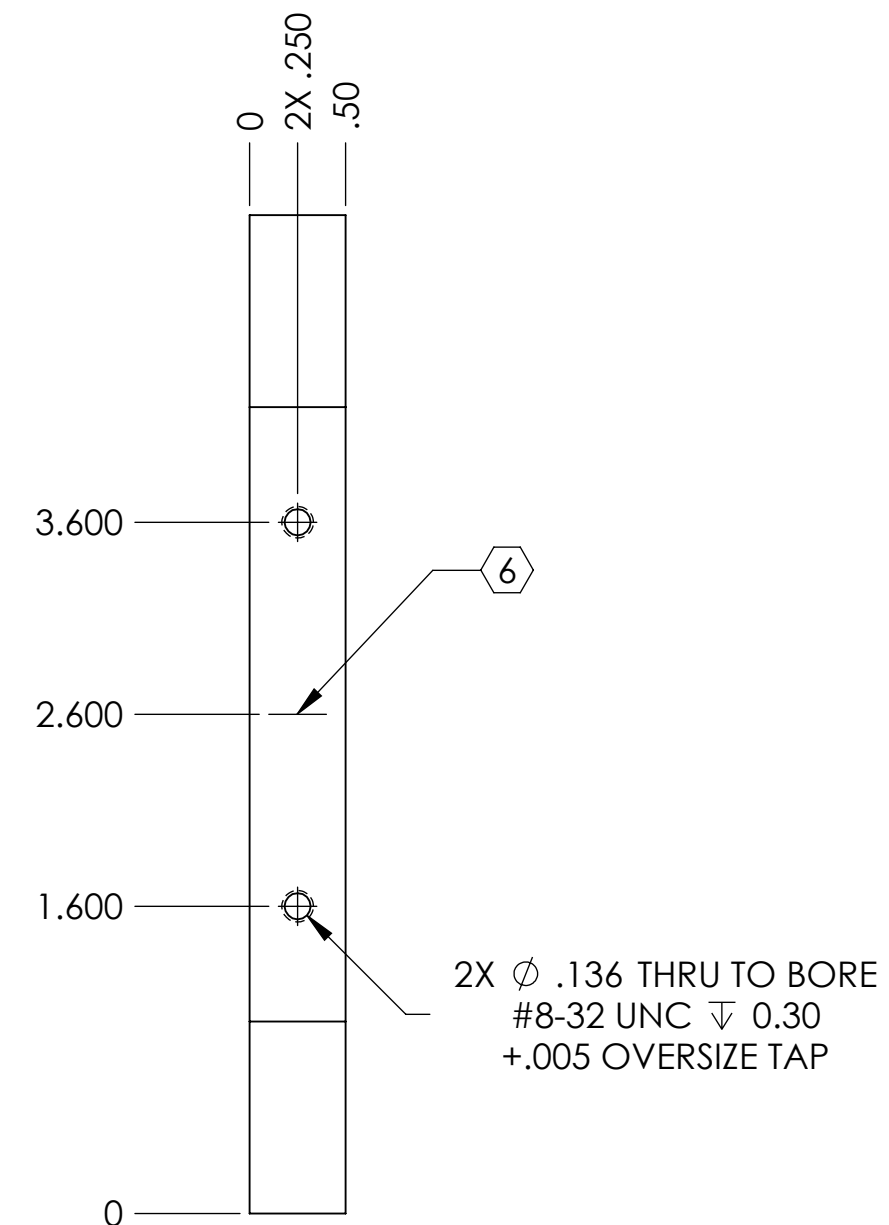
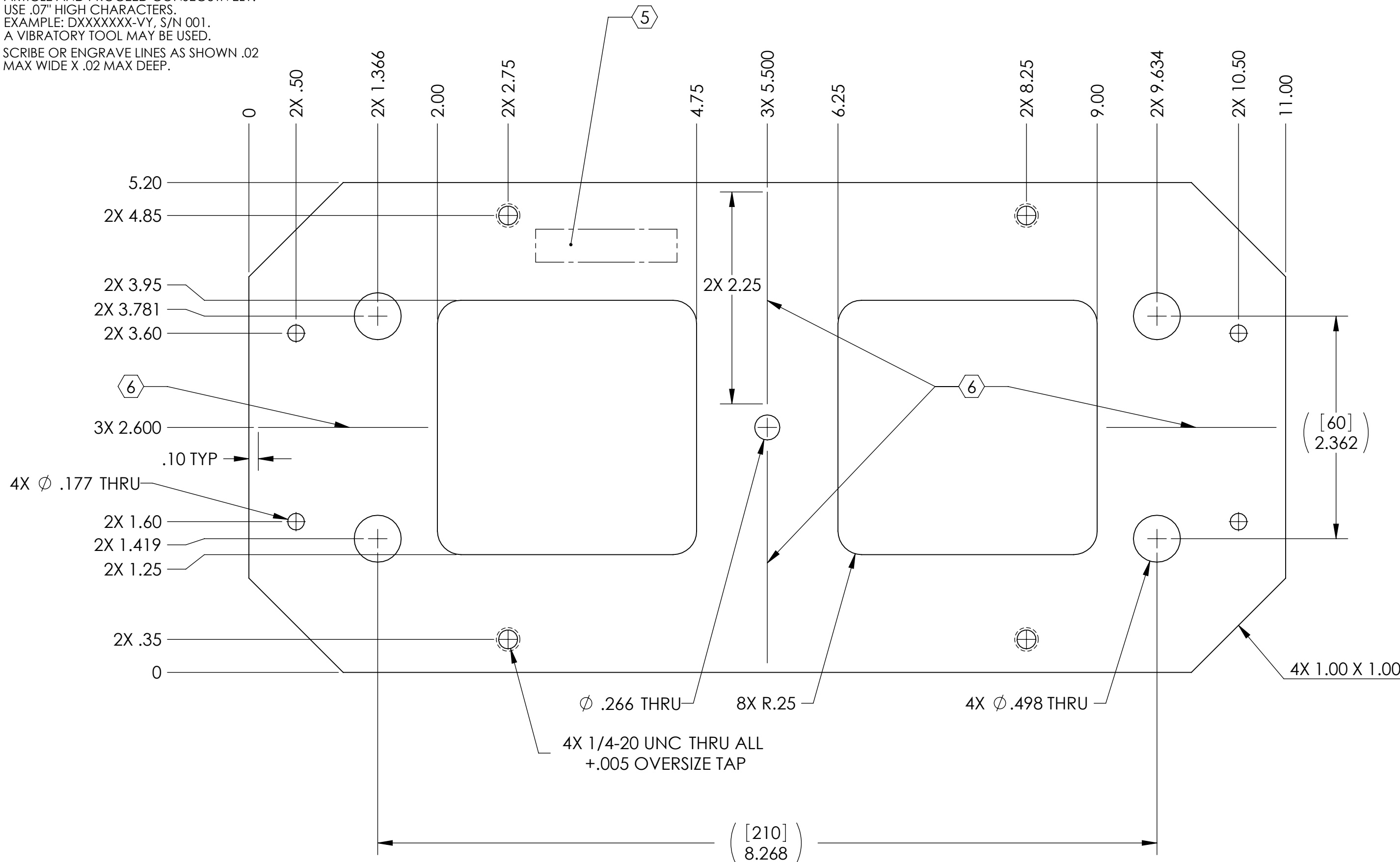


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.
 ⑥ SCRIBE OR ENGRAVE LINES AS SHOWN .02 MAX WIDE X .02 MAX DEEP.

REV.	DATE	DCN #	DRAWING TREE #
v1	15 SEP 2009	E0900302	E080191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME					
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM		SUB-SYSTEM		DESIGNER		DWG. NO.	
TOLERANCES: .XX ± .01 .XXX ± .005		MATERIAL		NEXT ASSY		DRAFTER		CHECKER		REV.	
ANGULAR ± 0.5°		6061-T6 Al		POSITIONING STANDOFF		J. ROMIE		D. BRIDGES		v1	
		FINISH				APPROVAL		SCALE: 1:1		SHEET 1 OF 1	
		63 μinch						PROJECTION:			