

4

3

2

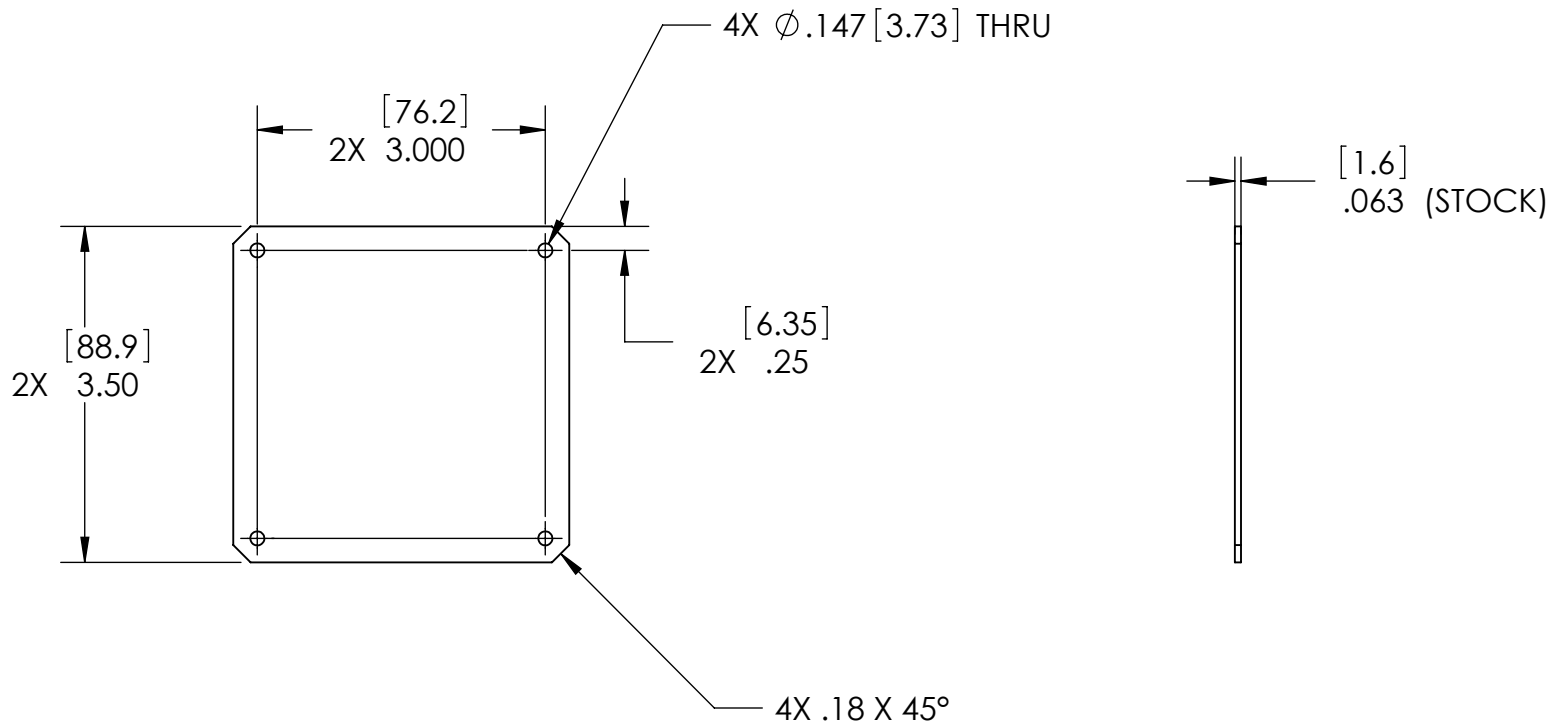
1

NOTES CONTINUED:

Ⓢ BAG ALL ITEMS AND MARK OR TAG EACH BAG WITH DRAWING NUMBER, REVISION, AND QUANTITY. EXAMPLE: DXXXXXX-VY, QTY: TBD

Ⓢ CAN BE MADE FROM McMASTER #1773T17 STOCK

REV.	DATE	DCN #	DRAWING TREE #
v1	16 SEPT 2009	E09002306	
v2	29 OCT 2009	E09002383	



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:
.XX ± .01
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL 17-4 PH SS

FINISH N/A

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM ADVANCED LIGO SUB-SYSTEM COC

NEXT ASSY D0902001

PART NAME THRUST PAD, WEDGE PLATE CLAMP, COC CONTAINER

DESIGNER	K. BUCKLAND	1 SEPT 2009	SIZE	DWG. NO.	REV.
DRAFTER	K. BUCKLAND	11 SEPT 2009	A	D0902028	v2
CHECKER	K. MAILAND	16 SEPT 2009	SCALE: 1:2	PROJECTION:	
APPROVAL	C. TORRIE	19 SEPT 2009	SHEET 1 OF 1		