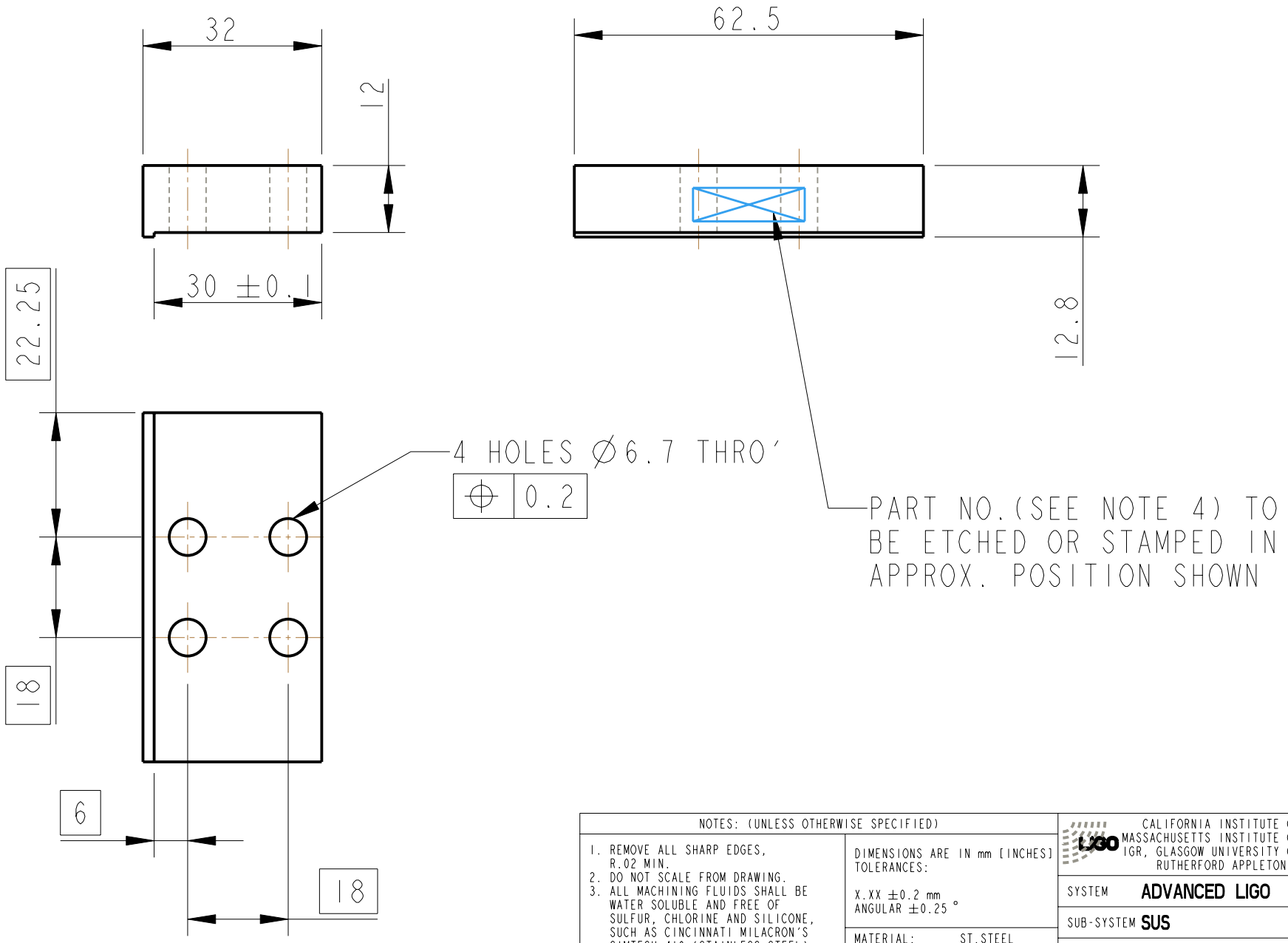
INTRALINK NAME: D080084

REV.	DATE	DCN #	DRAWING TREE #
.	.	.	.



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:

X.XX ±0.2 mm
ANGULAR ±0.25 °

MATERIAL: ST.STEEL 304-316

FINISH: CLEAN, GREASE FREE
√µm [µin] Ra = 1.6

	NAME	DATE
DRAWN	REV/FEL	20/12/07
CHECKED	J'OD	DEC/07
APPROVED	IW	DEC/07

LIGO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM ADVANCED LIGO

SUB-SYSTEM SUS

NEXT ASSY D080082

PART NAME BLADE CLAMP TOP
BS TOP STAGE

SIZE A | DRG. NO. D080084 | REV E.

SCALE 1:1 | PROJECTION: | SHEET 1 OF 1