

4

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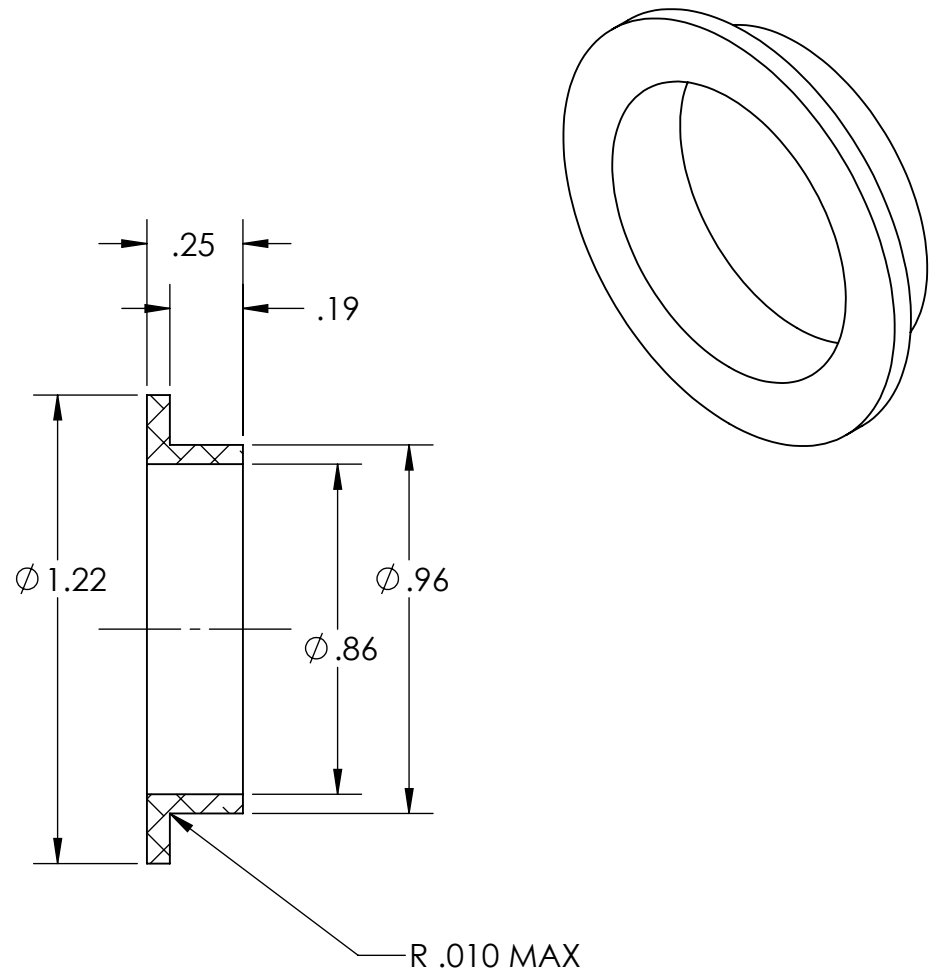
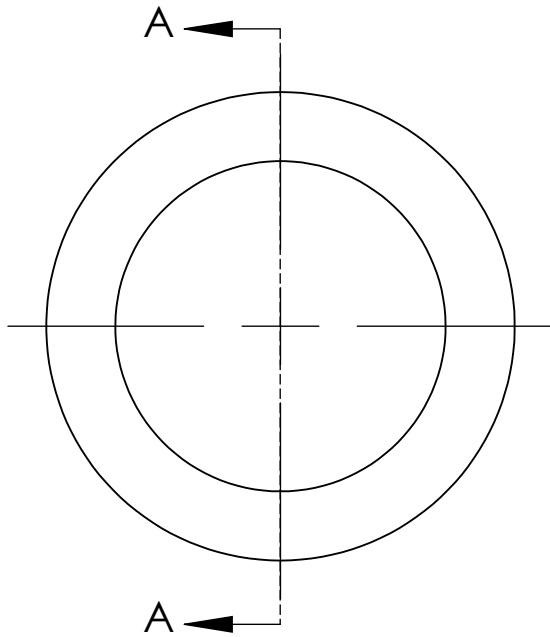
2

1

NOTES CONTINUED:

Ⓢ BAG ALL ITEMS AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v1	21 OCT 2009	E0900365	



SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES	1. INTERPRET DRAWING PER ASME Y14.5-1994.
TOLERANCES: .XX ± .01 .XXX ± .005	2. REMOVE ALL SHARP EDGES, R.02 MIN.
ANGULAR ± 0.5°	3. DO NOT SCALE FROM DRAWING.
	4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.
<b>MATERIAL</b>	<b>FINISH</b>
304 SSTL	63 μinch

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: **ADVANCED LIGO** SUB-SYSTEM: **COC**

NEXT ASSY: **D0902001**

<b>PART NAME</b>				<b>PILOT FOR CENTRYO COVER</b>			
<b>DESIGNER</b>	K. BUCKLAND	2 OCT 2009	<b>SIZE</b>	<b>DWG. NO.</b>	<b>REV.</b>		
<b>DRAFTER</b>	K. BUCKLAND	5 OCT 2009	<b>A</b>	<b>D0902330</b>	<b>v1</b>		
<b>CHECKER</b>	K. MAILAND.86	8 OCT 2009	<b>SCALE:</b>	<b>PROJECTION:</b>			
<b>APPROVAL</b>	C. TORRIE	8 OCT 2009	2:1	⊕	SHEET 1 OF 1		