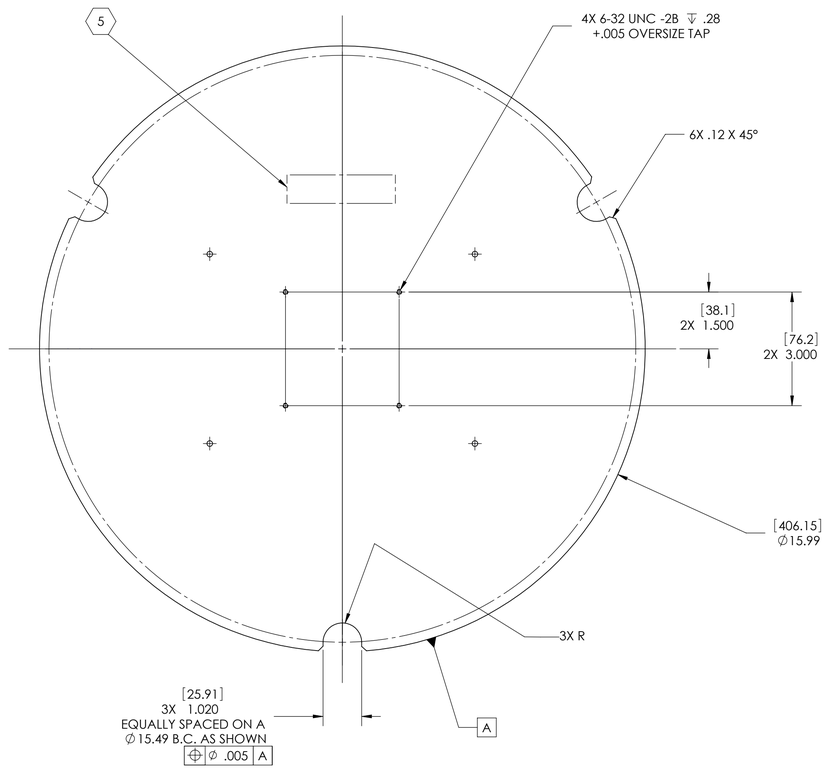
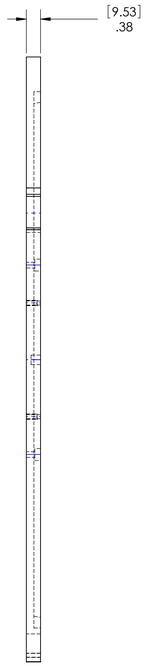
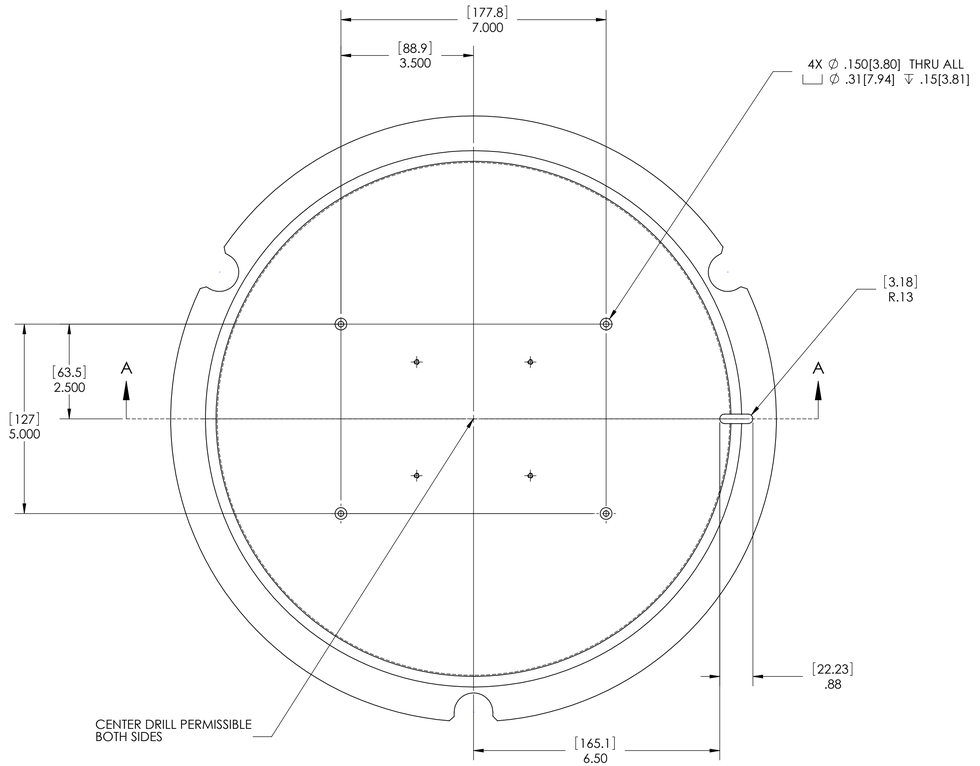
NOTES CONTINUED:

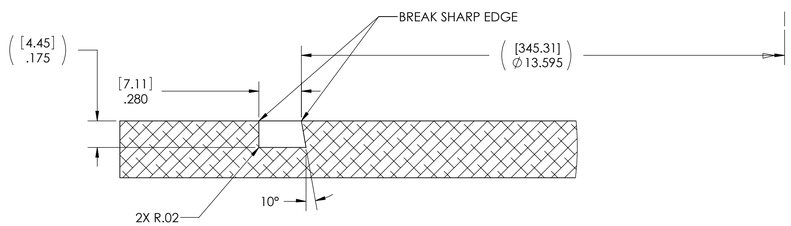
Ⓢ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
v1	23 SEPT 2009	E0900365	
v2	30 NOV 2009	E0900438	

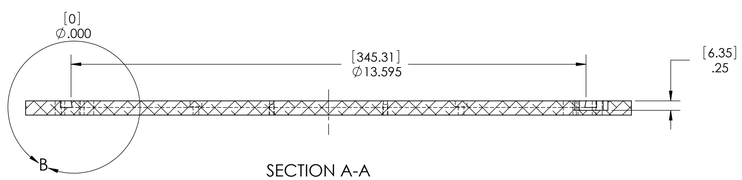








DETAIL B
SCALE 2 : 1



SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)									
DIMENSIONS ARE IN INCHES [MM] TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± .5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: WEDGE PLATE, FM, COC OPTIC CONTAINER				
	MATERIAL: 6061-T6 Al	FINISH: 63 µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: COC	DESIGNER: K. BUCKLAND	23 SEPT 2009	SIZE: D	DWG. NO.: D0902123	REV.: v2
			NEXT ASSY: D0902120		DRAFTER: K. BUCKLAND	23 SEPT 2009			
					CHECKER: K. MAILAND	8 OCT 2009			
					APPROVAL: C. TORRIE	8 OCT 2009	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

D0902123 WEDGE PLATE, FM, COC CONTAINER, ADVANCED LIGO, PART PDM REV: X-006, DRAWING PDM REV: X-009