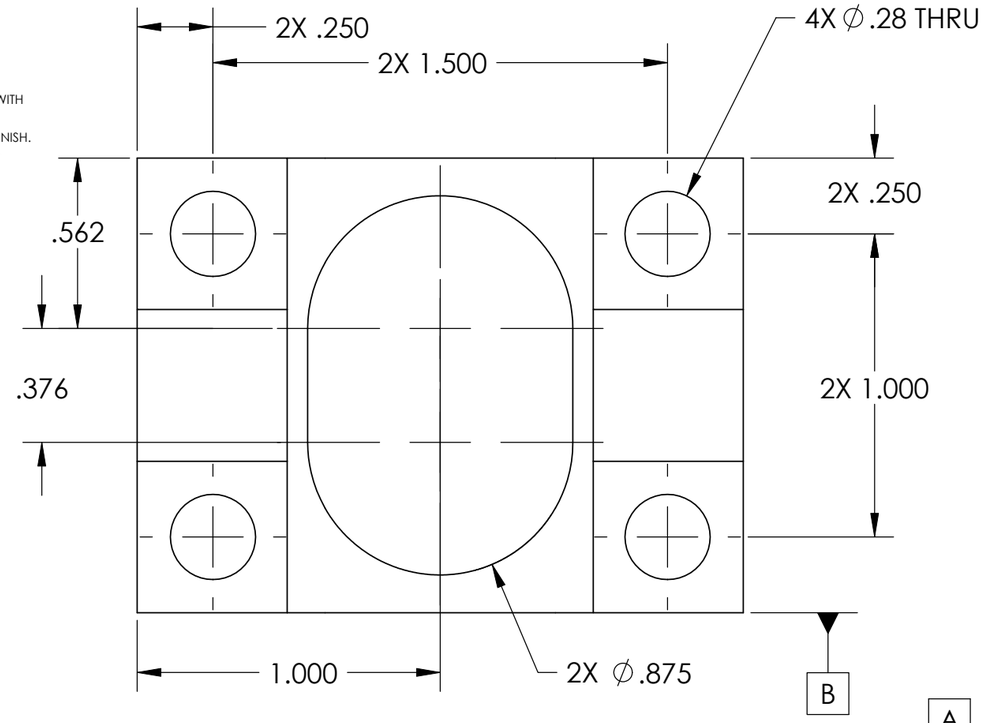
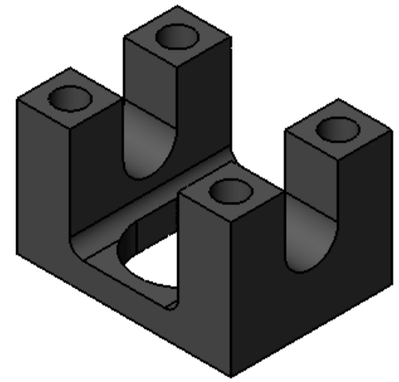
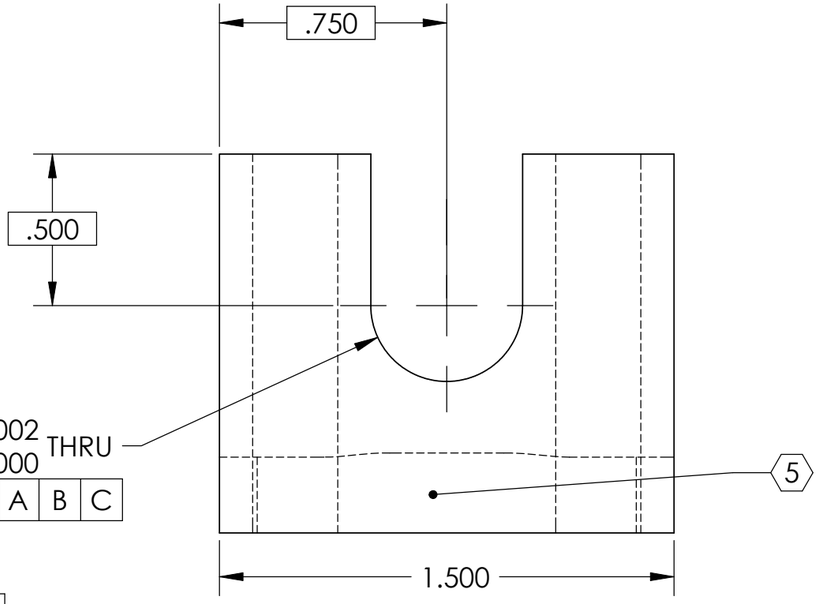
NOTES CONTINUED:

5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX
6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
7. APPROXIMATE WEIGHT: 0.4LB.
8. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH.
9. ABRASIVE REMOVAL TECHNIQUES ARE NOT ACCEPTABLE.

REV.	DATE	DCN #	DRAWING TREE #
v1	14 FEB 2010	E1000028	E1000025







NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)			
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .015 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE. MATERIAL: NITRONIC 60	FINISH: 32 µinch	NEXT ASSY: D0902464

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO | SUB-SYSTEM: SEI

PART NAME	Top Saddle on Bracket, Stage 0-1 Blade Pusher, aLIGO BSC-ISI		
DESIGNER	S.BARNUM	09 Feb. 2010	
DRAFTER	M.HILLARD	14 FEB 2010	
CHECKER	F.MATICHARD	14 FEB 2010	
APPROVAL	K.MASON	14 FEB 2010	
SIZE: B	DWG. NO.: D0902200	REV.: v1	
SCALE: 2:1	PROJECTION:	SHEET 1 OF 1	

D0902200 Top Saddle on Bracket, Stage 0-1 Blade Pusher, aLIGO BSC-ISI, PART PDM REV: X-003, DRAWING PDM REV: X-007