



NOTES: UNLESS OTHERWISE SPECIFIED

1. REMOVE ALL SHARP EDGES.	2. DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED.
3. DO NOT SCALE FROM DRAWING.	4. EXERCISE EXTREME CARE WHEN HANDLING THIS MATERIAL TO PREVENT INJURY AND DAMAGE TO THE WORKPIECE.
5. ALL WORKING SURFACES SHALL BE FINISHED TO THE SPECIFIED SURFACE FINISH AND TOLERANCES.	6. DRILLING OPERATIONS SHALL BE CONDUCTED IN ACCORDANCE WITH THE DRILLING MANUAL AND THE DRILLING INSTRUCTIONS FOR THE DRILLING MACHINE.
7. THE DRILLING OPERATIONS SHALL BE CONDUCTED IN ACCORDANCE WITH THE DRILLING MANUAL AND THE DRILLING INSTRUCTIONS FOR THE DRILLING MACHINE.	8. THE DRILLING OPERATIONS SHALL BE CONDUCTED IN ACCORDANCE WITH THE DRILLING MANUAL AND THE DRILLING INSTRUCTIONS FOR THE DRILLING MACHINE.

DATE:	2013-07-01	DESIGNER:	DOUGLAS	SCALE:	1:1
APPROVED:		CHECKER:			

PART NAME:	BEAM SPLUTTER UPPER STRUCTURE
PART NUMBER:	100-000001
QUANTITY:	1
PREPARED BY:	DOUGLAS
DATE:	2013-07-01
APPROVED BY:	
DATE:	