



REV.	DATE	DCN #	DRAWING TREE #
v1	23 NOV 2009	E0900399-v1	-
-	-	-	-
-	-	-	-

NOTES CONTINUED:

DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) 1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER-SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME ALIGO AOS OPLEV & PHOTCAL RX PIER SIDE PANEL2 MOCK-UP	
MATERIAL Alu Alloy, .10±.01 Sheet		FINISH N/A μinch		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS	
NEXT ASSY		DESIGNER C. CONLEY 06 NOV 2009		SIZE D		DWG. NO. D0902328	
CHECKER C. CONLEY 23 NOV 2009		APPROVAL		SCALE: NONE PROJECTION:		REV. v1	
						SHEET 1 OF 1	

D0902328.dwg AOS Oplev & Photcal RX Pier Side Panel2 Mock-Up PART FDM REV: X012 DRAWING FDM REV: X015