



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07\* HIGH CHARACTERS. EXAMPLE: 0080112-001 - A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)  
TOLERANCES:  
X XX ± 0.2mm  
ANGULAR ±0.25°

MATERIAL: AL ALLOY 5083 OR SIMILAR  
FINISH: CLEAN  
Ra: 1.6

NAME	DATE	BY
J.O'BELL	JULY 08	JULY 08
AJB	JULY 08	JULY 08
TM	JULY 08	JULY 08

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RUTHERFORD APPLINGTON LABORATORIES

SYSTEM: ADVANCED LIGO  
SUB-SYSTEM: SUS  
NEXT ASSY: BS TRIPPLE  
PART NAME: BS BOTTOM TABLECLOTH PLATE  
DRG. NO.: 0080112  
SCALE: 1:1  
PROJECTION: 1st Angle  
SHEET 1 OF 1