



NOTES: (UNLESS OTHERWISE SPECIFIED)

- REMOVE ALL SHARP EDGES. R.02 MIN.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL).
- SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE 07* HIGH CHARACTERS. EXAMPLE: 0080112-001 - A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm (INCHES)
TOLERANCES:
X XX ± 0.2mm
ANGULAR ±0.25°

MATERIAL: AL ALLOY 5083 OR SIMILAR
FINISH: CLEAN
Ra = 1.6

NAME	DATE	BY
DRAWN	J.O'DELL	JULY 08
CHECKED	AJB	JULY 08
APPROVED	TM	JULY 08

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SYSTEM: ADVANCED LIGO
SUB-SYSTEM: SUS
NEXT ASSY: BS TRIPPLE
PART NAME: BS BOTTOM TABLECLOTH PLATE
DRG. NO.: 0080112
SCALE: 1:1
PROJECTION: 1st Angle
SHEET 1 OF 1