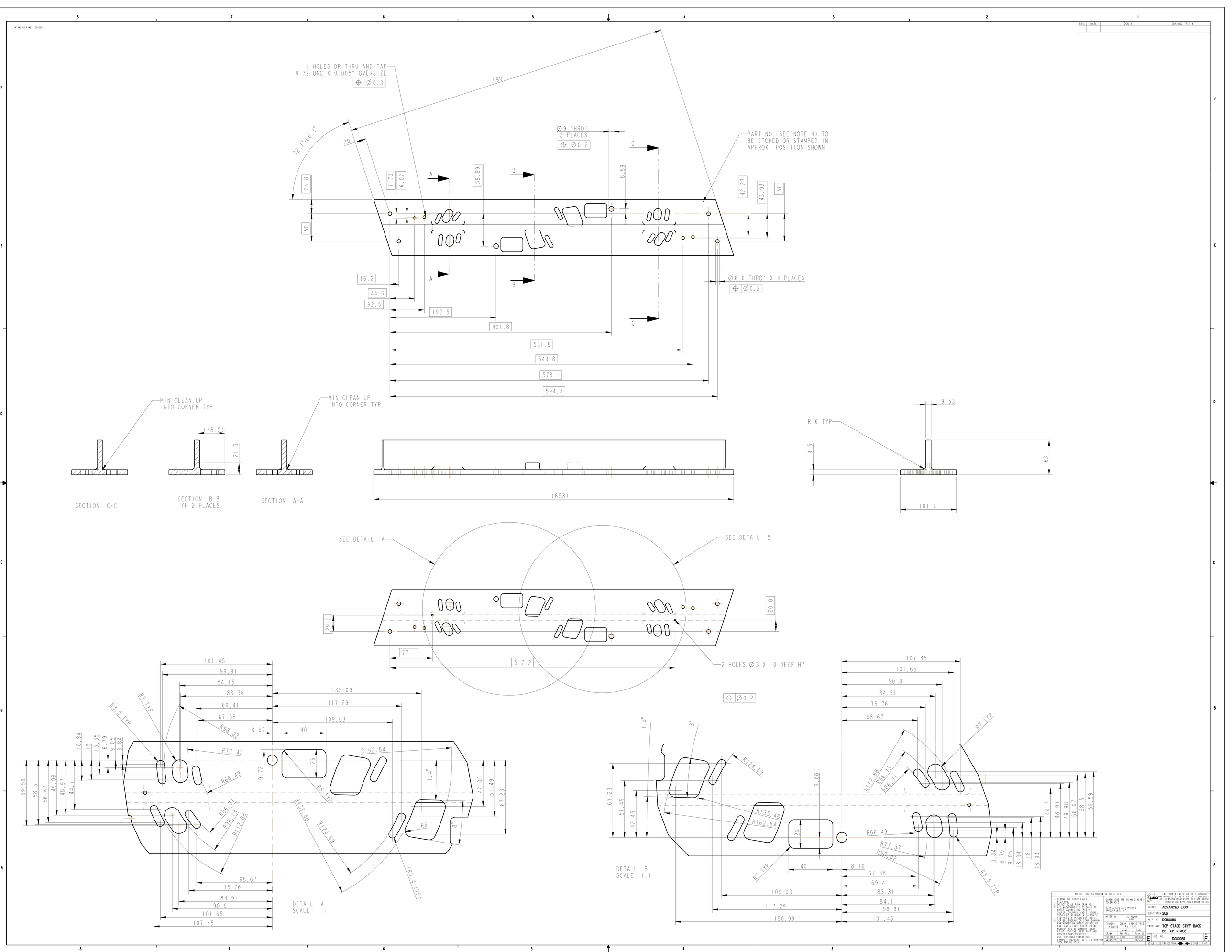

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R 0.2 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBER START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020180- 001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN mm [INCHES]
TOLERANCES:
X.XX ±0.25 mm [INCHES]
ANGULAR ±0.25°

MATERIAL: AL ALLOY 6061

FINISH: CLEAN, GREASE FREE
m [µin] Ra = 1.6

	NAME	DATE
DRAWN	REV:FEL	17/01/08
CHECKED	J.OD	DEC/07
APPROVED	IW	DEC/07

CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
GR. GLASGOW UNIVERSITY GEO 600 GROUP
RUTHERFORD APPLETON LABORATORIES

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: SUS
NEXT ASSY: D080080
PART NAME: TOP STAGE STIFF BACK
BS TOP STAGE
SIZE: E
DRG. NO.: D080081
REV: F
SCALE 1:2 PROJECTION
SHEET 1 OF 1