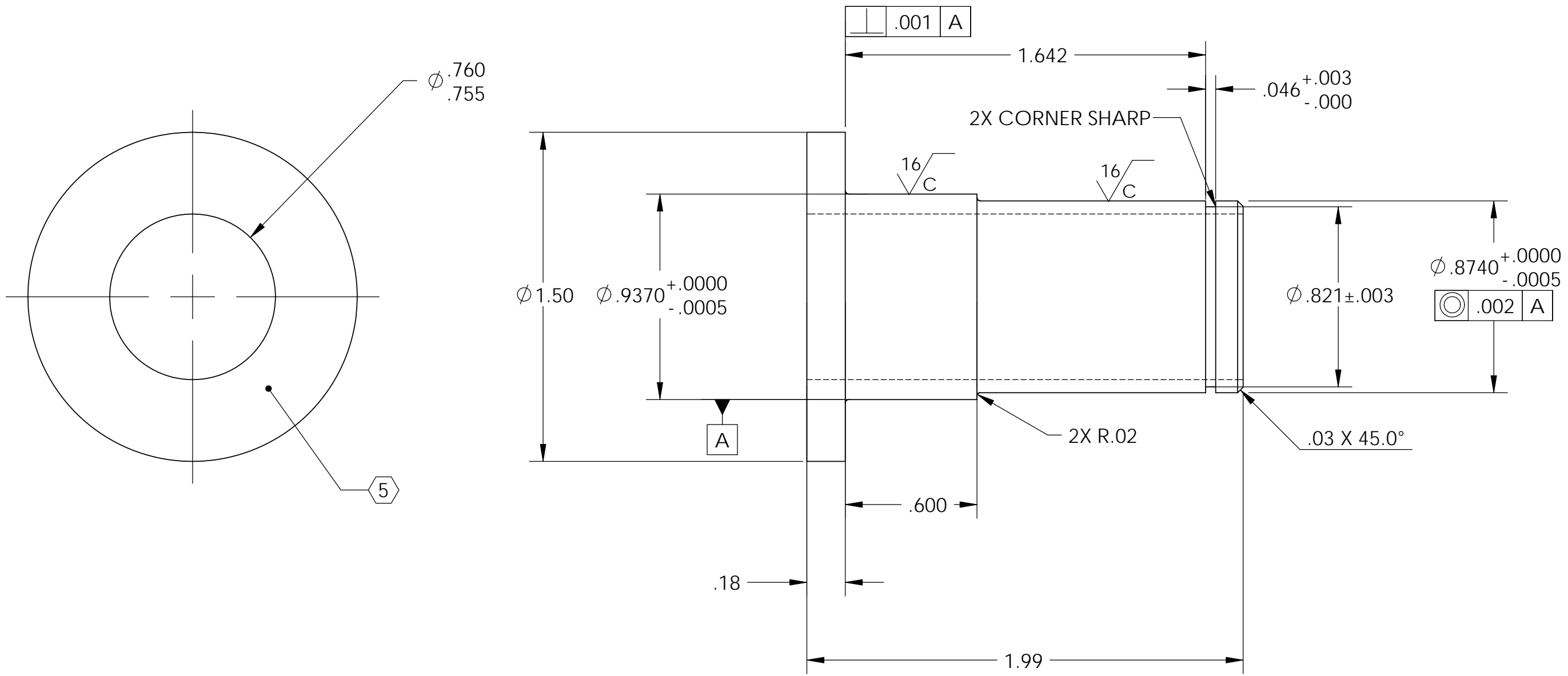


D0902186 Centering Washer, Blade Puller Assy, Stage 1-2, aLIGO BSC ISI, PART PDM REV: X-007, DRAWING PDM REV: X-004

**NOTES CONTINUED:**  
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
 EXAMPLE: DXXXXXX-YY, TYPE-XX, S/N XXX  
 6. APPROXIMATE WEIGHT = 0.054 LB.  
 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.  
 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	19 Feb. 2010	E0900391	E1000025



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME CENTERING WASHER, BLADE PULLER ASSY, STAGE 1-2, aLIGO BSC ISI					
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN.		SYSTEM	SUB-SYSTEM	DESIGNER	C.Ramet	19 Feb. 2010	SIZE	DWG. NO.	REV.
TOLERANCES: .XX ± .015 .XXX ± .005		3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		ADVANCED LIGO	SEI	DRAFTER	M.HILLARD	19 Feb. 2010	B	D0902186	v1
ANGULAR ± 0.5°		MATERIAL	6061-T6 Al	FINISH	63 μinch	CHECKER	F.MATICHARD	19 Feb. 2010			
				NEXT ASSY	D0902454	APPROVAL	K.MASON	19 Feb. 2010	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1