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NOTES CONTINUED:

Ⓢ BAG ALL ITEMS AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v1	15 SEP 2009	E0900302	E080191
-	-	-	-
-	-	-	-

D

D

C

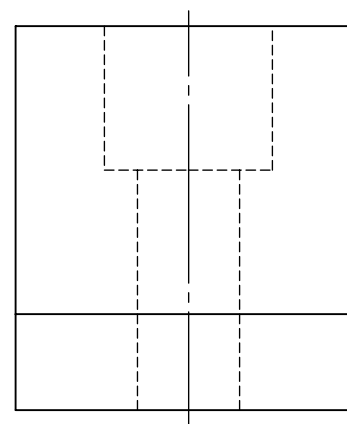
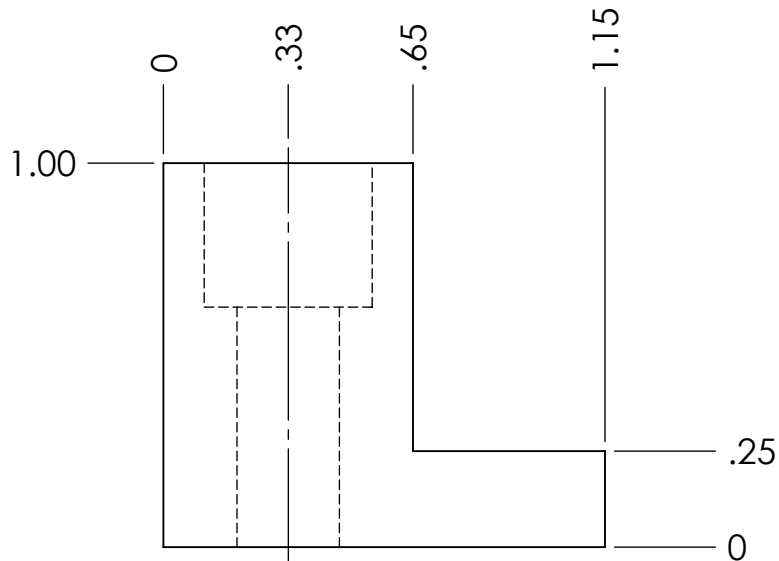
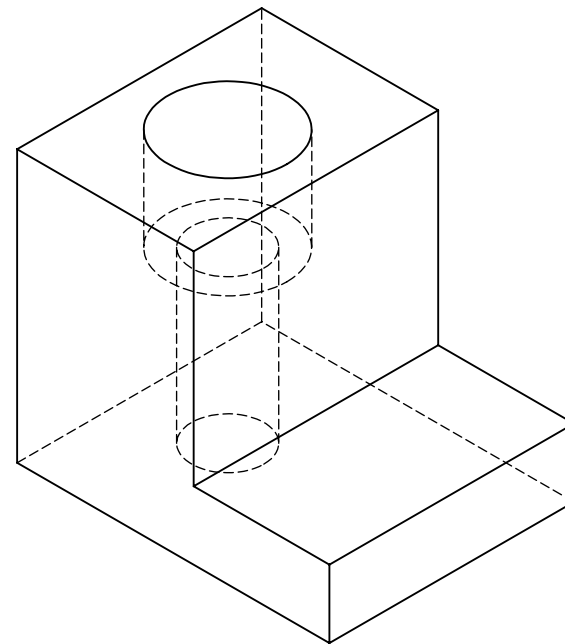
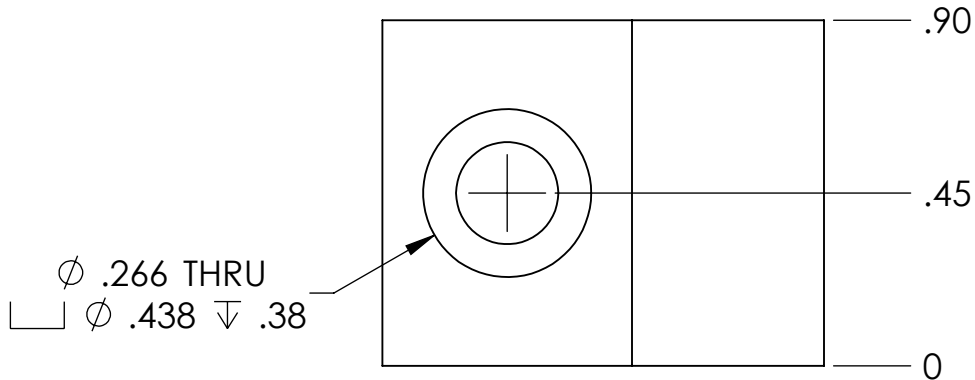
C

B

B

A

A



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL
PFA440 HP (PRESHRUNK)

FINISH
N/A μ inch



CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM
ADVANCED LIGO

SUB-SYSTEM
SUS

NEXT ASSY
POSITIONING STANDOFF

PART NAME

STANDOFF BLOCK

DESIGNER D. BRIDGES 16 SEP 2009
 DRAFTER D. BRIDGES 1 OCT 2009
 CHECKER M. MEYER 5 OCT 2009
 APPROVAL

SIZE DWG. NO. A D0902069
 REV. v1

SCALE: 2:1 PROJECTION: SHEET 1 OF 1

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